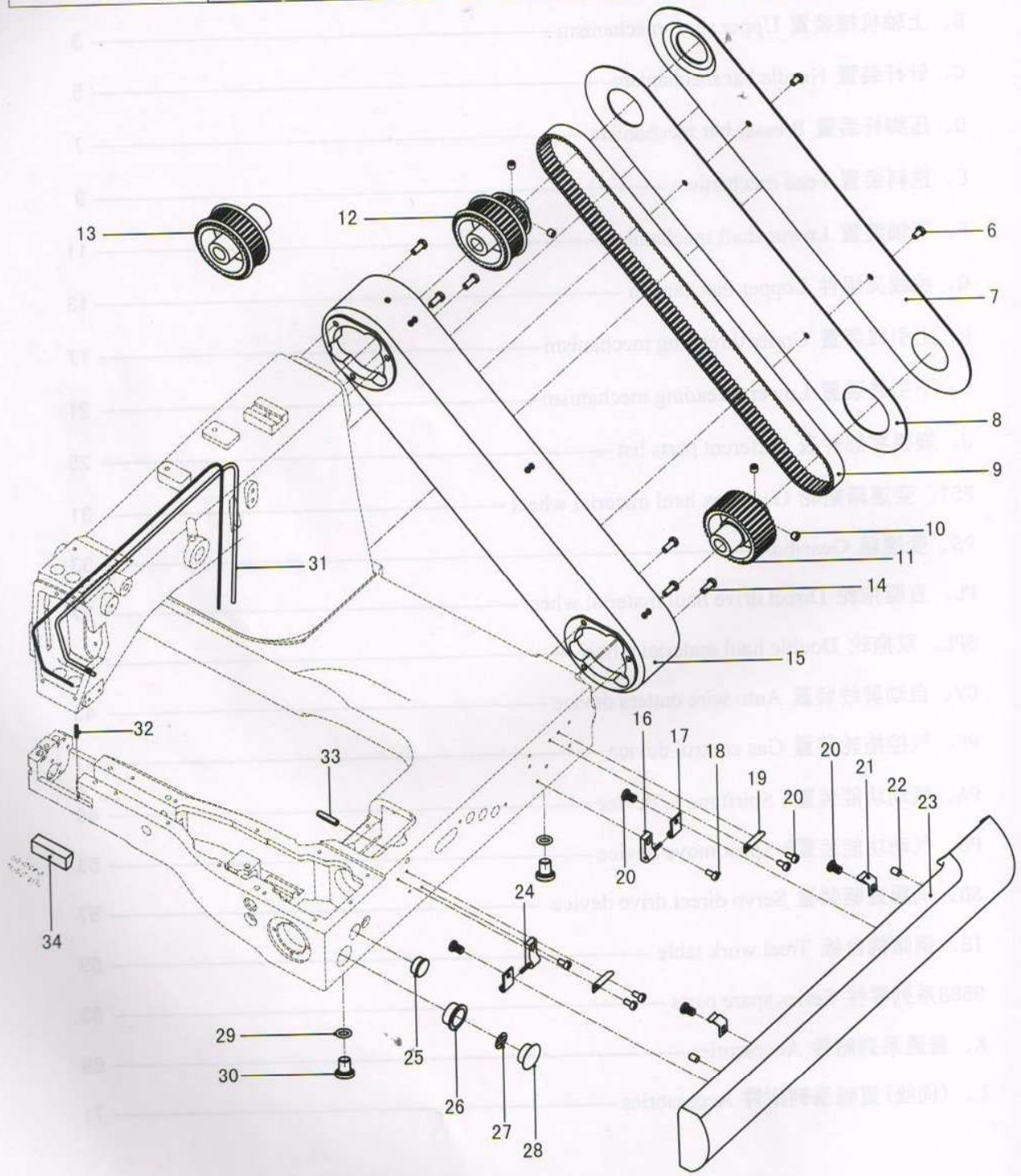
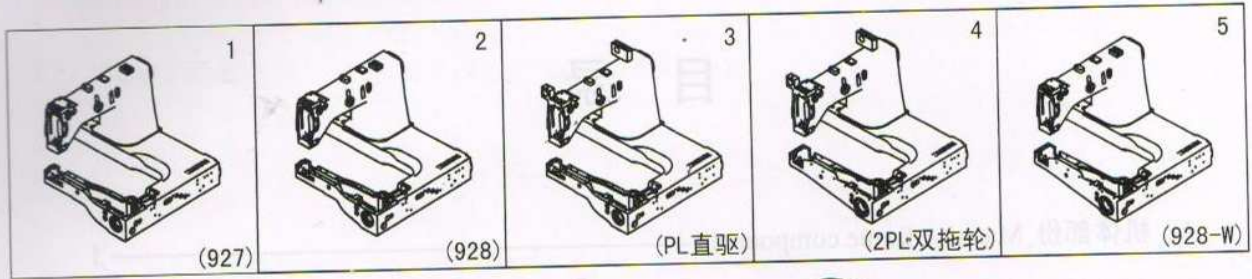


目 录

A、机头部份 Machine frame components	1
B、上轴机械装置 Upper shaft mechanism	3
C、针杆装置 Needle bar mechanism	5
D、压脚杆装置 Presser bar mechanism	7
E、送料装置 Feed mechanism	9
F、下轴装置 Lower shaft mechanism	11
G、挑线叉组件 Lopper mechanism	13
H、上引线装置 Upper threading mechanism	17
I、下引线装置 Lower threading mechanism	21
J、规格零部件表 Different parts list	25
PST、变速箱拖轮 Gear-box haul material wheel	31
PS、变速箱 Gear-box	33
PL、直驱拖轮 Direct drive haul material wheel	37
SPL、双拖轮 Double haul material wheel	41
CV、自动剪线装置 Auto wire cutters device	43
PF、气控拖轮装置 Gas control device	47
PA、气动功能装置A Spirit move device	49
PB、气动功能装置B Spirit move device	53
SD、伺服直驱装置 Servo direct drive device	57
TB、钢结构台板 Treel work table	59
9588系列零件 Series spare parts	63
K、普通系列附件 Accessories	69
L、(伺服)直驱系列附件 Accessories	71

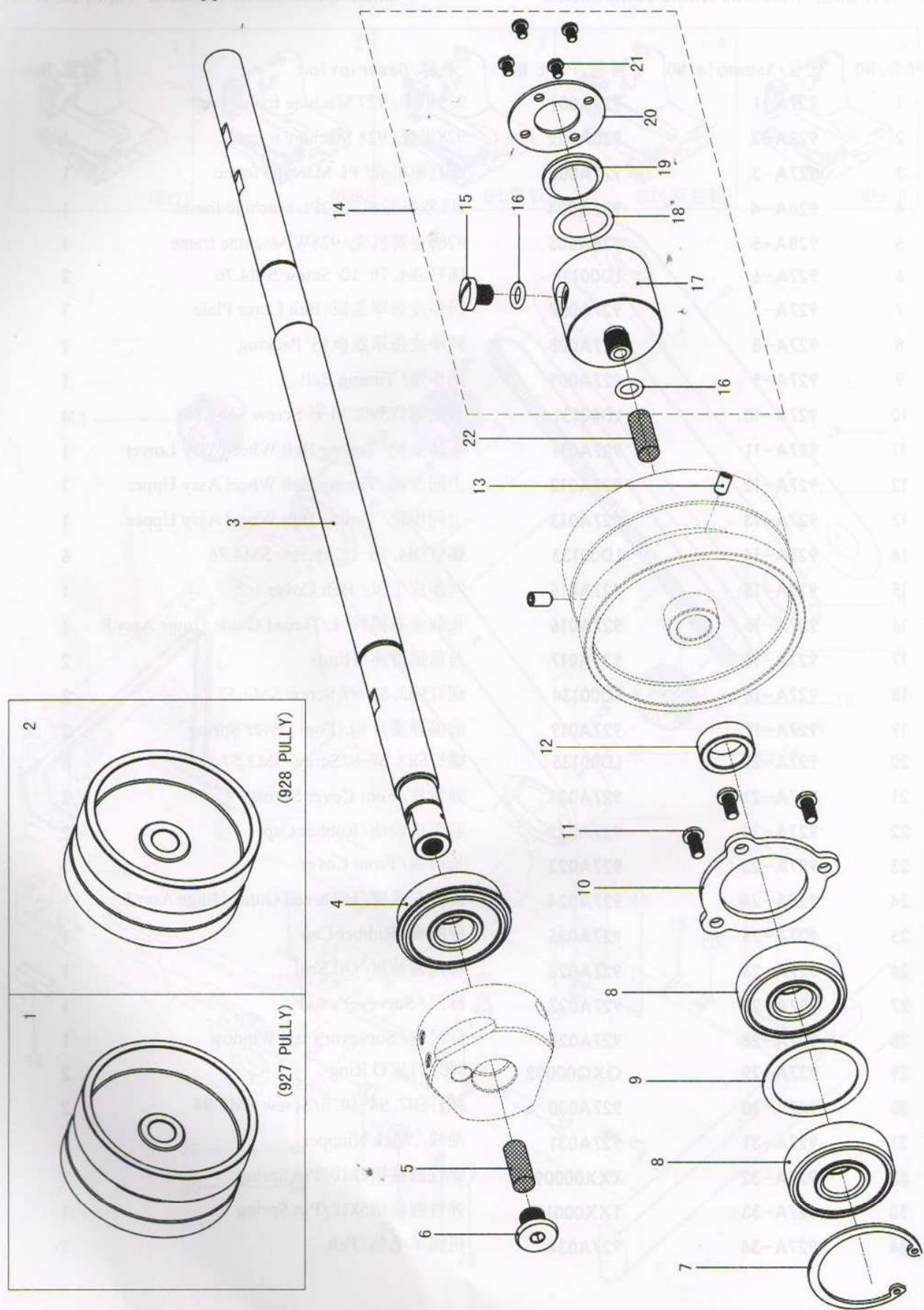
A、机体部份 Machine frame components



A、机体部份 Machine frame components

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927A-1	927A001	927机壳/927 Machine frame	1
2	928A-2	928A002	928机壳/ 928 Machine frame	1
3	927A-3	927A003	PL直驱机壳/ PL Machine frame	1
4	928A-4	928A004	2PL双拖轮机壳/ 2PL Machine frame	1
5	928A-5	928A005	928W宽臂机壳/ 928W Machine frame	1
6	927A-6	LD00137	螺钉SM4. 76-10/ Screw SM4.76	2
7	927A-7	927A007	同步皮带罩盖板/ Belt Corer Plate	1
8	927A-8	927A008	同步皮带罩盖板垫/ Packing	1
9	927A-9	927A009	同步带/ Timing Belt	1
10	927A-10	LD00131	紧定螺钉SM6. 35-6/Screw SM4.76	4
11	927A-11	927A011	下同步轮/ Timing Belt Wheel Assy Lower	1
12	927A-12	927A012	上同步轮/ Timing Belt Wheel Assy Upper	1
13	927A-13	927A013	上同步轮/ Timing Belt Wheel Assy Upper	1
14	927A-14	LD00133	螺钉SM4. 76-12/ Screw SM4.76	6
15	927A-15	927A015	同步皮带罩/ Belt Cover	1
16	927A-16	927A016	长前盖右摇臂/ L/Thread Guide Hinge Assy,R	1
17	927A-17	927A017	前盖摇臂座/ Hinge	2
18	927A-18	LD00134	螺钉SM3. 57-8/ Screw SM3.57	2
19	927A-19	927A019	前盖弹簧片钩/ Font Cover Spring	2
20	927A-20	LD00135	螺钉SM3. 57-6/Screw SM3.57	8
21	927A-21	927A021	弹簧片/ Font Cover Spring	2
22	927A-22	927A022	前盖橡胶垫/ Rubber Cap	2
23	927A-23	927A023	长前盖/ Front Cover	1
24	927A-24	927A024	前盖左摇臂/L/Thread Guide Hinge Assy,L	1
25	927A-25	927A025	橡胶塞/ Rubber Cap	1
26	927A-26	927A026	标尺窗油封/ Oil Seal	1
27	927A-27	927A027	标尺/ Surveyor's rod	1
28	927A-28	927A028	标尺窗/ Surveyor's rod Window	1
29	927A-29	OXQ00002	O形圈11/ O Ring	2
30	927A-30	927A030	螺钉SM7. 94-10. 5/Screw SM7.94	2
31	927A-31	927A031	油线/ Wick Ninpper	1
32	927A-32	TXX00009	弹性圆柱销2X10/Pin, Spring	1
33	927A-33	TXX00011	弹性圆柱销5X12/Pin, Spring	1
34	927A-34	927A034	机头羊毛毡/ Felt	1

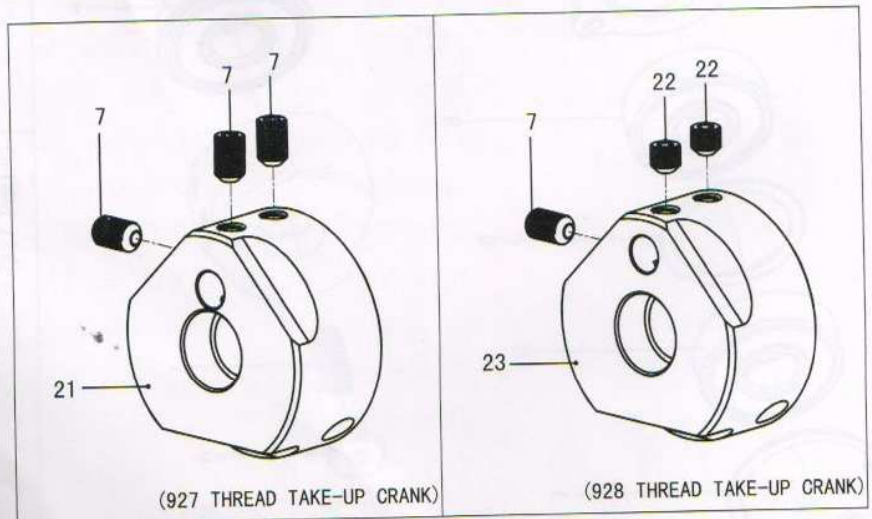
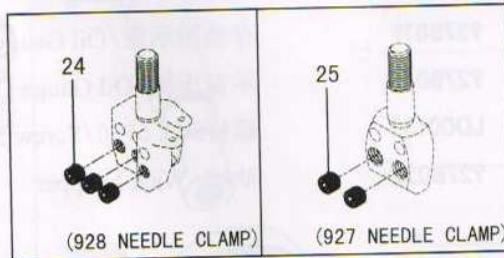
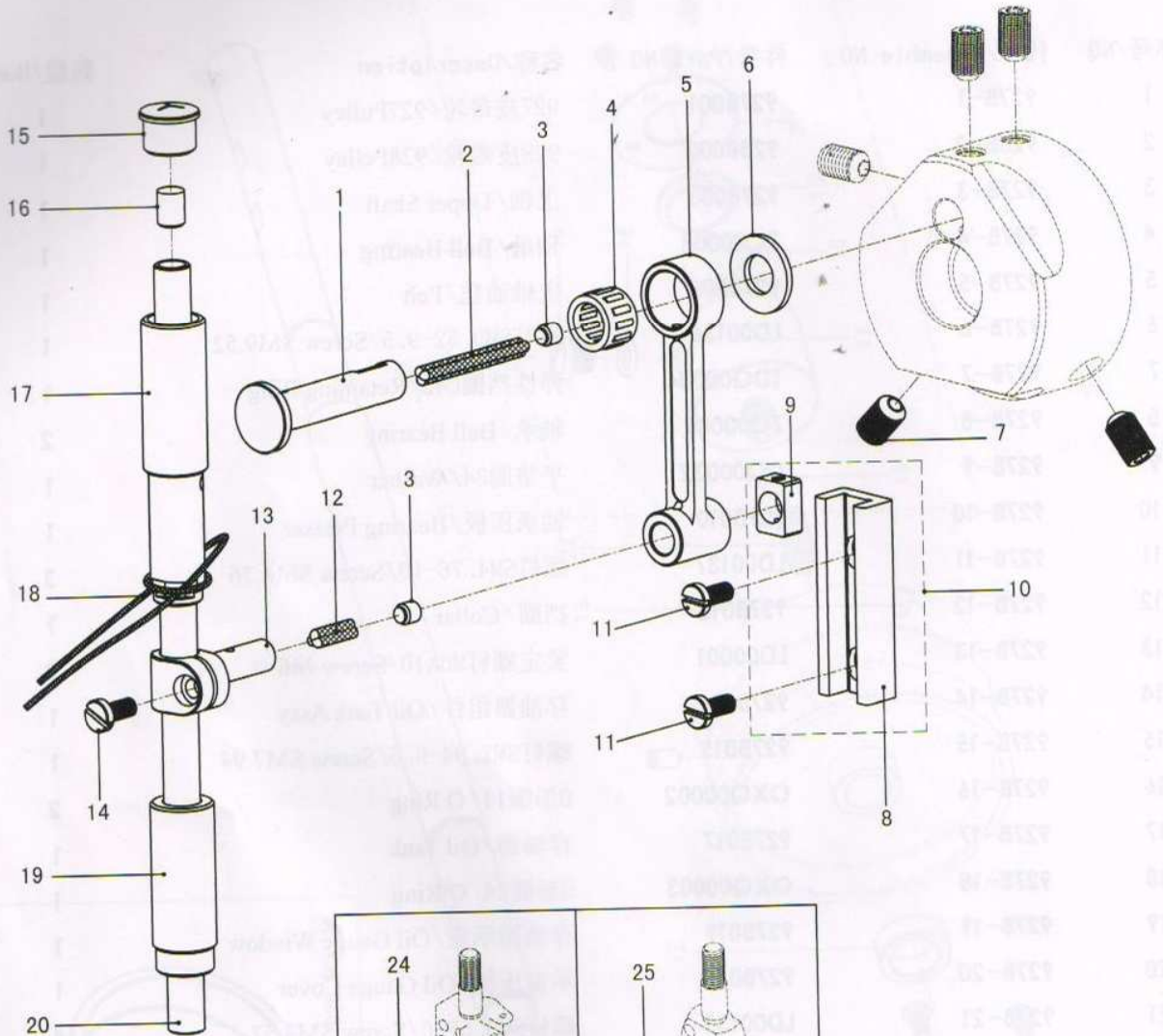
B-上轴机械装置 Upper shaft mechanism



B-上轴机械装置 Upper shaft mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927B-1	927B001	927皮带轮/927Pulley	1
2	928B-2	928B002	928皮带轮/928Pelley	1
3	927B-3	927B003	上轴/Upper Shaft	1
4	927B-4	ZC00008	轴承/Ball Bearing	1
5	927B-5	927B005	主轴油毡/Felt	1
6	927B-6	LD00136	螺钉SM9.52-9.5/Screw SM9.52	1
7	927B-7	TDQ00004	弹性挡圈C42/Retaining Ring	1
8	927B-8	ZC00009	轴承/Ball Bearing	2
9	927B-9	DQ00032	平垫圈34/Washer	1
10	927B-10	927B010	轴承压板/Bearing Presser	1
11	927B-11	LD00137	螺钉SM4.76-10/Screw SM4.76	3
12	927B-12	927B012	挡圈/Collar	1
13	927B-13	LD00001	紧定螺钉M6X10/Screw M6	2
14	927B-14	927B014	存油器组件/Oil Tank Assy	1
15	927B-15	927B015	螺钉SM7.94-6.5/Screw SM7.94	1
16	927B-16	OXQ00002	O形圈11/O Ring	2
17	927B-17	927B017	存油器/Oil Tank	1
18	927B-18	OXQ00003	O形圈24/O Ring	1
19	927B-19	927B019	存油器示窗/Oil Gauge Window	1
20	927B-20	927B020	示窗压板/Oil Gauge Cover	1
21	927B-21	LD00135	螺钉SM3.57-6/Screw SM3.57	4
22	927B-22	927B022	油线/Wick Ninpper	1

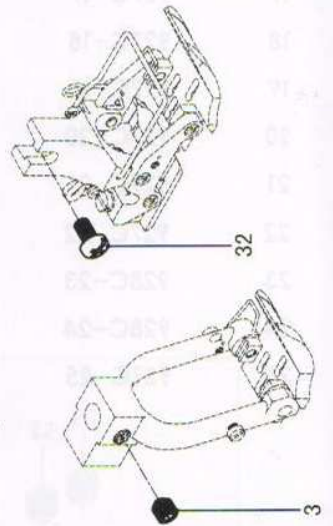
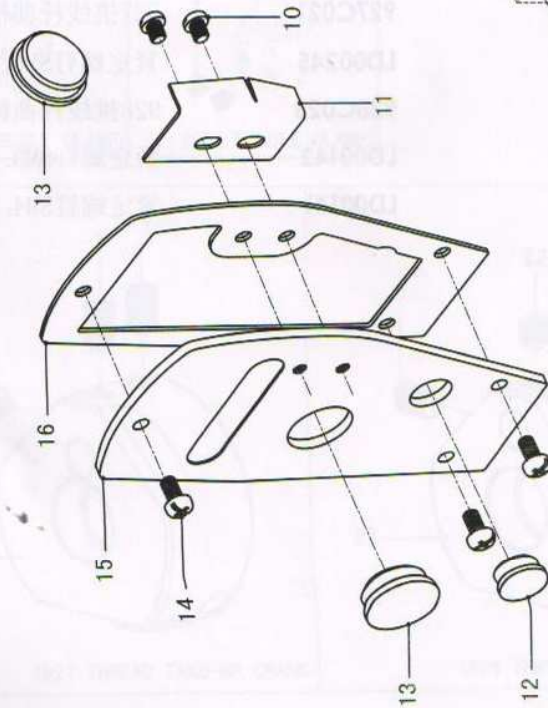
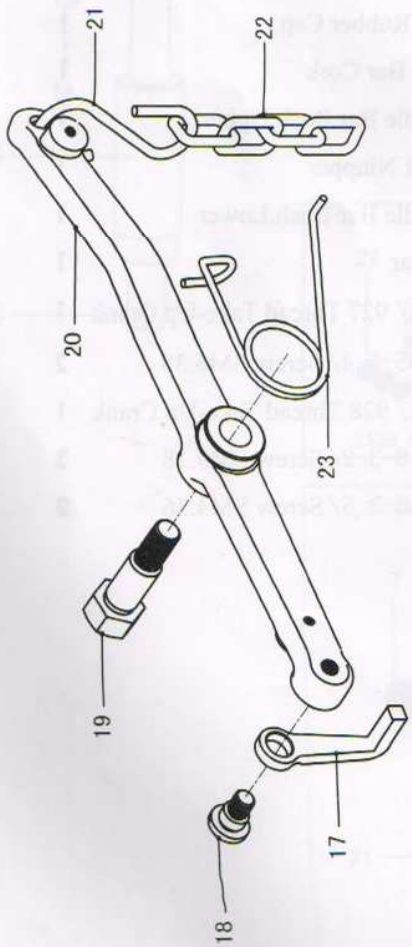
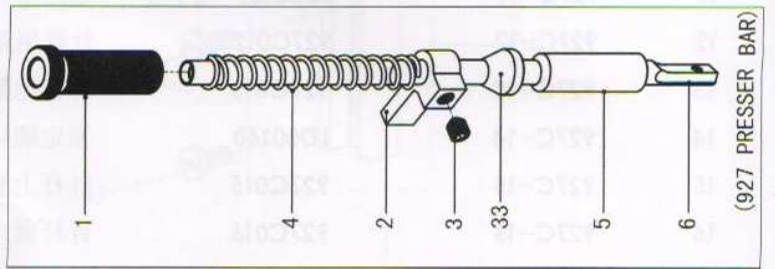
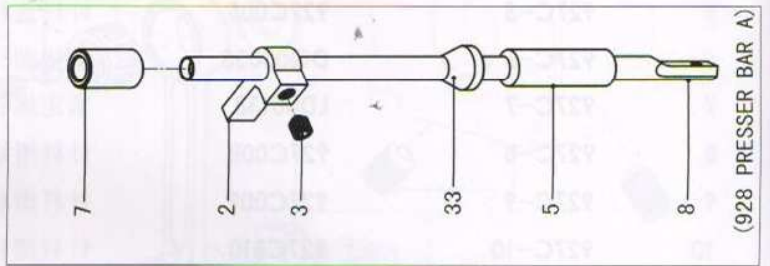
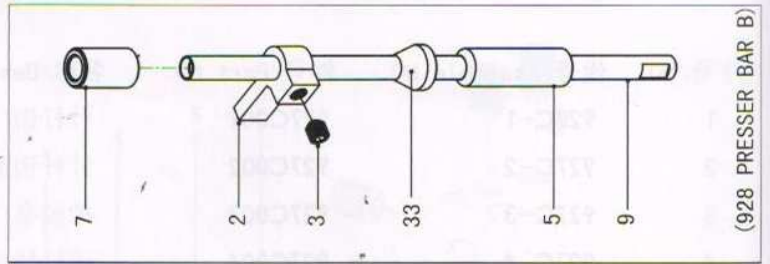
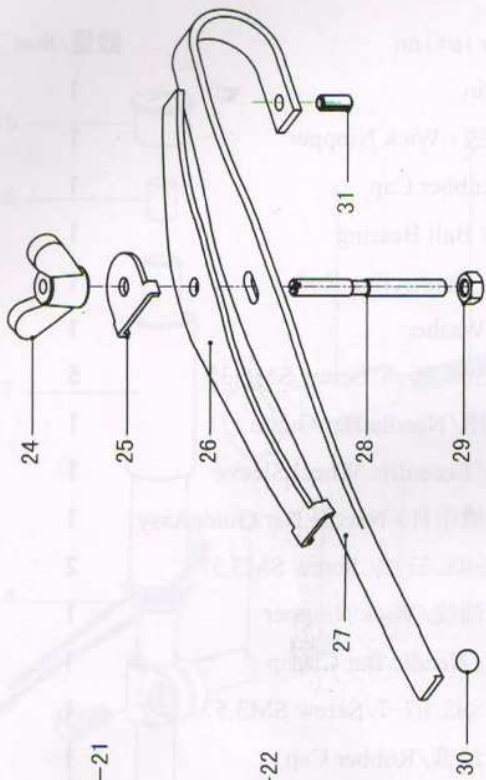
C-针杆装置 Needle bar mechanism



C-针杆装置 Needle bar mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927C-1	927C001	针杆销/ Pin	1
2	927C-2	927C002	针杆销油线/ Wick Ninpper	1
3	927C-3	927C003	橡胶塞/ Rubber Cap	1
4	927C-4	927C004	滚针轴承/ Ball Bearing	1
5	927C-5	927C005	针杆连杆/ Connecting Rod	1
6	927C-6	DQ00033	平垫圈8/ Washer	1
7	927C-7	LD00138	紧定螺钉SM6. 35-8/ Screw SM6.35	5
8	927C-8	927C008	针杆滑块槽/ Needle Bar Guide	1
9	927C-9	927C009	针杆滑块/ Eccentric Wheel Sleeve	1
10	927C-10	927C010	针杆滑块槽组件/ Needle Bar Guide Assy	1
11	927C-11	LD00139	紧定螺钉SM3. 57-8/ Screw SM3.57	2
12	927C-12	927C012	针杆抱箍油线/ Wick Ninpper	1
13	927C-13	927C013	针杆抱箍/ Needle Bar Clamp	1
14	927C-14	LD00140	紧定螺钉SM3. 57-7/ Screw SM3.57	1
15	927C-15	927C015	针杆上套油塞/ Rubber Cap	1
16	927C-16	927C016	针杆塞/ Needle Bar Cork	1
17	927C-17	927C017	针杆上套/ Needle Bar Bush, Upper	1
18	927C-18	927C018	针杆油线/ Wick Ninpper	1
19	927C-19	927C019	针杆下套/ Needle Bar Bush, Lower	1
20	927C-20	927C020	针杆/ Needle Bar	1
21	927C-21	927C021	927挑线杆曲柄/ 927 Thread Take-Up Crank	1
22	927C-22	LD00245	紧定螺钉SM6. 35-5. 4/ Screw SM6.35	2
23	928C-23	928C023	928挑线杆曲柄/ 928 Thread Take-Up Crank	1
24	928C-24	LD00142	紧定螺钉SM3. 18-3. 2/ Screw SM3.18	3
25	927C-25	LD00141	紧定螺钉SM4. 36-3. 5/ Screw SM4.36	2

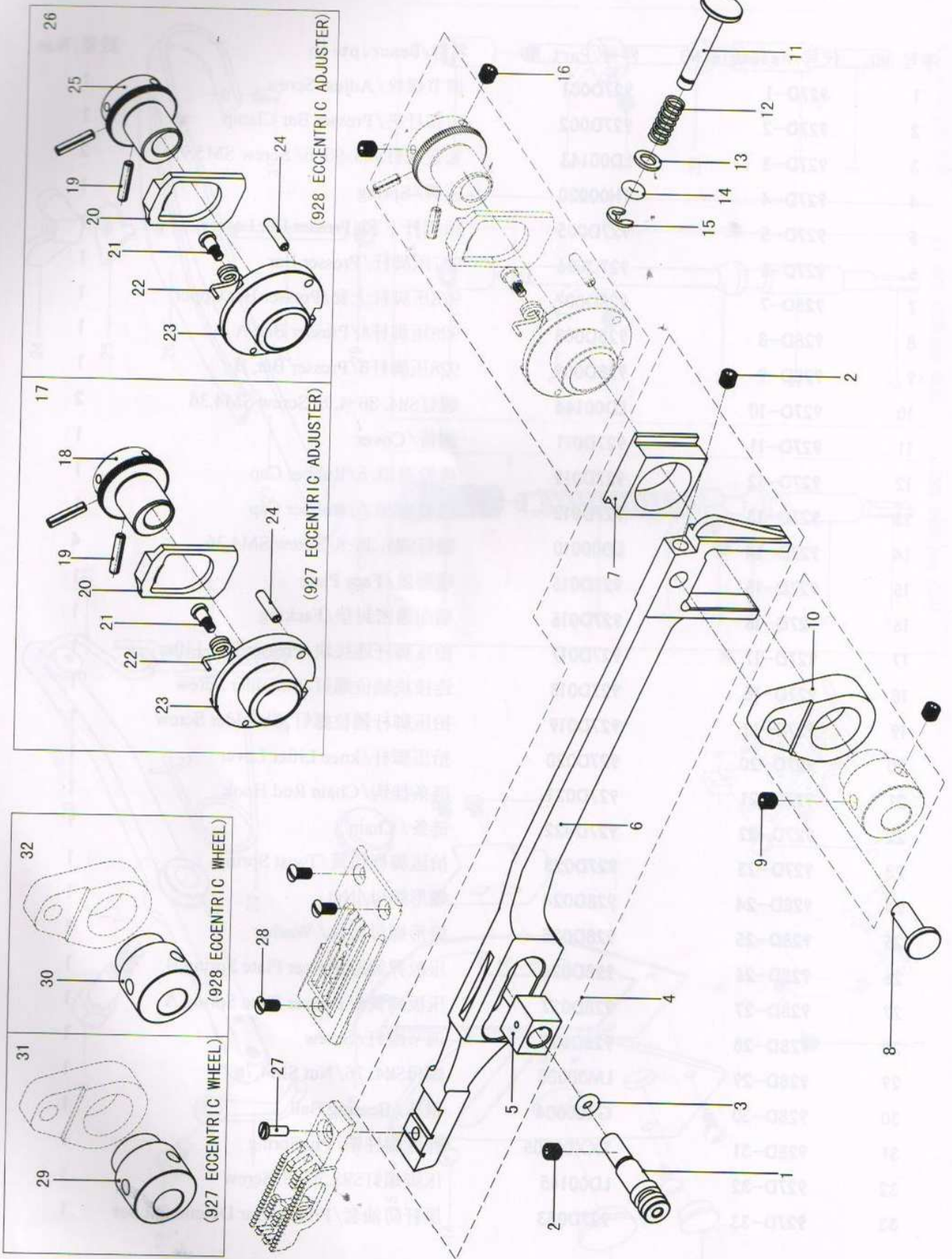
D-压脚杆装置 Presser bar mechanism



D-压脚杆装置 Presser bar mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927D-1	927D001	调节螺栓/Adjust Screw	1
2	927D-2	927D002	压脚杆夹/Presser Bar Clamp	1
3	927D-3	LD00143	紧定螺钉SM5.95-6/Screw SM5.95	2
4	927D-4	TH00020	压簧/Spring	1
5	927D-5	927D005	压脚杆下套/Presser Bar,Lower	1
6	927D-6	927D006	927压脚杆/Presser Bar	1
7	928D-7	928D007	928压脚杆上套/Presser Bar,Upper	1
8	928D-8	928D008	928压脚杆A/Presser Bar, A	1
9	928D-9	928D009	928压脚杆B/Presser Bar, B	1
10	927D-10	LD00144	螺钉SM4.36-4.8/Screw SM4.36	2
11	927D-11	927D011	侧盖/Cover	1
12	927D-12	927D012	橡胶塞13.5/Rubber Cap	1
13	927D-13	927D013	橡胶塞20.5/Rubber Cap	1
14	927D-14	LD00010	螺钉SM4.36-8/Screw SM4.36	4
15	927D-15	927D015	端面盖/Face Plate	1
16	927D-16	927D016	端面盖密封垫/Facking	1
17	927D-17	927D017	抬压脚杆连接块/Presser Bak Lifter	1
18	927D-18	927D018	连接块轴位螺钉/Shoulder Screw	1
19	927D-19	927D019	抬压脚杆轴位螺钉/Shoulder Screw	1
20	927D-20	927D020	抬压脚杆/knee Lifter Lever	1
21	927D-21	927D021	链条挂钩/Chain Rod Hook	1
22	927D-22	927D022	链条/Chain	1
23	927D-23	927D023	抬压脚杆扭簧/Twist Spring	1
24	928D-24	928D024	蝶形螺母/Nut	1
25	928D-25	928D025	蝶形螺母垫片/Washer	1
26	928D-26	928D026	压板弹簧B/Presser Plate Spring,B	1
27	928D-27	928D027	压板弹簧A/Presser Plate Spring,A	1
28	928D-28	928D028	调节螺钉/Screw	1
29	928D-29	LM00008	螺母SM4.76/Nut SM4.76	1
30	928D-30	GZ00004	钢珠/Bearing Ball	1
31	928D-31	TXX00005	弹性圆柱销/Pin, Spring	1
32	927D-32	LD00145	压脚螺钉SM3.57-8/Screw	1
33	927D-33	927D033	压杆防油套/Presser Bar Defend Oil Set	1

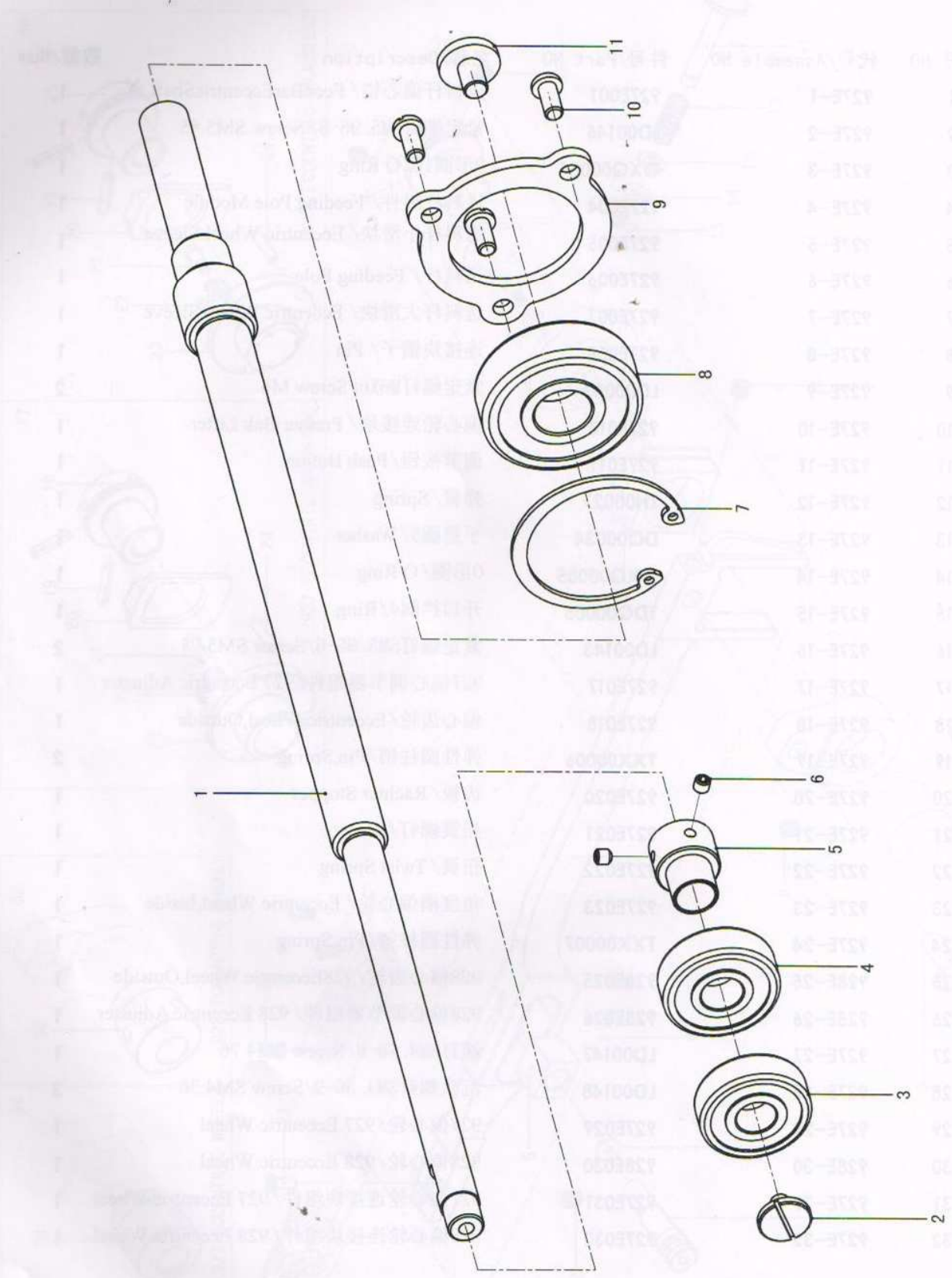
E-送料装置 Feed mechanism



E-送料装置 Feed mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927E-1	927E001	送料杆偏心销/ FeedBarEccentricShaft	1
2	927E-2	LD00146	紧定螺钉SM5.95-8/ Screw SM5.95	1
3	927E-3	OXQ00004	O形圈10/O Ring	1
4	927E-4	927E004	送料杆组件/ Feeding Pole Module	1
5	927E-5	927E005	送料杆小滑块/ Eccentric Wheel Sleeve	1
6	927E-6	927E006	送料杆/ Feeding Pole	1
7	927E-7	927E007	送料杆大滑块/ Eccentric Wheel Sleeve	1
8	927E-8	927E008	连接块销子/ Pin	1
9	927E-9	LD00003	紧定螺钉M6X6/Screw M6	2
10	927E-10	927E010	偏心轮连接块/ Presser Bak Lifter	1
11	927E-11	927E011	调节按钮/ Push Button	1
12	927E-12	TH00021	弹簧/ Spring	1
13	927E-13	DQ00034	平垫圈5/ Washer	1
14	927E-14	OXQ00005	O形圈/O Ring	1
15	927E-15	TDQ00005	开口挡圈4/ Ring	1
16	927E-16	LD00143	紧定螺钉SM5.95-6/Screw SM5.95	2
17	927E-17	927E017	927偏心调节器组件/ 927 Eccentric Adjuster	1
18	927E-18	927E018	偏心齿轮/Eccentric Wheel,Outside	1
19	927E-19	TXX00006	弹性圆柱销/Pin, Spring	2
20	927E-20	927E020	齿板/ Rachter Stopper	1
21	927E-21	927E021	扭簧螺钉/ Screw	1
22	927E-22	927E022	扭簧/ Twist Spring	1
23	927E-23	927E023	角度槽偏心轮/ Eccentric Wheel,Inside	1
24	927E-24	TXX00007	弹性圆柱销/Pin, Spring	1
25	928E-25	928E025	928偏心齿轮/928Eccentric Wheel,Outside	1
26	928E-26	928E026	928偏心调节器组件/ 928 Eccentric Adjuster	1
27	927E-27	LD00147	螺钉SM4.76-8/Screw SM4.76	1
28	927E-28	LD00148	沉头螺钉SM4.36-9/Screw SM4.36	3
29	927E-29	927E029	927偏心轮/927 Eccentric Wheel	1
30	928E-30	928E030	928偏心轮/928 Eccentric Wheel	1
31	927E-31	927E031	927偏心轮连接块组件/ 927 Eccentric Wheel	1
32	927E-32	927E032	928偏心轮连接块组件/ 928 Eccentric Wheel	1

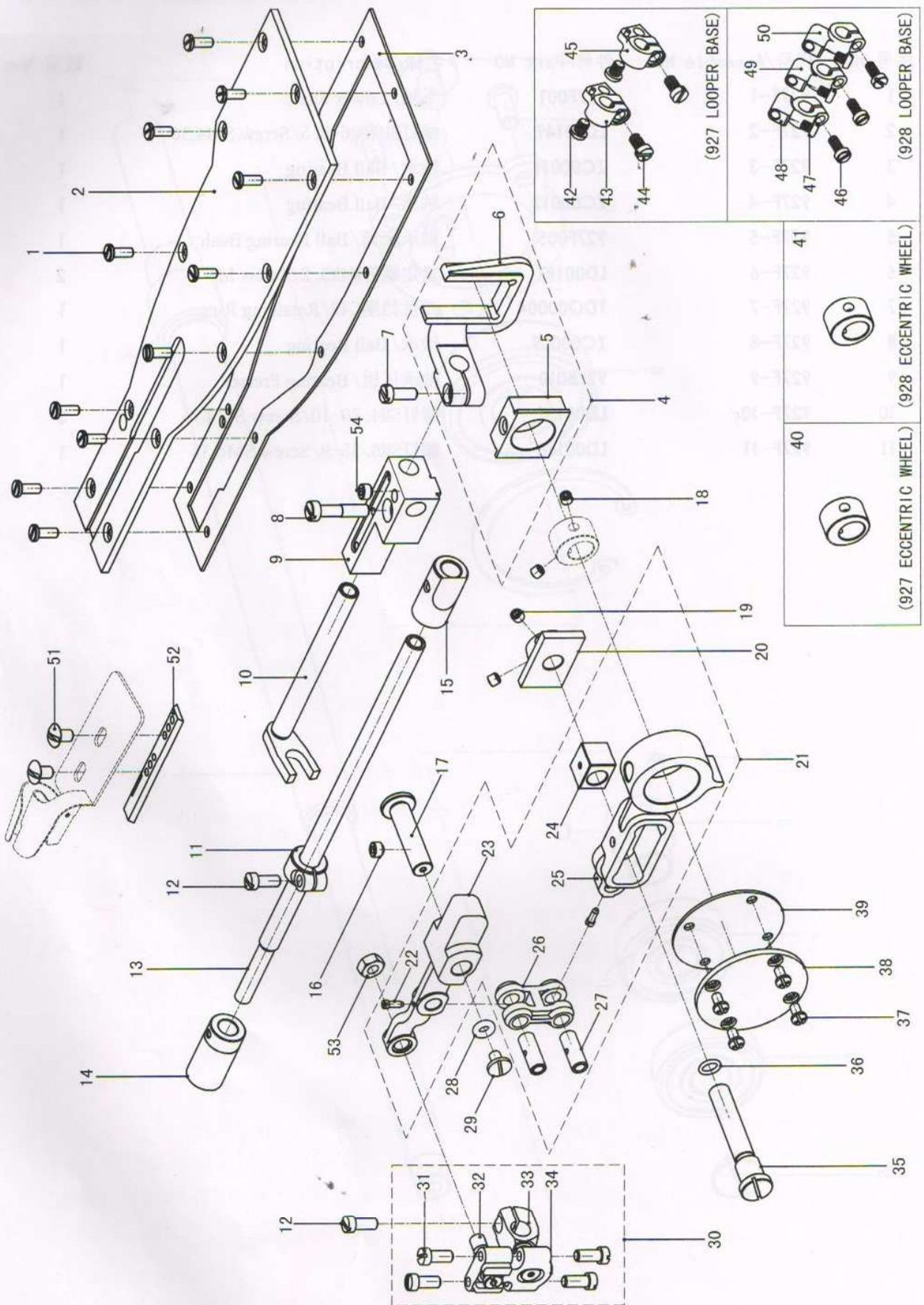
F-下轴装置 Lower shaft mechanism



F-下轴装置 Lower shaft mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927F-1	927F001	下轴/Lower Shaft	1
2	927F-2	LD00149	螺钉SM4. 36-8. 5/Screw SM4.36	1
3	927F-3	ZC00011	轴承/Ball Bearing	1
4	927F-4	ZC00012	轴承/Ball Bearing	1
5	927F-5	927F005	轴承套筒/Ball Bearing Bush	1
6	927F-6	LD00197	紧定螺钉M4X3. 2/Screw M4	2
7	927F-7	TDQ00004	弹性挡圈C42/Retaining Ring	1
8	927F-8	ZC00009	轴承/Ball Bearing	1
9	927F-9	927B010	轴承压板/Bearing Presser	1
10	927F-10	LD00137	螺钉SM4. 76-10/Screw SM4.76	3
11	927F-11	LD00150	螺钉SM6. 35-9/Screw SM6.35	1

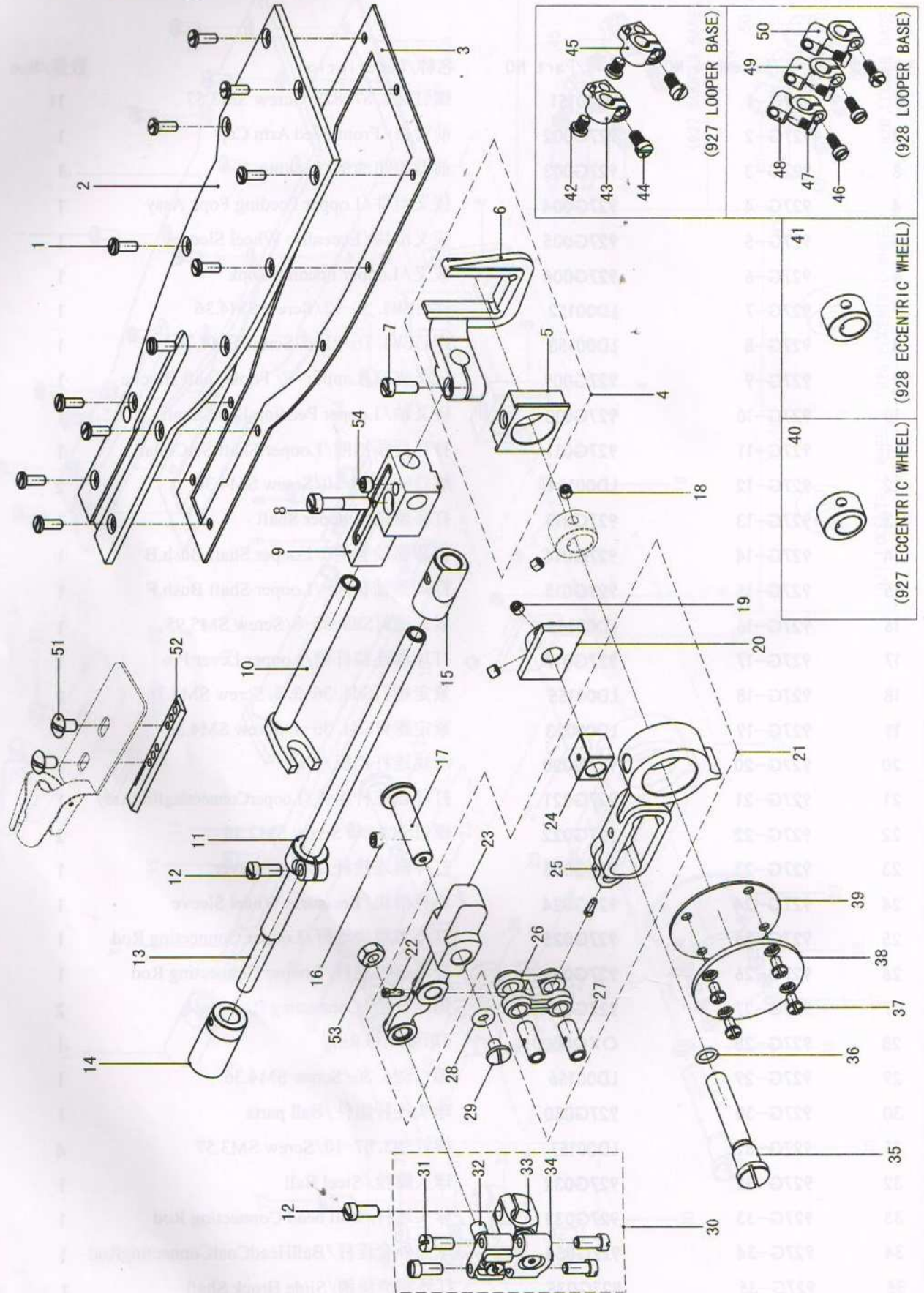
G-挑线叉组件 Lopper mechanism



G-挑线叉组件 Lopper mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927G-1	LD00151	螺钉SM3. 57-8. 9/Screw SM3.57	11
2	927G-2	927G002	前臂盖/Front Feed Arm Cap	1
3	927G-3	927G003	前臂盖防油垫/Packing	1
4	927G-4	927G004	拔叉组件/Lopper Peeding Fopk Assy	1
5	927G-5	927G005	拔叉滑块/Eccentric Wheel Sleeve	1
6	927G-6	927G006	拔叉/Lopper Peeding Fopk	1
7	927G-7	LD00152	螺钉SM4. 36-13/Screw SM4.36	1
8	927G-8	LD00153	螺钉SM4. 76-21. 5/Screw SM4.76	1
9	927G-9	927G009	拔叉支座/Lopper F/ Fopk Shaft Bracke	1
10	927G-10	927G010	拔叉轴/Lopper Peeding Fopk Shaft	1
11	927G-11	927G011	打环器轴挡圈/Looper Shaft SetCollar	1
12	927G-12	LD00154	螺钉SM4. 36-10/Screw SM4.36	2
13	927G-13	927G013	打环器轴/Looper Shaft	1
14	927G-14	927G014	打环器轴套筒B/Looper Shaft Bush,B	1
15	927G-15	927G015	打环器轴套筒F/Looper Shaft Bush,F	1
16	927G-16	LD00146	紧定螺钉SM5. 95-8/Screw SM5.95	1
17	927G-17	927G017	打环器连接杆销/Looper Lever Pin	1
18	927G-18	LD00155	紧定螺钉SM4. 36-3. 5/Screw SM4.36	2
19	927G-19	LD00023	紧定螺钉SM4. 36-4/Screw SM4.36	2
20	927G-20	927G020	滑块连杆挡板/Plate	1
21	927G-21	927G021	打环器连杆组件/LooperConnectingRodAssy	1
22	927G-22	927G022	螺钉SM2. 38/Screw SM2.38	2
23	927G-23	927G023	打环器连接杆/Looper Lever	1
24	927G-24	927G024	连杆滑块/Eccentric Wheel Sleeve	1
25	927G-25	927G025	打环器滑块连杆/Looper Connecting Rod	1
26	927G-26	927G026	打环器短连杆/Looper Connecting Rod	1
27	927G-27	927G027	短连杆销/Connecting Rod Pin	2
28	927G-28	OXQ00006	O形圈9/O Ring	1
29	927G-29	LD00156	螺钉SM4. 36/Screw SM4.36	1
30	927G-30	927G030	球头连杆组件/Ball parts	1
31	927G-31	LD00157	螺钉SM3. 57-10/Screw SM3.57	4
32	927G-32	927G032	球头螺栓/Steel Ball	1
33	927G-33	927G033	球头连杆/Ball head Connecting Rod	1
34	927G-34	927G034	球头外套连杆/BallHeadCoatConnectingRod	1
35	927G-35	927G035	打环器滑块销/Slide Brock Shaft	1

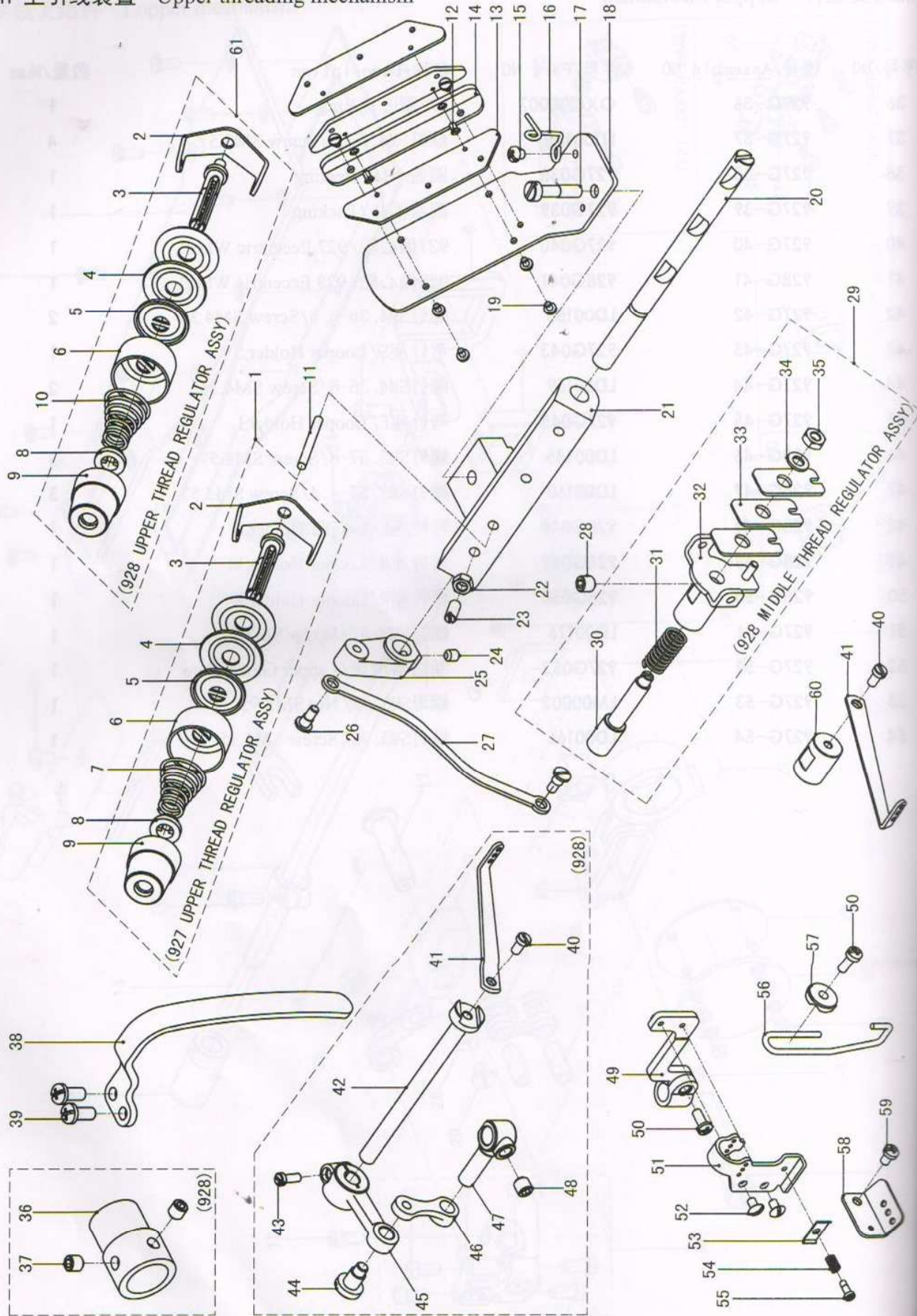
G-挑线叉组件 Lopper mechanism



G-挑线叉组件 Lopper mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	927G-36	OXQ00007	O形圈9/O Ring	1
37	927G-37	LD00135	螺钉SM3. 57-6/Screw SM3.57	4
38	927G-38	927G038	圆盖/ Ball Bearing	1
39	927G-39	927G039	圆盖油垫/Packing	1
40	927G-40	927G040	927偏心轮/927 Eccentric Wheel	1
41	928G-41	928G041	928偏心轮/928 Eccentric Wheel	1
42	927G-42	LD00158	螺钉SM4. 36-5. 5/Screw SM4.36	2
43	927G-43	927G043	弯针座S/Looper Holder,S	1
44	927G-44	LD00159	螺钉SM4. 36-8/Screw SM4.36	2
45	927G-45	927G045	弯针座L/Looper Holder,L	1
46	928G-46	LD00145	螺钉SM3. 57-8/Screw SM3.57	3
47	928G-47	LD00160	螺钉SM3. 57-4. 4/Screw SM3.57	3
48	928G-48	928G048	弯针座L/Looper Holder,L	1
49	928G-49	928G049	弯针座M/Looper Holder,M	1
50	928G-50	928G050	弯针座R/Looper Holder,R	1
51	927G-51	LD00176	螺钉SM3. 57/Screw SM3.57	1
52	927G-52	927G052	卷边器滑块/Lapper Guide Plate	1
53	927G-53	LM00002	螺母SM5. 95/Nut SM5.95	1
54	927G-54	LD00166	螺钉SM5. 95/Screw SM5.95	1

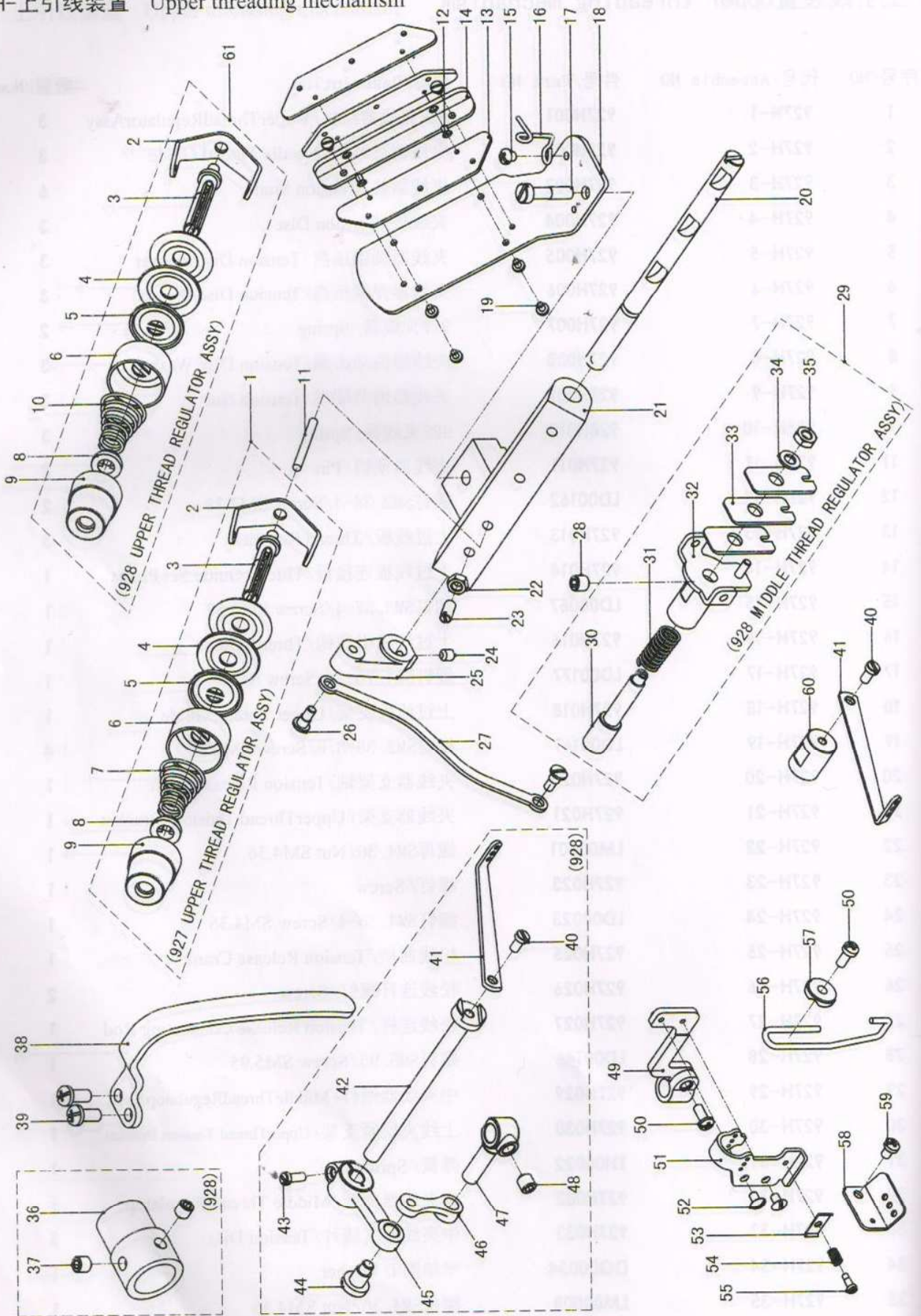
H-上引线装置 Upper threading mechanism



H-上引线装置 Upper threading mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927H-1	927H001	927夹线器组件/UpperThreadRegulatorAssy	3
2	927H-2	927H002	夹线器过线板/Needle Thread Guide	3
3	927H-3	927H003	夹线器柱/Tension Stud	6
4	927H-4	927H004	夹线板/Tension Disc	3
5	927H-5	927H005	夹线器顶销压盘/Tension Disc Presser	3
6	927H-6	927H006	夹线器弹簧压盘/Tension Disc Presser	3
7	927H-7	927H007	927夹线簧/Spring	2
8	927H-8	927H008	夹线器齿动齿圈/Tension Disc Washer	3
9	927H-9	927H009	夹线器调节螺母/Tension Nut	3
10	928H-10	928H010	928夹线簧/Spring	3
11	927H-11	927H011	夹线器顶销/Pin	3
12	927H-12	LD00162	螺钉SM2.38-4/Screw SM2.38	2
13	927H-13	927H013	上过线板/Thread Retainer	3
14	927H-14	927H014	上过线板连接板/Thread Guide Set Plate	1
15	927H-15	LD00067	螺钉SM3.57-4/Screw SM3.57	1
16	927H-16	927H016	上过线板引线钩/Thread Guide	1
17	927H-17	LD00177	螺钉SM4.76-24/Screw SM4.76	1
18	927H-18	927H018	上过线板支架/Upper Thread Guide	1
19	927H-19	LD00161	螺钉SM2.38-3.6/Screw SM2.38	4
20	927H-20	927H020	夹线器支架轴/Tension Release Shaft	1
21	927H-21	927H021	夹线器支架/UpperThread Tension Bracket	1
22	927H-22	LM00001	螺母SM4.36/Nut SM4.36	1
23	927H-23	927H023	螺钉/Screw	1
24	927H-24	LD00023	螺钉SM4.36-4/Screw SM4.36	1
25	927H-25	927H025	松线曲柄/Tension Release Crank	1
26	927H-26	927H026	松线连杆螺钉/Screw	2
27	927H-27	927H027	松线连杆/Tension Release Connecting Rod	1
28	927H-28	LD00146	螺钉SM5.95/Screw SM5.95	1
29	927H-29	927H029	中夹线器组件/MiddleThreadRegulatoAssy	1
30	927H-30	927H030	上线夹松紧支架/UpperThread Tension Bracket	1
31	927H-31	TH00022	弹簧/Spring	1
32	927H-32	927H032	中夹线器支架/Middle Thread Regulatop	1
33	927H-33	927H033	中夹线器夹线片/Tension Disc	3
34	927H-34	DQ00034	平垫圈5/Washer	1
35	927H-35	LM00008	螺母SM4.36/Nut SM4.36	1

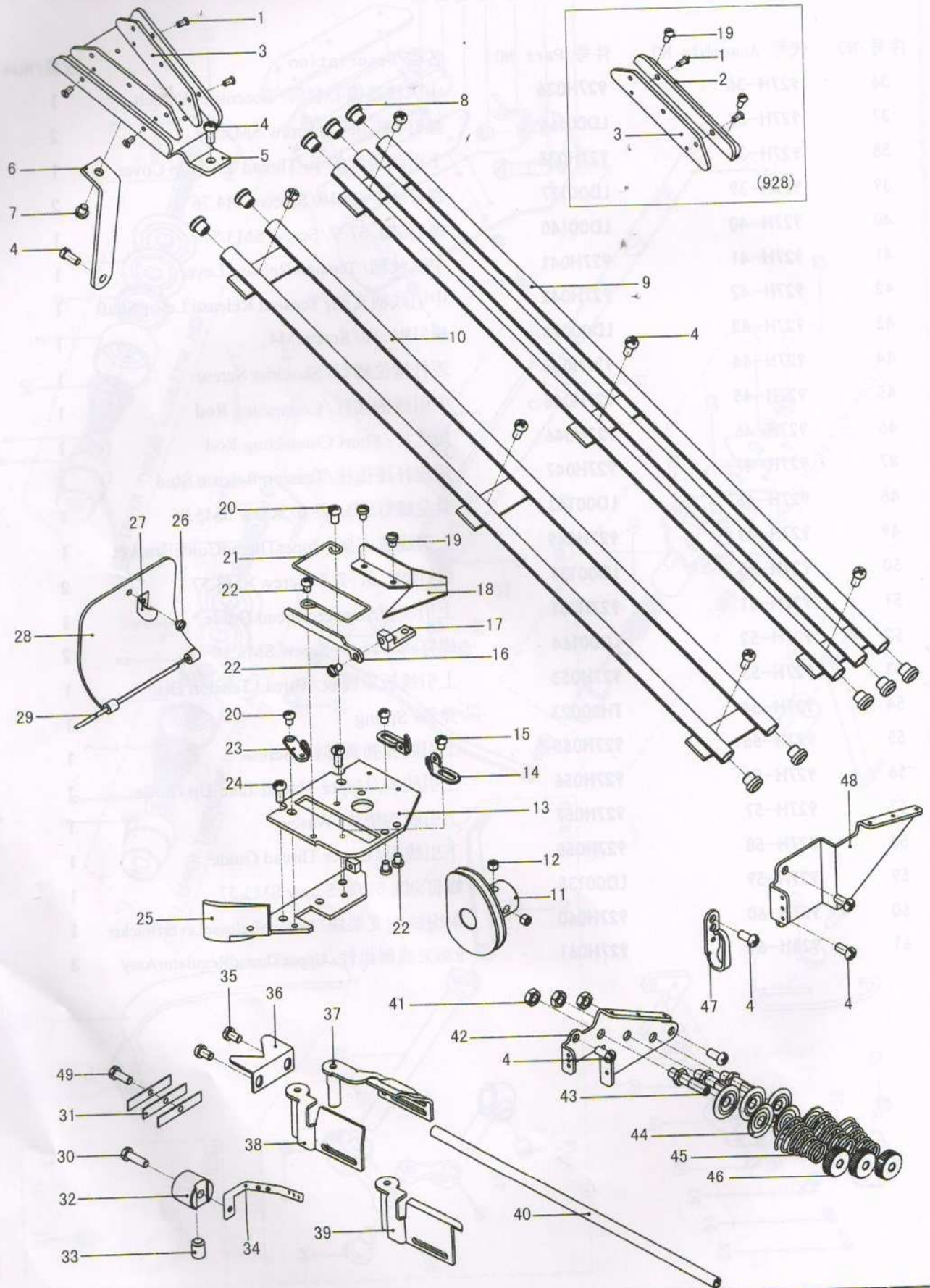
H-上引线装置 Upper threading mechanism



H-上引线装置 Upper threading mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	927H-36	927H036	中夹线器偏心套筒/Eccentric Wrench	1
37	927H-37	LD00166	螺钉SM5.95-4/Screw SM5.95	2
38	927H-38	927H038	上引线装置护手/Thread Take-Up Cover	1
39	927H-39	LD00137	螺钉SM4.76-10/Screw SM4.76	2
40	927H-40	LD00140	螺钉SM3.57-7/Screw SM3.57	1
41	927H-41	927H041	中引线柄/Tension Release Lever	1
42	927H-42	927H042	中引线柄支架/Tension Release Lever Shaft	1
43	927H-43	LD00026	螺钉M4-10/Screw M4	1
44	927H-44	927H044	连杆轴位螺钉/Shoulder Screw	1
45	927H-45	927H045	中引线柄连杆/Connecting Rod	1
46	927H-46	927H046	短连杆/Short Connecting Rod	1
47	927H-47	927H047	短连杆连接柱/Tension Release Stud	1
48	927H-48	LD00143	紧定螺钉SM5.95-6/Screw SM5.95	1
49	927H-49	927H049	上引线板支架/Upper Thread Guide Bracket	1
50	927H-50	LD00139	螺钉SM3.57-7.5/Screw SM3.57	2
51	927H-51	927H051	上引线板/Upper Thread Guide	1
52	927H-52	LD00164	螺钉SM3.18-5/Screw SM3.18	2
53	927H-53	927H053	上引线板压线板/Thread Tension Disc	1
54	927H-54	TH00023	弹簧/Spring	1
55	927H-55	927H055	上引线板弹簧螺钉/Screw	1
56	927H-56	927H056	上引线钩/Upper Thread Take-Up Guide	1
57	927H-57	927H057	上引线钩垫块/Washer	1
58	927H-58	927H058	下引线板/Upper Thread Guide	1
59	927H-59	LD00135	螺钉SM3.57-6/Screw SM3.57	1
60	927H-60	927H060	中引线柄支架块/Tension Release Lever Bracket	1
61	928H-61	927H061	928夹线器组件/Upper Thread Regulator Assy	3

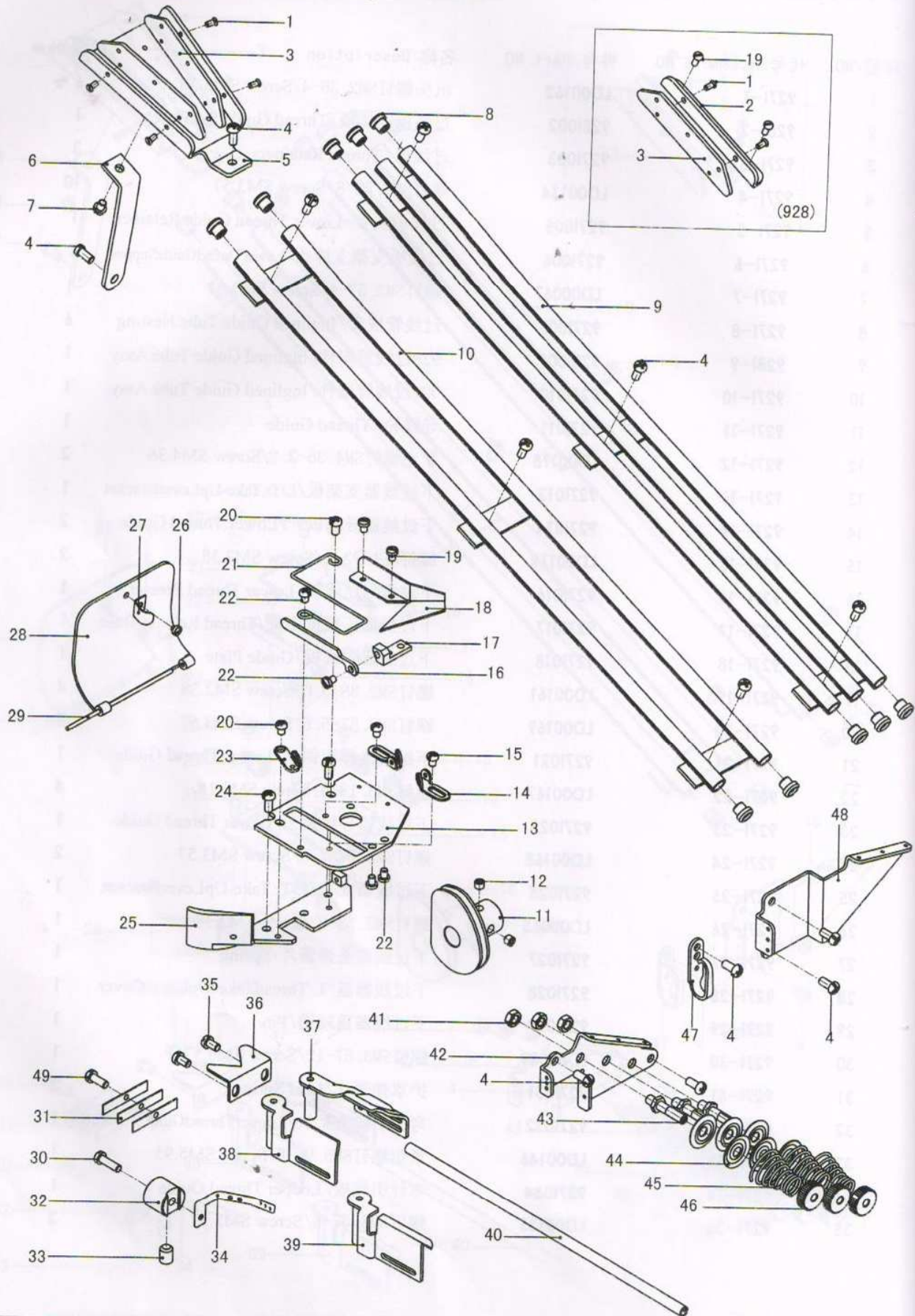
1-下引线装置 Lower threading mechanism



I-下引线装置 Lower threading mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927I-1	LD00162	沉头螺钉SM2.38-4/Screw SM2.38	6
2	928I-2	928I002	过线板连接板/Thread Guide Set Plate	1
3	927I-3	927I003	过线板/Thread Retainer	3
4	927I-4	LD00134	螺钉SM3.57-8/Screw SM3.57	10
5	927I-5	927I005	过线板支架/Lower Thread Guide Retainer	1
6	927I-6	927I006	过线板支架支撑条/LowerThreadGuideSupport	1
7	927I-7	LD00067	螺钉SM3.57-4/Screw SM3.57	1
8	927I-8	927I008	过线管嵌套/Inclined Guide Tube Nesting	6
9	928I-9	928I009	928过线管组件/Inclined Guide Tube Assy	1
10	927I-10	927I010	927过线管组件/Inclined Guide Tube Assy	1
11	927I-11	927I011	导线轮/Thread Guide	1
12	927I-12	LD00178	紧定螺钉SM4.36-3.2/Screw SM4.36	2
13	927I-13	927I013	下过线器支架板/L/Tr.Take-UpLeverBracket	1
14	927I-14	927I014	下过线器导线板一/Lower Thread Guide	2
15	927I-15	LD00179	螺钉3.18-3.2/Screw SM2.38	2
16	927I-16	927I016	下过线器压线板/Lower Thread Presser	1
17	927I-17	927I017	下过线器压线板支架/Thread Release Base	1
18	927I-18	927I018	下过线器引线板/Guide Plate	1
19	927I-19	LD00161	螺钉SM2.38-3.6/Screw SM2.38	4
20	927I-20	LD00169	螺钉SM3.57-5.5/Screw SM3.57	2
21	927I-21	927I021	下过线器导线钢丝/Lower Thread Guide	1
22	927I-22	LD00167	螺钉SM3.18-4/Screw SM3.18	4
23	927I-23	927I023	下过线器导线板二/Lower Thread Guide	1
24	927I-24	LD00168	螺钉SM3.57-7.5/Screw SM3.57	2
25	927I-25	927I025	下过线器支架/L/Tr.Take-UpLeverBracket	1
26	927I-26	LD00065	螺钉SM2.38-2/Screw SM2.38	1
27	927I-27	927I027	下过线器盖弹簧片/Spring	1
28	927I-28	927I028	下过线器盖/L/ThreadTake-UpLeverCover	1
29	927I-29	927I029	下过线器盖轴销/Pin	1
30	927I-30	LD00039	螺钉SM3.57-12/Screw SM3.57	1
31	927I-31	927I031	护罩弹簧片/Leaf Spring	3
32	927I-32	927I032	弯针引线支架块/LooperThreadGuideBracket	1
33	927I-33	LD00146	紧定螺钉SM5.95-8/Screw SM5.95	1
34	927I-34	927I034	弯针引线板/Looper Thread Guide	1
35	927I-35	LD00135	螺钉SM3.57-6/Screw SM3.57	2















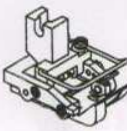
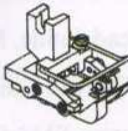
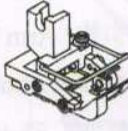
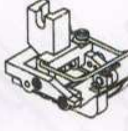
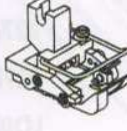
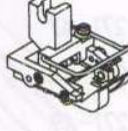

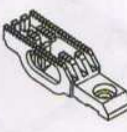
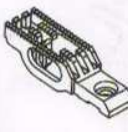
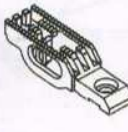
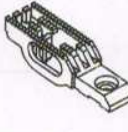
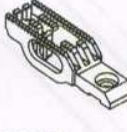
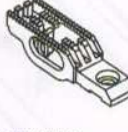
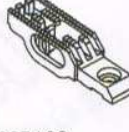
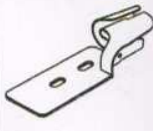
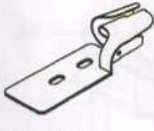
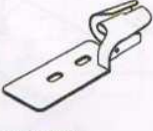
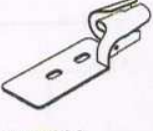
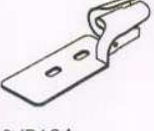
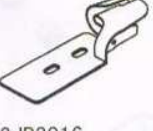
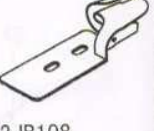









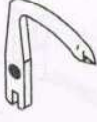

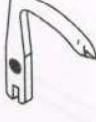


1-下引线装置 Lower threading mechanism















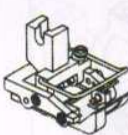
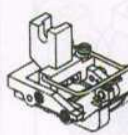


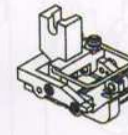
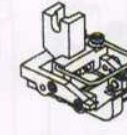

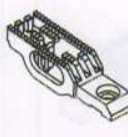
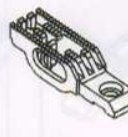
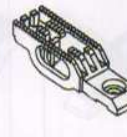
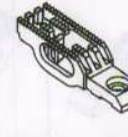
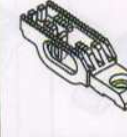
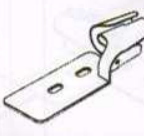
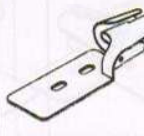
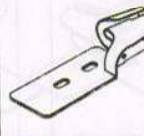
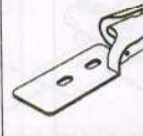
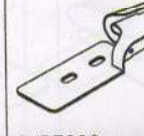
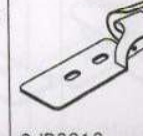




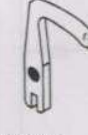


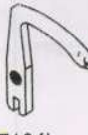




1-下引线装置 Lower threading mechanism

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	9271-36	9271036	割线刀片/ Thread Trimmer	1
37	9271-37	9271037	弯针护罩右*/Looper Cover,Ra	1
38	9271-38	9271038	弯针护罩左/Looper Cover,La	1
39	9281-39	9281039	弯针护罩左928/Looper Cover,Lb	1
40	9271-40	9271040	前臂过线管/Lower Thread Feed BarGuide	1
41	9271-41	LM00001	螺母SM4. 36/Nut SM4.36	3
42	9271-42	9271042	下引线过线板/Thread Retainer	1
43	9271-43	9271043	下引线夹线器柱/Thread Nipper Prop	3
44	9271-44	9271044	夹线盘/Thread Guide Disc	6
45	9271-45	9271045	下引线夹线器簧/Spring	3
46	9271-46	9271046	下引线夹线器调节螺母 / Nut	3
47	9271-47	9271047	下引钩/ Arm Thread Guide, M	3
48	9271-48	9271048	下引线板/ Lower Thread Guide	1
49	9271-49	LD00191	螺钉SM3. 57-6/Screw SM3.57	1










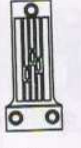

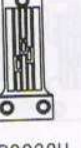

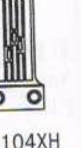
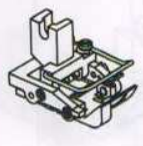

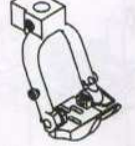





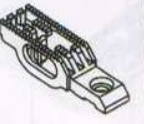
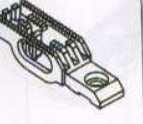

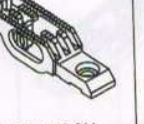



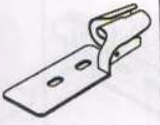
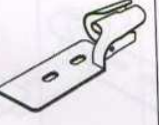
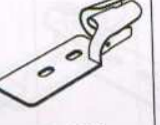

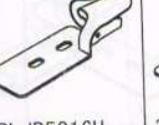

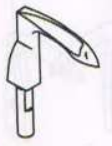
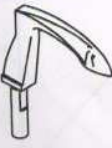

J-规格零部件表 Different parts list

927 Thin Materials / Medium Materials							
针位类型 Type	1/4(6.4mm)	3/16(4.8mm)	1/8(3.2mm)	7/32(5.6mm)	PS1/4(6.4mm)	PS3/16(4.8mm)	PS1/8(3.2mm)
针夹ZJ Needle Clamp	 2ZJ104	 2ZJ3016	 2ZJ108	 2ZJ7032	 2ZJ104	 2ZJ3016	 2ZJ108
机针JZ Needles	TVx64#14	TVx64#14	TVx64#14	TVx64#14	TVx64#14	TVx64#14	TVx64#14
针板ZB Needle Plate	 2ZB104	 2ZB3016	 2ZB108	 2ZB7032	 2ZB104	 2ZB3016	 2ZB108
压脚YJ Presser Foot Assy	 2YJ104	 2YJ3016	 2YJ108	 2YJ7032	 2YJ104	 2YJ3016	 2YJ108
送布牙SB Feed Dog	 2SB104	 2SB3016	 2SB108	 2SB7032	 2SB104	 2SB3016	 2SB108
卷边器JB Lapper Assy	 2JB104	 2JB3016	 2JB108	 2JB7032	 2JB104	 2JB3016	 2JB108
挑线叉(S) Looper (S)	 2WZ104S	 2WZ3016S	 2WZ3016S	 2WZ104S	 2WZ104S	 2WZ3016S	 2WZ3016S
挑线叉(M) Looper (M)							
挑线叉(L) Looper (L)	 2WZ104L	 2WZ3016L	 2WZ3016L	 2WZ104L	 2WZ104L	 2WZ3016L	 2WZ3016L










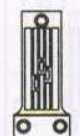
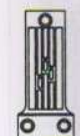


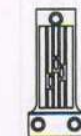






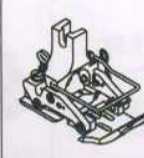


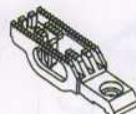
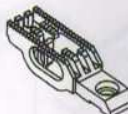


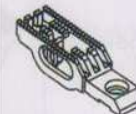
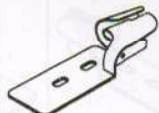
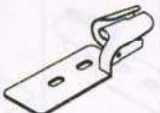
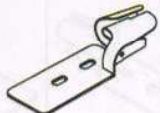
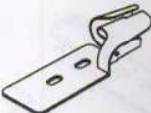


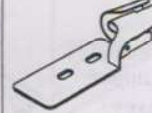
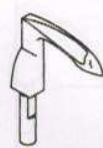
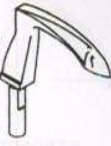
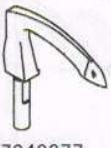
927 Thin Materials / Medium Materials

针位类型 Type	PS7/32(5.6mm)	PL1/4(6.4mm)	PL3/16(4.8mm)	PL1/8(3.2mm)	PL7/32(5.6mm)	3/16C(4.8mm)
针夹ZJ Needle Clamp	 2ZJ7032	 2ZJ104	 2ZJ3016	 2ZJ108	 2ZJ7032	 2ZJ3016C
机针JZ Needles	TVx64#14	TVx64#14	TVx64#14	TVx64#14	TVx64#14	TVx64#14
针板ZB Needle Plate	 2ZB7032	 2ZB104	 2ZB3016	 2ZB108	 2ZB7032	 2ZB3016C
压脚YJ Presser Foot Assy	 2YJ7032	 2YJ104	 2YJ3016	 2YJ108	 2YJ7032	 2YJ3016C
送布牙SB Feed Dog	 2SB7032	 2SB104	 2SB3016	 2SB108	 2SB7032	 2SB3016C
卷边器JB Lapper Assy	 2JB7032	 2JB104	 2JB3016	 2JB108	 2JB7032	 2JB3016
挑线叉(S) Looper (S)	 2WZ104S	 2WZ104S	 2WZ3016S	 2WZ3016S	 2WZ104S	 2WZ3016S
挑线叉(M) Looper (M)						
挑线叉(L) Looper (L)	 2WZ104L	 2WZ104L	 2WZ3016L	 2WZ3016L	 2WZ104L	 2WZ3016L















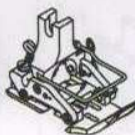
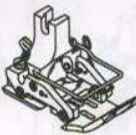
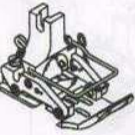
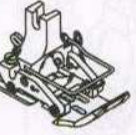

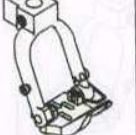
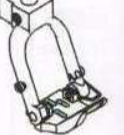
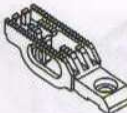

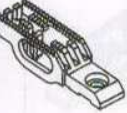




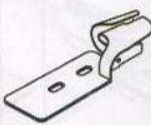
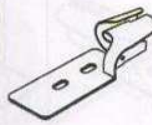
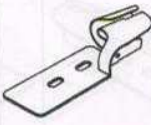
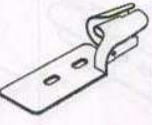
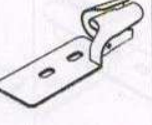
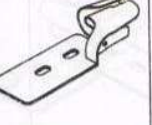
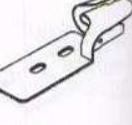
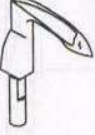

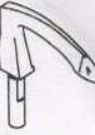
928 Medium Materials / Heavy Materials

针位类型 Type	1/4(6.4mm) Thin Materials	1/4(6.4mm) Medium Materials	PL1/4(6.4mm) Medium Materials	PL3/8(9.5mm) Medium Materials	PL9/32(7.1mm) Medium Materials	PL5/16(7.9mm) Medium Materials	PL1/4(6.4mm) Heavy Materials
针夹ZJ Needle Clamp	 3ZJ104L	 3ZJ104H	 3ZJ104H	 3PLZJ308H	 3PLZJ9032H	 3PLZJ5016H	 3ZJ104H
机针JZ Needles	TVx64#14	TVx5 #18	TVx5 #18	TVx5 #18	TVx5 #18	TVx5 #18	TVx5 #21
针板ZB Needle Plate	 3ZB104L	 3ZB104H	 3ZB104H	 3PLZB308H	 3PLZB9032H	 3PLZB5016H	 3PLZB104XH
压脚YJ Presser Foot Assy	 3YJ104L	 3YJ104H	 3YJ104H	 3PLYJ308H	 3PLYJ9032H	 3PLYJ5016H	 3PLYJ104XH
送布牙SB Feed Dog	 3SB104L	 3SB104H	 3SB104H	 3PLSB308H	 3PLSB9032H	 3PLSB5016H	 3PLSB104XH
卷边器JB Lapper Assy	 3JB104L	 3JB104H	 3JB104H	 3PLJB308H	 3PLJB9032H	 3PLJB5016H	 3PLJB104XH
挑线叉(S) Looper (S)	 3WZS40375	←	←	←	←	←	←
挑线叉(M) Looper (M)	 3WZS40376	←	←	←	←	←	←
挑线叉(L) Looper (L)	 3WZS40377	←	←	←	←	←	←








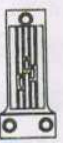


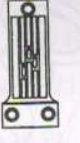




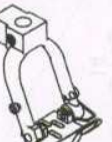
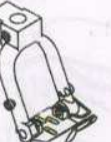




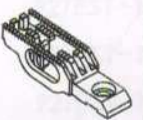
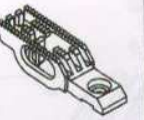


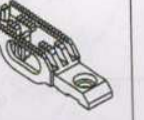
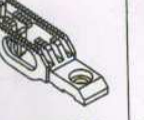
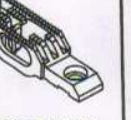
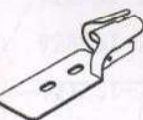
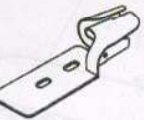
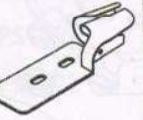
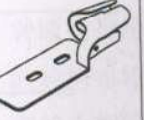
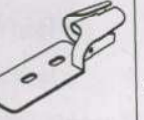
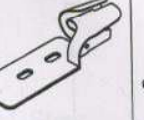


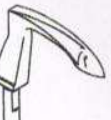

928 Medium Materials / Heavy Materials

针位类型 Type	PL3/8(9.5mm) Heavy Materials	PL9/32(7.1mm) Heavy Materials	PL5/16(7.9mm) Heavy Materials	2PL1/4(6.4mm) Medium Materials	2PL3/8(9.5mm) Medium Materials	2PL9/32(7.1mm) Medium Materials	2PL5/16(7.9mm) Medium Materials
针夹ZJ Needle Clamp	 3PLZJ308XH	 3PLZJ9032XH	 3PLZJ5016XH	 3ZJ104H	 32PLZJ308H	 32PLZJ9032H	 32PLZJ5016H
机针JZ Needles	TVx5 #21	TVx5 #21	TVx5 #21	TVx5 #18	TVx5 #18	TVx5 #18	TVx5 #18
针板ZB Needle Plate	 3PLZB308XH	 3PLZB9032XH	 3PLZB5016XH	 32PLZB104H	 32PLZB308H	 32PLZB9032H	 32PLZB5016H
压脚YJ Presser Foot Assy	 3PLYJ308XH	 3PLYJ9032XH	 3PLYJ5016XH	 32PLYJ104H	 32PLYJ308H	 32PLYJ9032H	 32PLYJ5016H
送布牙SB Feed Dog	 3PLSB308XH	 3PLSB9032XH	 3PLSB5016XH	 32PLSB104H	 32PLSB308H	 32PLSB9032H	 32PLSB5016H
卷边器JB Lapper Assy	 3PLJB308XH	 3PLJB9032XH	 3PLJB5016XH	 3JB104H	 32PLJB308H	 32PLJB9032H	 32PLJB5016H
挑线叉(S) Looper (S)	 3WZS40375	←	←	←	←	←	←
挑线叉(M) Looper (M)	 3WZS40376	←	←	←	←	←	←
挑线叉(L) Looper (L)	 3WZS40377	←	←	←	←	←	←

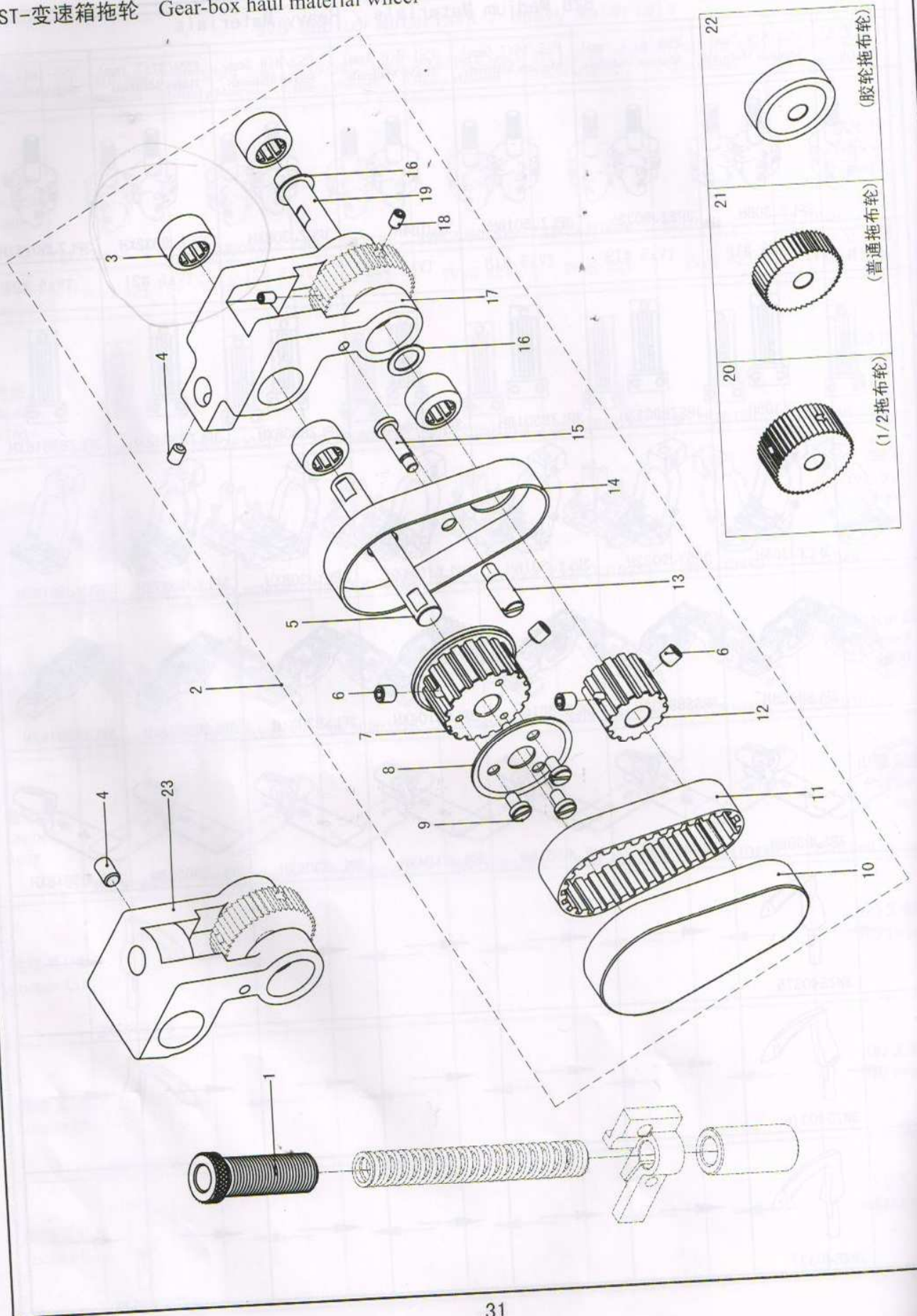
928 Medium Materials / Heavy Materials

针位类型 Type	2PL1/4(6.4mm) Heavy Materials	2PL3/8(9.5mm) Heavy Materials	2PL9/32(7.1mm) Heavy Materials	2PL5/16(7.9mm) Heavy Materials	2PL1/2(12.7mm) Heavy Materials	PF/CV1/4(6.4mm) Heavy Materials	PS1/4(6.4mm) Medium Materials
针夹ZJ Needle Clamp	 3ZJ104H	 32PLZJ308XH	 3PLZJ9032XH	 32PLZJ5016XH	 32PLZJ102XH	 3ZJ104H	 3ZJ104H
机针JZ Needles	TVx5 #21	TVx5 #21	TVx5 #21	TVx5 #21	TVx5 #21	TVx5 #21	TVx5 #18
针板ZB Needle Plate	 32PLZB104XH	 32PLZB308XH	 3PLZB9032XH	 32PLZB5016XH	 32PLZB102XH	 3PLZB104XH	 3ZB104H
压脚YJ Presser Foot Assy	 32PLYJ104XH	 32PLYJ308XH	 32PLYJ9032XH	 32PLYJ5016XH	 32PLYJ102XH	 3PLYJ104XH	 3YJ104H
送布牙SB Feed Dog	 32PLSB104XH	 32PLSB308XH	 3PLSB9032XH	 32PLSB5016XH	 32PLSB102XH	 3PLSB104XH	 3SB104H
卷边器JB Lapper Assy	 3PLJB104XH	 3PLJB308XH	 3PLJB9032XH	 3PLJB5016XH	 32PLJB102XH	 3PLJB104XH	 3JB104H
挑线叉(S) Looper (S)	 3WZS40375	←	←	←	←	←	←
挑线叉(M) Looper (M)	 3WZS40376	←	←	←	←	←	←
挑线叉(L) Looper (L)	 3WZS40377	←	←	←	←	←	←

928 Medium Materials / Heavy Materials

针位类型 Type	PS3/8(9.5mm) Medium Materials	PS9/32(7.1mm) Medium Materials	PS5/16(7.9mm) Medium Materials	PS1/4(6.4mm) Heavy Materials	PS3/8(9.5mm) Heavy Materials	PS9/32(7.1mm) Heavy Materials	PS5/16(7.9mm) Heavy Materials
针夹ZJ Needle Clamp	 3PLZJ308H	 3PSZJ9032H	 3PLZJ5016H	 3ZJ104H	 3PLZJ308XH	 3PLZJ9032XH	 3PLZJ5016XH
机针JZ Needles	TVx5 #18	TVx5 #18	TVx5 #18	TVx5 #21	TVx5 #21	TVx5 #21	TVx5 #21
针板ZB Needle Plate	 3PLZB308H	 3PSZB9032H	 3PLZB5016H	 3PLZB104XH	 3PLZB308XH	 3PLZB9032XH	 3PLZB5016XH
压脚JY Presser Foot Assy	 3PLYJ308H	 3PSYJ9032H	 3PLYJ5016H	 3PLYJ104XH	 3PLYJ308XH	 3PLYJ9032XH	 3PLYJ5016XH
送布牙SB Feed Dog	 3PLSB308H	 3PSSB9032H	 3PLSB5016H	 3PLSB104XH	 3PLSB308XH	 3PLSB9032XH	 3PLSB5016XH
卷边器JB Lapper Assy	 3PSJB308H	 3PSJB9032H	 3PLJB5016H	 3PLJB104XH	 3PLJB308XH	 3PLJB9032XH	 3PLJB5016XH
挑线叉(S) Looper (S)	 3WZS40375	←	←	←	←	←	←
挑线叉(M) Looper (M)	 3WZS40376	←	←	←	←	←	←
挑线叉(L) Looper (L)	 3WZS40377	←	←	←	←	←	←

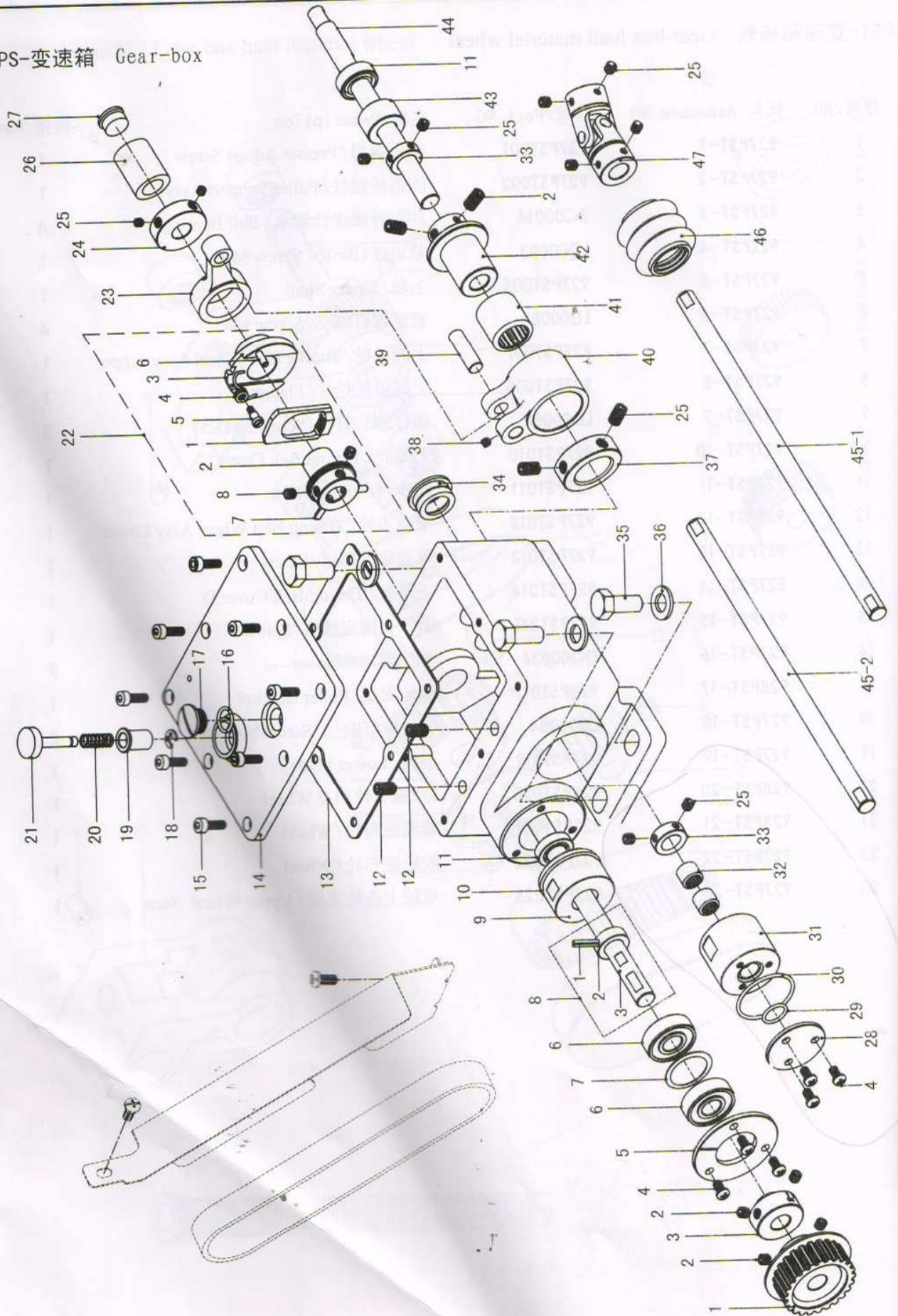
PST-变速箱拖轮 Gear-box haul material wheel



PST-变速箱拖轮 Gear-box haul material wheel

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927PST-1	927PST001	调压螺母/Presser Adjust Screw	1
2	927PST-2	927PST002	PS拖轮组件/Puller Support Assy	1
3	927PST-3	ZC00014	冲压外圈滚针轴承/Ball Bearing	4
4	927PST-4	LD00003	紧定螺钉M6X6/ Screw M6	1
5	927PST-5	927PST005	上轴/Upper Shaft	1
6	927PST-6	LD00083	紧定螺钉M5-5/ Screw M5	4
7	927PST-7	927PST007	上同步轮/Timing Belt Wheel Assy Upper	1
8	927PST-8	927PST008	上同步轮挡片/ Flange	1
9	927PST-9	LD00050	螺钉SM3.57-7/ Screw SM3.57	3
10	927PST-10	927PST010	上罩壳/Timing Belt Cover,U	1
11	927PST-11	927PST011	同步带/Timing Belt	1
12	927PST-12	927PST012	下同步轮/Timing Belt Wheel Assy Lower	1
13	927PST-13	927PST013	罩壳定位螺钉/Screw	1
14	927PST-14	927PST014	下罩壳/Timing Belt Cover,D	1
15	927PST-15	927PST015	上罩壳固定螺钉/Screw	1
16	927PST-16	DQ00036	平垫圈16/Washer	2
17	928PST-17	928PST017	拖轮支架/Puller Bracket	1
18	927PST-18	LD00084	紧定螺钉M4-8/ Screw M4	2
19	927PST-19	927PST019	下轴/Lower Shaft	1
20	928PST-20	928PST020	1/2拖布轮/1/2 Wheel	1
21	928PST-21	928PST021	普通拖布轮/Wheel	1
22	927PST-22	927PST022	胶轮拖布轮/Wheel	1
23	927PST-23	927PST023	双轮上拖轮支架/Upper Wheel Stent	1

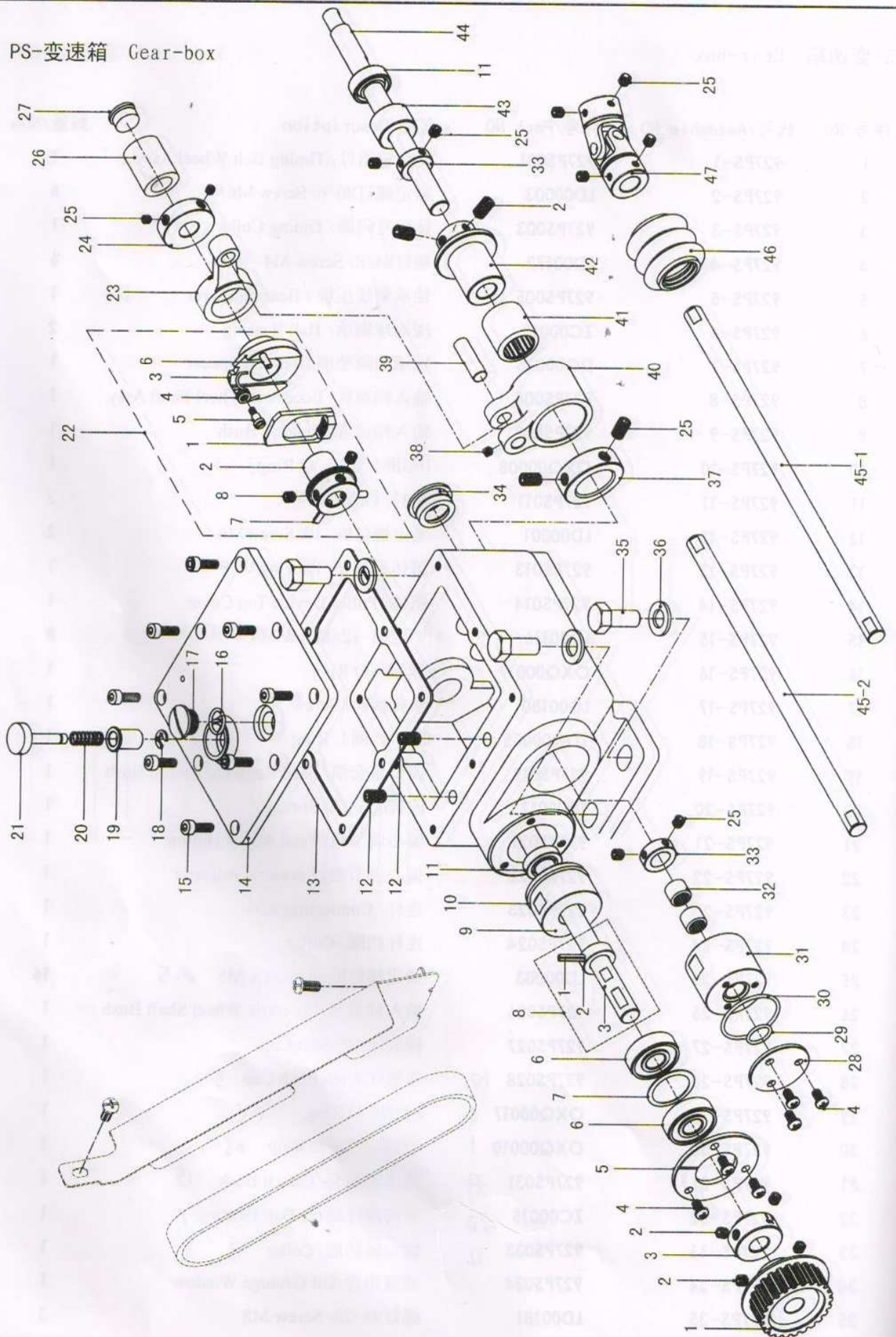
PS-变速箱 Gear-box



PS-变速箱 Gear-box

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927PS-1	927PS001	同步轮组件/Timing Belt Wheel Assy	1
2	927PS-2	LD00003	紧定螺钉M6-6/Screw M6	6
3	927PS-3	927PS003	针距号码圈/Timing Collar	1
4	927PS-4	LD00172	螺钉M4-8/Screw M4	6
5	927PS-5	927PS005	轴承刻线压板/Bearing Cover	1
6	927PS-6	ZC00013	深沟球轴承/Ball Bearing	2
7	927PS-7	DQ00035	轴承间隔垫圈/Bearing Spacer	1
8	927PS-8	927PS008	输入轴组件/Eccentric Wheel Shaft Assy	1
9	927PS-9	927PS009	输入轴前套/Bearing Bush	1
10	927PS-10	OXQ00008	O形圈1.5X25/O Ring	1
11	927PS-11	927PS011	油封/Oil Seal	2
12	927PS-12	LD00001	紧定螺钉M6-10/Screw M6	2
13	927PS-13	927PS013	箱体密封垫/Packing	1
14	927PS-14	927PS014	箱体/Puller Device Top Cover	1
15	927PS-15	LD00116	螺钉M4-12/Screw M4	8
16	927PS-16	OXQ00017	O型圈/O Ring	1
17	927PS-17	LD00180	油孔螺丝/Screw	1
18	927PS-18	TDQ00005	开口挡圈4/Ring	1
19	927PS-19	927PS019	调节钮套筒/Feed Regurate Button Bush	1
20	927PS-20	TH00017	压簧6.5-17/Spring	1
21	927PS-21	927PS021	偏心调节钮/Feed Adjust Button	1
22	927PS-22	927PS022	偏心调节器/Eccentric Adjuster	1
23	927PS-23	927PS023	连杆/Connecting Rod	1
24	927PS-24	927PS024	连杆挡圈/Collar	1
25	927PS-25	LD00083	紧定螺钉M5-5/Screw M5 0.5	16
26	927PS-26	927PS026	输入轴后套/Eccentric Wheel Shaft Bush	1
27	927PS-27	927PS027	橡胶塞/Rubber Cap	1
28	927PS-28	927PS028 10	压板/Clutch Bush Cap 5	1
29	927PS-29	OXQ00017 1	O型圈/O Ring 0.5	1
30	927PS-30	OXQ00010 1	O形圈3-32/O Ring 0.5	1
31	927PS-31	927PS031 39	输出轴后套/Clutch Bush 13	1
32	927PS-32	ZC00015 30	单向滚针轴承/Ball Bearing 10	1
33	927PS-33	927PS033 12	输出轴挡圈/Collar 3	1
34	927PS-34	927PS034	油窗组件/Oil GAauge Window	1
35	927PS-35	LD00181	螺钉M8-20/Screw M8	3

PS-变速箱 Gear-box



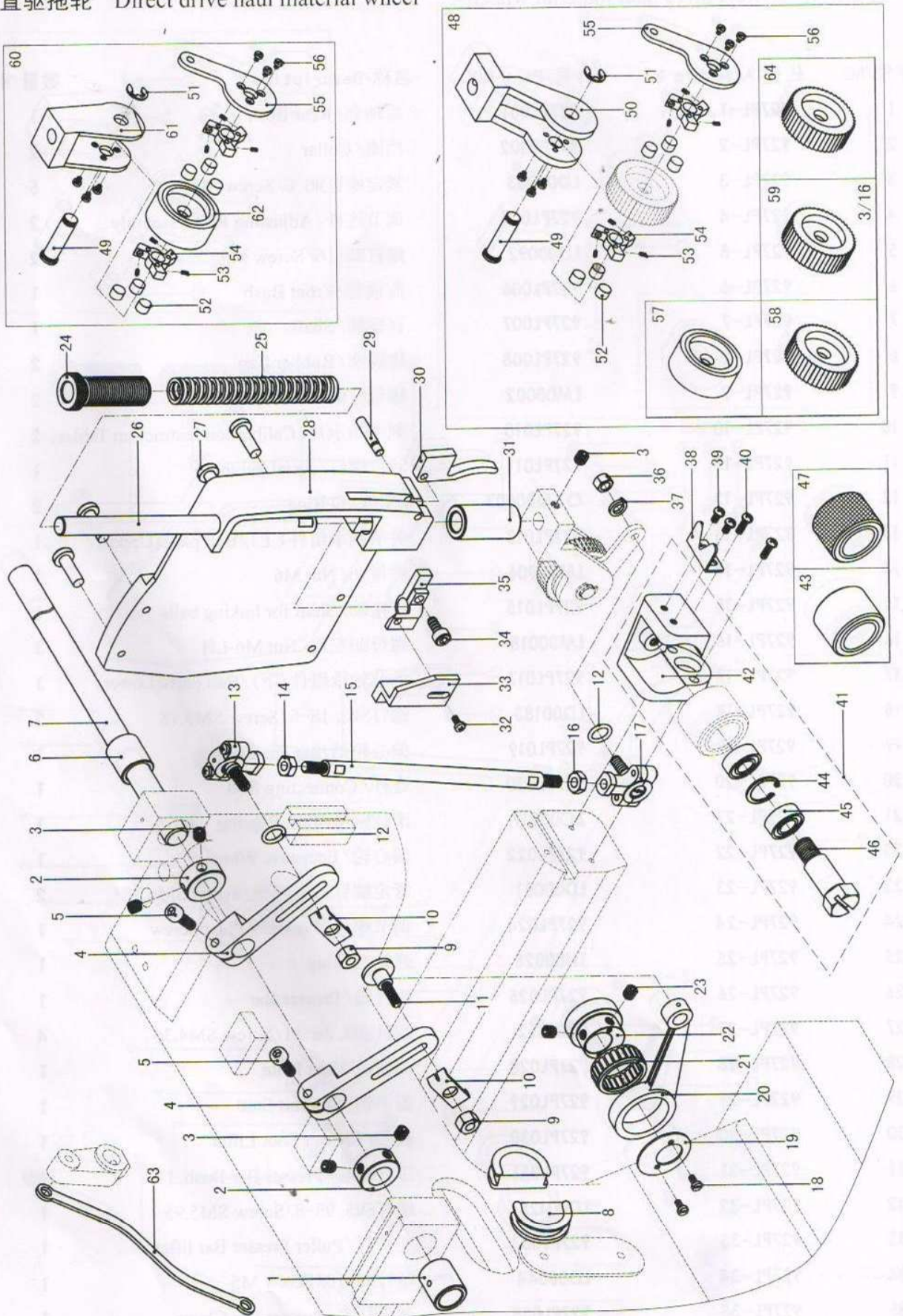
PS-变速箱 Gear-box

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	927PS-36	DQ00037	平垫圈8/Washer	3
37	927PS-37	927PS037	挡圈/Collar	1
38	927PS-38	LD00124	紧定螺钉M4-5/Screw M4	1
39	927PS-39	927PS039	连杆销/Pin	1
40	927PS-40	927PS040	轴承座/Bearings	1
41	927PS-41	ZC00016	单向滚针轴承/Ball Bearing	1
42	927PS-42	927PS042	驱动轴套筒/Bush	1
43	927PS-43	927PS043	轴出轴前套/Feed Shaft Bush	1
44	927PS-44	927PS044	输出轴/Feed Shaft	1
45	927PS-45	927PS045	传动轴/Universal Joint Shaft	1
46	927PS-46	927PS046	万向节护套/Universal coupling guard	2
47	927PS-47	927PS047	万向接头组件/Universal Joint Assy	2

PL-直驱拖轮 Direct drive haul material wheel

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927PL-1	927PL001	后轴套/Rear Bush	1
2	927PL-2	927PL002	挡圈/Collar	2
3	927PL-3	LD00003	紧定螺钉M6-6/Screw M6	5
4	927PL-4	927PL004	调节连杆/Adjusting Rod Assembly	2
5	927PL-5	LD00092	螺钉M5-16/Screw M5	2
6	927PL-6	927PL006	前轴套/Front Bush	1
7	927PL-7	927PL007	直驱轴/Shaft	1
8	927PL-8	927PL008	橡胶塞/Rubber Cap	2
9	927PL-9	LM00002	螺母5.95/Nut	2
10	927PL-10	927PL010	刻度指示片/Calibration Instruction Tablets	2
11	927PL-11	927PL011	轴位螺钉/Axial Screws	1
12	927PL-12	OXQ00007	O型圈/O Ring	2
13	927PL-13	927PL013	关节轴承组件(上)/Ball parts(Upper)	1
14	927PL-14	LM00006	螺母M6/Nut M6	1
15	927PL-15	927PL015	连接轴/Shaft for linking balls	1
16	927PL-16	LM00018	螺母M6左旋/Nut M6-LH	1
17	927PL-17	927PL017	关节轴承组件(下)/Ball parts(Lower)	1
18	927PL-18	LD00183	螺钉SM3.18-6/Screw SM3.18	2
19	927PL-19	927PL019	偏心轮挡片/Crank cover	1
20	927PL-20	927PL020	连杆/Connecting Rod	1
21	927PL-21	ZC00017	滚针轴承/Ball Bearing	1
22	927PL-22	927PL022	偏心轮/Eccentric Wheel	1
23	927PL-23	LD00081	紧定螺钉SM6.35-8/Screw SM6.35	2
24	927PL-24	927PL024	调节螺丝/Presser Adjust Screw	1
25	927PL-25	TH00028	弹簧/Spring	1
26	927PL-26	927PL026	压杆轴/Presser Bar	1
27	927PL-27	LD00152	螺钉SM4.36-11/Screw SM4.36	4
28	927PL-28	927PL028	端面盖/Face Plate	1
29	927PL-29	927PL029	扳手销/Support Stud	1
30	927PL-30	927PL030	扳手/Presser Foot Lifter	1
31	927PL-31	927PL031	压杆轴套/Presser Bar Bush, D	1
32	927PL-32	LD00128	螺钉SM5.95-8/Screw SM5.95	1
33	927PL-33	927PL033	连接片/Puller Presser Bar lifter	1
34	927PL-34	LD00044	螺钉M5-10/Screw M5	1
35	927PL-35	927PL035	调压杆夹/Presser Bar Clamp	1

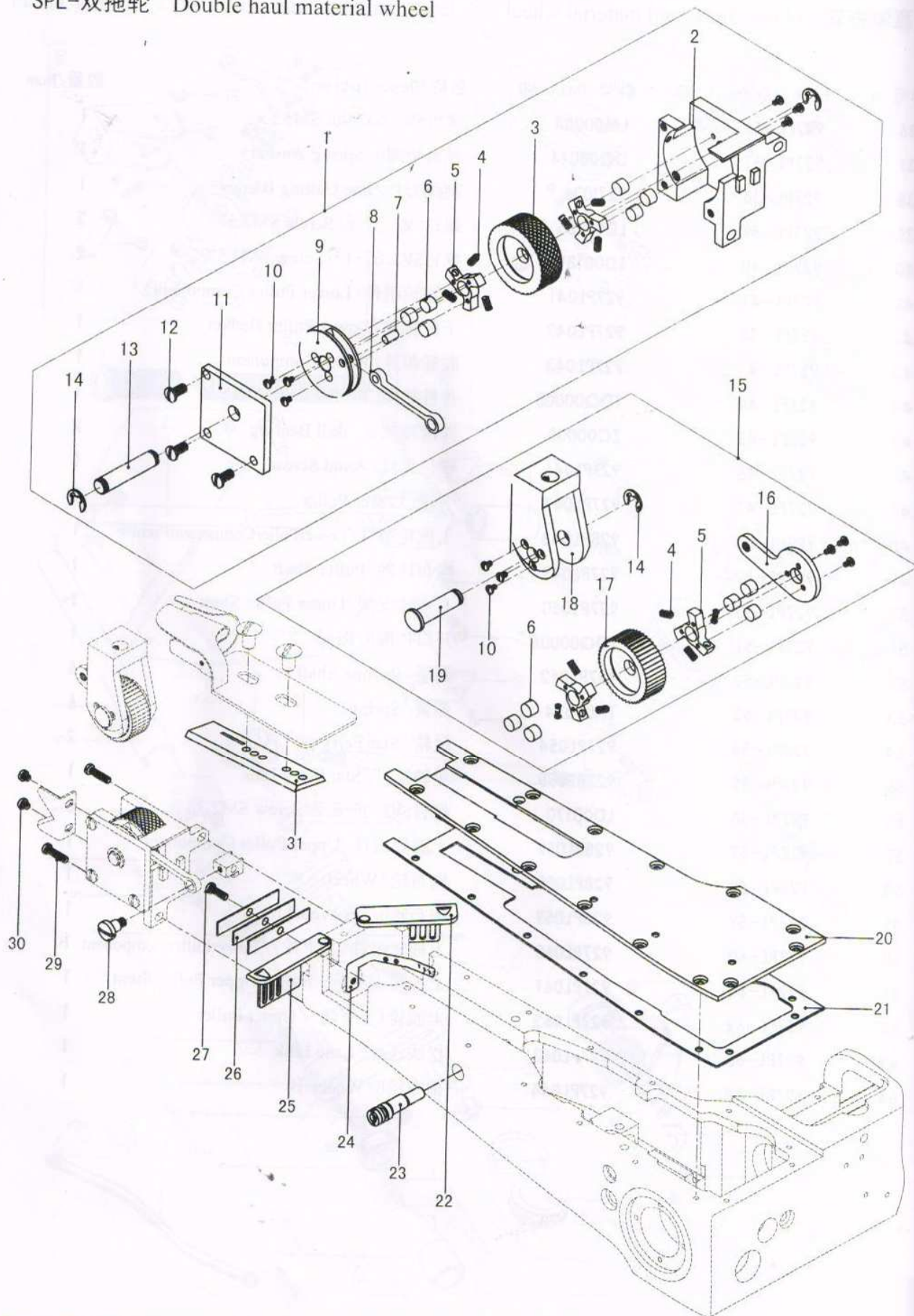
PL-直驱拖轮 Direct drive haul material wheel



PL-直驱拖轮 Direct drive haul material wheel

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	927PL-36	LM00004	螺母SM5.55/Nut SM5.55	1
37	927PL-37	DQ00014	弹簧垫圈6/Spring Washer	1
38	927PL-38	927I036	割线刀片/line Cutting Blades	1
39	927PL-39	LD00135	螺钉SM3.57-6/Screw SM3.57	2
40	927PL-40	LD00189	螺钉SM3.57-15/Screw SM3.57	2
41	927PL-41	927PL041	下胶轮组件/Lower Puller Component	1
42	927PL-42	927PL042	下胶轮座/Lower Puller Bedket	1
43	927PL-43	927PL043	胶轮组件/Puller Component	1
44	927PL-44	TDQ00008	弹性挡圈C19/Retaining Ring	1
45	927PL-45	ZC00009	深沟球轴承/Ball Bearing	2
46	927PL-46	927PL046	轴位螺钉/Axial Screw	1
47	927PL-47	927PL047	下轮/Lower Puller	1
48	928PL-48	928PL048	上拖轮组件/LowerPullerComponentPicture	1
49	927PL-49	927PL049	拖布轮轴/Puller Shaft	1
50	927PL-50	927PL050	上拖轮支架/Upper Puller Stent	1
51	927PL-51	TDQ00006	开口挡圈6/Ring	1
52	927PL-52	927PL052	滚子/Rolling Shaft	6
53	927PL-53	TH00024	弹簧/Spring	6
54	927PL-54	927PL054	星轮/Star Ferry	2
55	927PL-55	927PL055	星轮连杆/Star Ferry Link	1
56	927PL-56	LD00170	螺钉SM2.38-5.2/Screw SM2.38	6
57	928PL-57	928PL057	上胶轮组件/Upper Puller Component	1
58	928PL-58	928PL058	拖布轮/Wheel	1
59	928PL-59	928PL059	拖布轮5/16/Wheel 5/16	1
60	927PL-60	927PL060	上拖轮组件(上下轮)/LowerPullerComponent	1
61	927PL-61	927PL061	上拖轮支架(上下轮)/Upper Puller Stent	1
62	927PL-62	927PL062	上胶轮(上下轮)/Upper Puller	1
63	927PL-63	927PL063	松线连杆/Lane Link	1
64	927PL-64	927PL064	拖布轮B/Wheel B	1

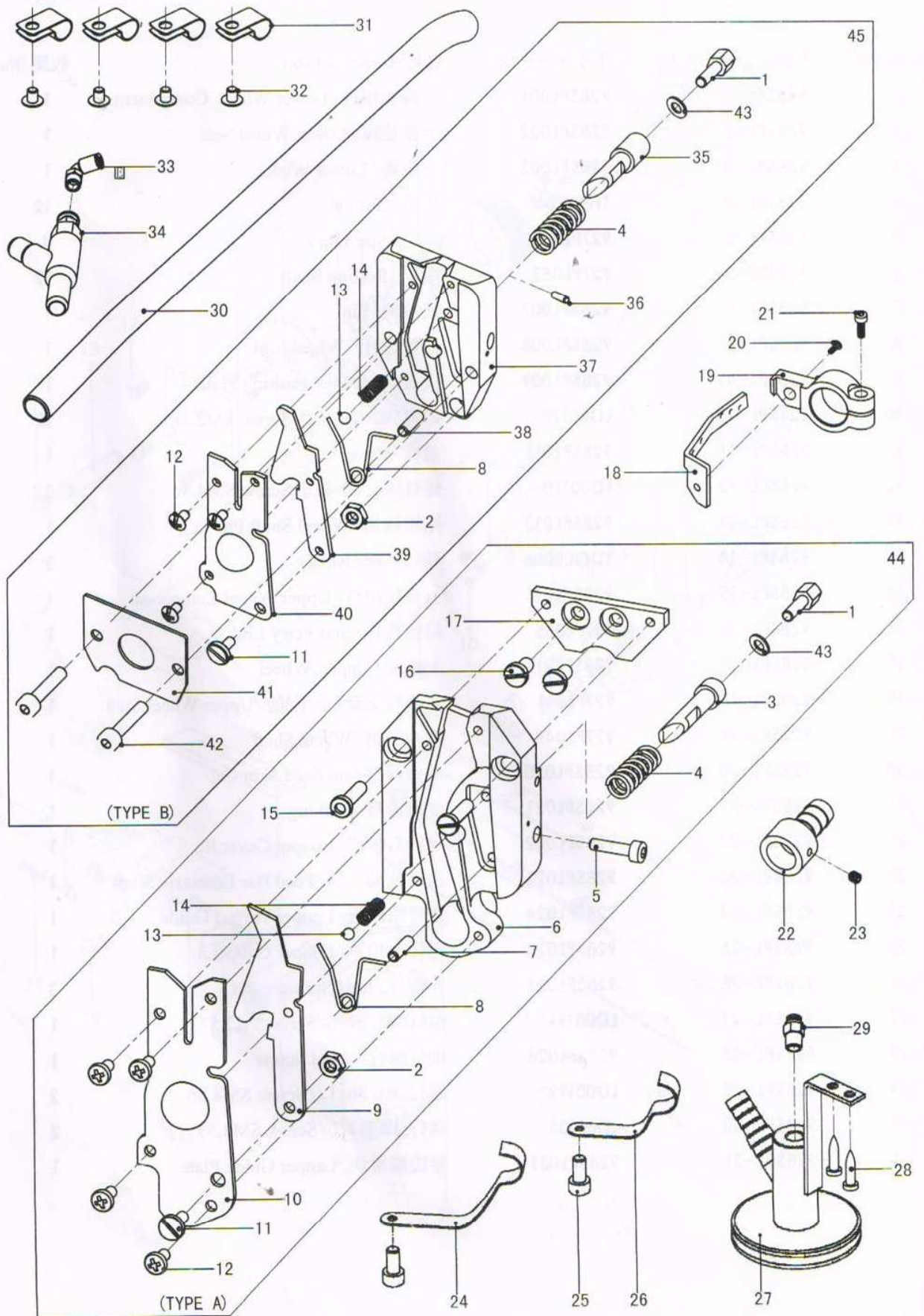
SPL-双拖轮 Double haul material wheel



SPL-双拖轮 Double haul material wheel

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	928SPL-1	928SPL001	下拖轮组件/Lower Wheel Component	1
2	928SPL-2	928SPL002	下拖轮座/Lower Wheel Seat	1
3	928SPL-3	928SPL003	下拖轮/Lower Wheel	1
4	928SPL-4	TH00024	压簧/Spring	12
5	928SPL-5	927PL054	星轮/Star Ferry	4
6	928SPL-6	927PL052	滚子/Rolling Shaft	12
7	928SPL-7	928SPL007	拔盘销/Pin	1
8	928SPL-8	928SPL008	拖轮连杆/Wheel Link	1
9	928SPL-9	928SPL009	拔盘/One May Pushing Plate	1
10	928SPL-10	LD00170	螺钉SM2.38-5.2/Screw SM2.38	12
11	928SPL-11	928SPL011	盖板/Cover	1
12	928SPL-12	LD00190	螺钉SM4.36-7.5/Screw SM4.36	3
13	928SPL-13	928SPL013	拖轮轴销/Wheel Shaft Pin	1
14	928SPL-14	TDQ00006	开口挡圈/Ring	3
15	928SPL-15	928SPL015	上拖轮组件/Upper Wheel Component	1
16	928SPL-16	927PL055	星轮连杆/Star Ferry Link	1
17	928SPL-17	928SPL017	上拖轮/Upper Wheel	1
18	928SPL-18	927PL061	上拖轮支架(上下轮)/Upper Wheel Stent	1
19	928SPL-19	927PL049	拖布轮轴/Wheel Shaft	1
20	928SPL-20	928SPL020	前臂盖/Front Feed Arm Cap	1
21	928SPL-21	928SPL021	前臂盖垫/Packing	1
22	928SPL-22	928SPL022	弯针右护罩/Looper Cover,Ra	1
23	928SPL-23	928SPL023	送料杆偏心销/Feed Bar Eccentric Shaft	1
24	928SPL-24	928SPL024	弯针引线板/Looper Thread Guide	1
25	928SPL-25	928SPL025	弯针左护罩/Looper Cover,La	1
26	928SPL-26	928SPL026	弹簧片/Leaf Spring	3
27	928SPL-27	LD00191	螺钉SM3.57-6/Screw SM3.57	1
28	928SPL-28	928SPL028	轴位螺钉/Axial Screw	1
29	928SPL-29	LD00192	螺钉SM4.36-13/Screw SM4.36	2
30	928SPL-30	LD00135	螺钉SM3.57-6/Screw SM3.57	2
31	928SPL-31	928SPL031	卷边器滑块/Lapper Guide Plate	1

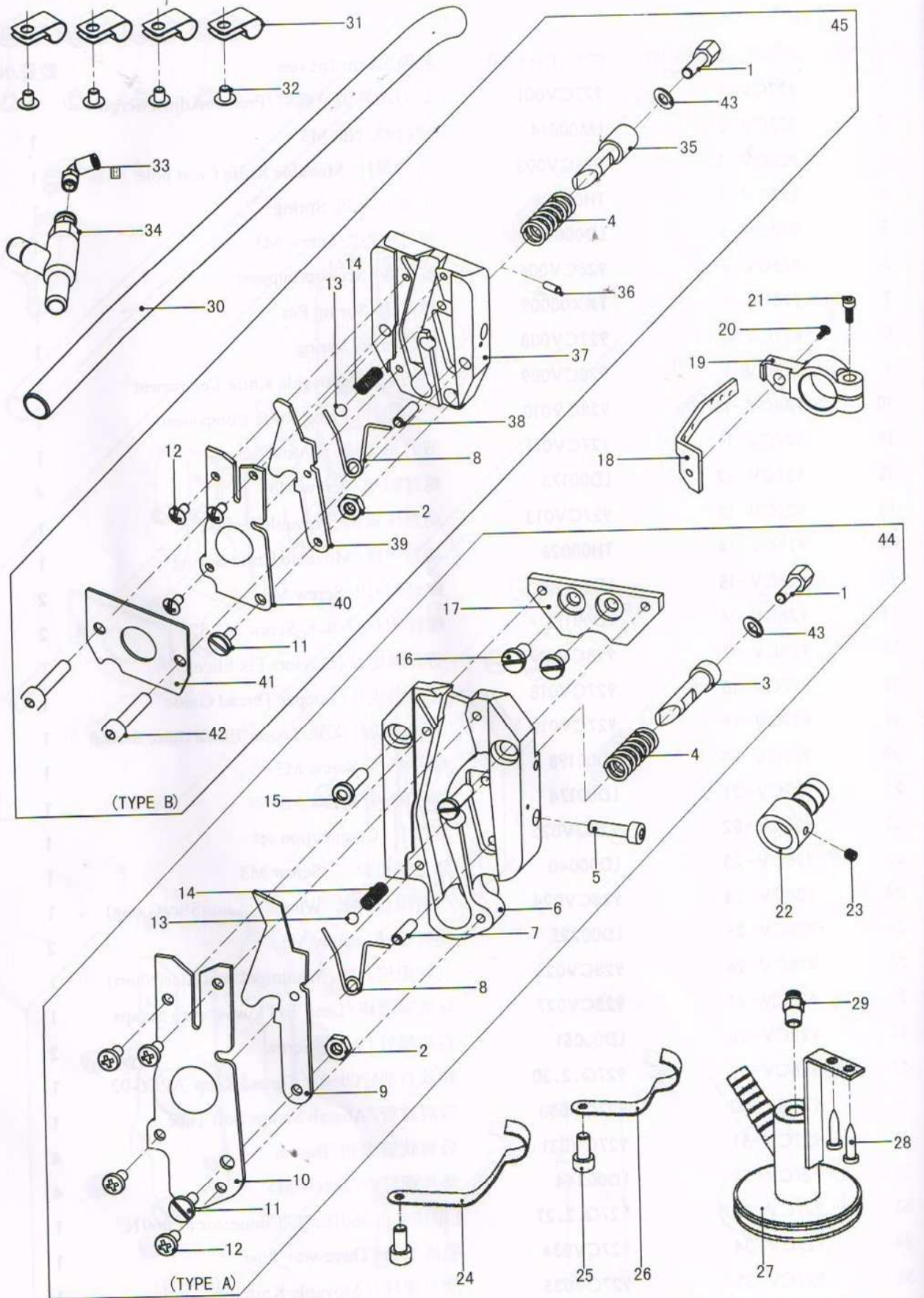
CV-自动剪线装置 Auto wire cutters device



CV-自动剪线装置 Auto wire cutters device

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927CV-1	927CV001	动刀顶杆调节螺钉/Presser Adjust Screw	1
2	927CV-2	LM00014	螺母M3/Nut M3	1
3	928CV-3	928CV003	动刀顶杆/Movable Knife Crest pole	1
4	927CV-4	TH00025	压簧6. 2-25/Spring	1
5	928CV-5	LD00091	螺钉M3X12/Screw M3	1
6	928CV-6	928CV006	剪刀座/Scissors support	1
7	928CV-7	TX00009	弹簧销/Spring Pin	1
8	927CV-8	927CV008	动刀扭簧/Spring	1
9	928CV-9	928CV009	动刀组件/Movable Knife Component	1
10	928CV-10	928CV010	定刀组件/Fixed Knife Component	1
11	927CV-11	927CV011	剪刀轴位螺钉/Axial Screns	1
12	927CV-12	LD00173	螺钉M3-6/Screw M3	4
13	927CV-13	927CV013	动刀压紧销/Movable Knife Pin	1
14	927CV-14	TH00026	动刀顶簧/Movable Knife Spring	1
15	928CV-15	LD00193	螺钉M3-10/Screw M3	2
16	928CV-16	LD00175	螺钉SM3. 57-6. 8/Screw M3.57	2
17	928CV-17	928CV017	剪刀固定片/Scissors Fix Slice	1
18	927CV-18	927CV018	弯针引线片/Looper Thread Guide	1
19	927CV-19	927CV019	弯针引线片支架/Looper Thread Guide Bracket	1
20	927CV-20	LD00198	螺钉M3-5/Screw M3	1
21	927CV-21	LD00174	螺钉M3-9/Screw M3	1
22	928CV-22	928CV022	连接套/Conjunction set	1
23	928CV-23	LD00040	紧定螺钉M3-3/Screw M3	1
24	928CV-24	928CV024	气管限位片长/WindpipeLimitSlice(Long)	1
25	928CV-25	LD00225	螺钉M5-6/Screw M5	2
26	928CV-26	928CV026	气管限位片短/WindpipeLimitSlice(Short)	1
27	928CV-27	928CV027	导流吸屑座/Lead To Flow Absorb Scraps	1
28	928CV-28	LD00051	自攻螺钉/Wood Screw	2
29	928CV-29	927Q. 2. 30	螺纹直通APC6-02/ Thread Keep APC6-02	1
30	927CV-30	927CV030	吸屑软管/Absorb Scraps Soft Tube	1
31	927CV-31	927CV031	吸屑软管卡扣/Button	4
32	927CV-32	LD00244	垫片螺钉M5/Screw M5	4
33	927CV-33	927Q. 2. 27	L型接头PL0601C/"L"Connector PL0601C	1
34	927CV-34	927CV034	吸屑三通/Three-way Pipe	1
35	927CV-35	927CV035	动刀顶杆// Movable Knife Crest pole	1

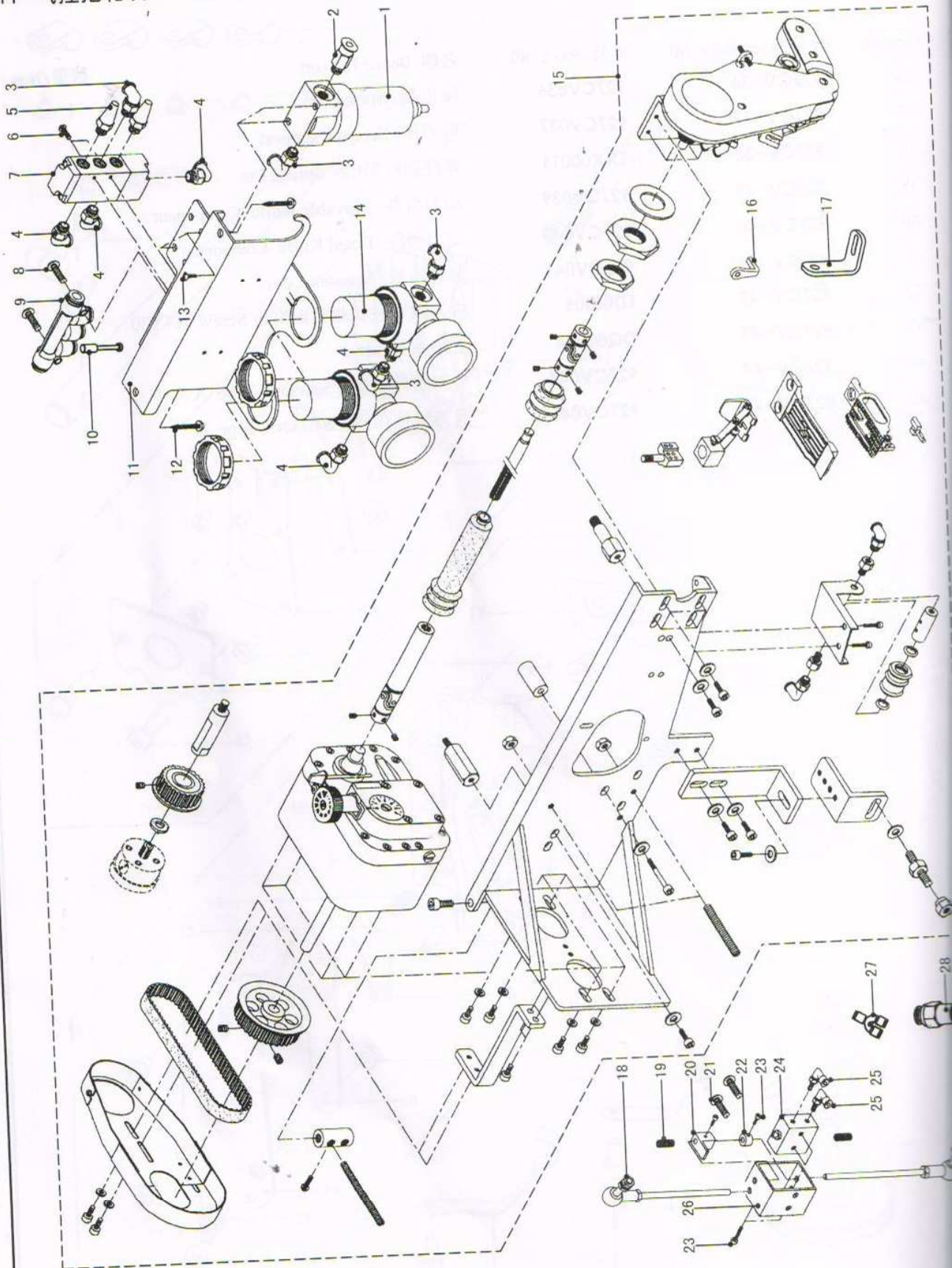
CV-自动剪线装置 Auto wire cutters device



CV-自动剪线装置 Auto wire cutters device

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	927CV-36	927CV036	限位销/Spring Pin	1
37	927CV-37	927CV037	剪刀座/Scissors support	1
38	927CV-38	TXX00014	弹性圆柱销 $\phi 2$ /Spring Pin	1
39	927CV-39	927CV039	动刀组件/Movable Knife Component	1
40	927CV-40	927CV040	定刀组件/Fixed Knife Component	1
41	927CV-41	927CV041	剪刀压板/Scissors Cover	1
42	927CV-42	LD00105	内六角圆柱头螺钉M4X20/Screw M4X20	2
43	927CV-43	DQ00044	平垫圈/Washer	1
44	927CV-44	927CV044	剪刀组件(A型)/Scissors Type A	1
45	927CV-45	927CV045	剪刀组件(B型)/Scissors Type B	1

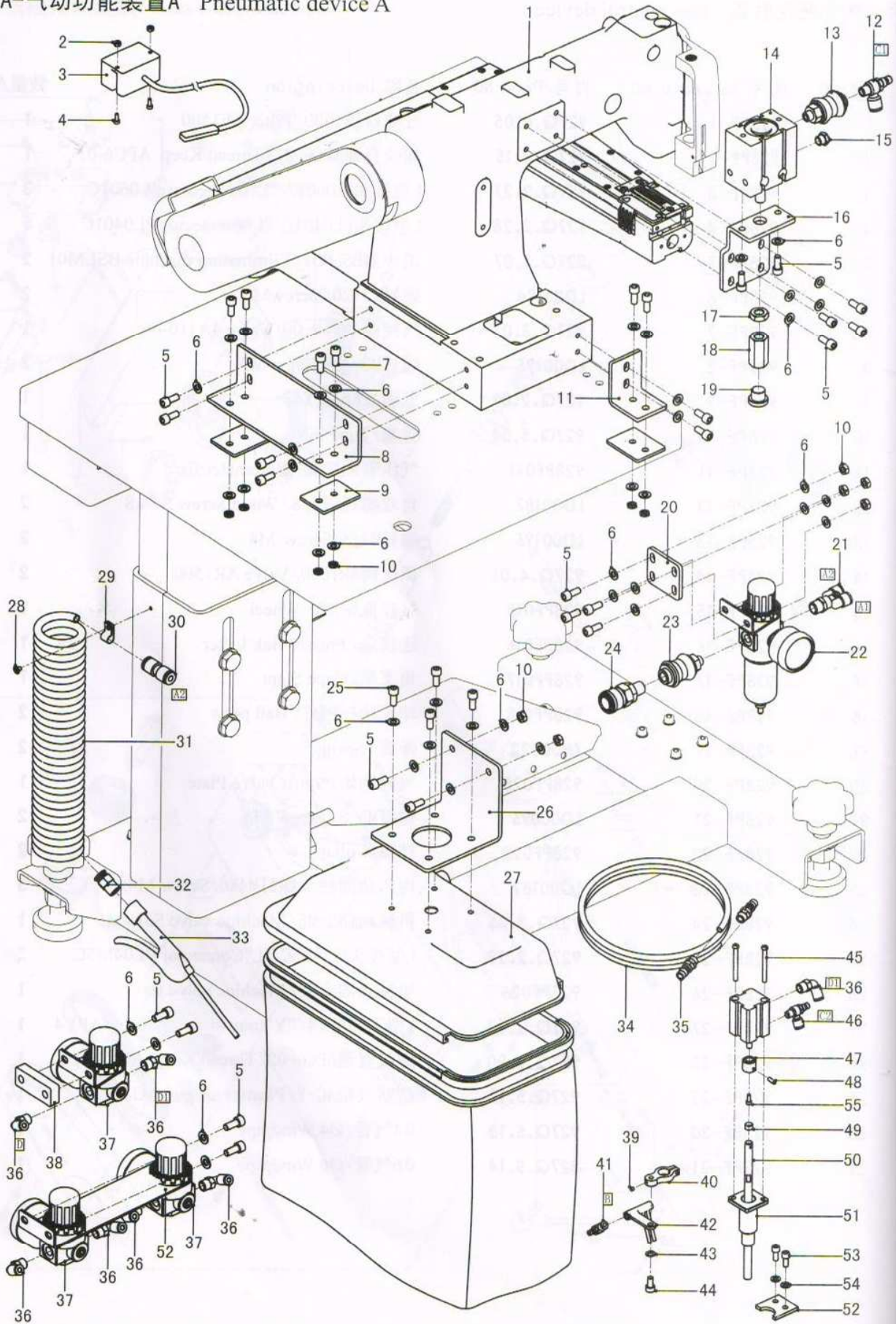
PF-气控拖轮装置 Gas control device



PF-气控拖轮装置 Gas control device

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	928PF-1	927Q.4.05	过滤器AF1500/Filter AF1500	1
2	928PF-2	927Q.2.15	螺纹直通APC6-01/Thread Keep APC6-01	1
3	928PF-3	927Q.2.27	L型接头PL0601C/"L"Connector PL0601C	3
4	928PF-4	927Q.2.28	L型接头PL0401C/"L"Connector PL0401C	5
5	928PF-5	927Q.5.07	消声器BSLM01/Elimination machine BSLM01	2
6	928PF-6	LD00194	螺钉M3-20/ScrewM3	2
7	928PF-7	927Q.3.03	气控阀4A110-06/Valve 4A110-06	1
8	928PF-8	LD00195	螺钉M3-15/Screw M3	2
9	928PF-9	927Q.2.09	五通APK6/APK6	1
10	928PF-10	927Q.5.04	管塞/Tube Fill	1
11	928PF-11	928PF011	气压表固定架/Barometer fix	1
12	928PF-12	LD00187	自攻螺钉ST4.8/Wood Screw ST4.8	2
13	928PF-13	LD00196	螺钉M4-8/Screw M4	2
14	928PF-14	927Q.4.01	调压阀AR1500/Valve AR1500	2
15	928PF-15	928PF015	气控拖轮/PF Wheel	1
16	928PF-16	928PF016	连接块/Presser Bak Lifter	1
17	928PF-17	928PF017	角支架/Cape Stent	1
18	928PF-18	928PF018	球头拉杆组件/Ball parts	2
19	928PF-19	TH00022	弹簧/Spring	2
20	928PF-20	928PF020	气阀挡块/Spirit Valve Plate	1
21	928PF-21	LD00096	螺钉M5-8/Screw M5	2
22	928PF-22	928PF022	挡圈/Collar	2
23	928PF-23	LD00182	内六角圆柱头螺钉M4X6/Screw M4x6	5
24	928PF-24	927Q.3.05	机械阀S3B-M5/Machine valve S3B-M5	1
25	928PF-25	927Q.2.29	L型接头PL04M5C/"L"Connector PL04M5C	2
26	928PF-26	928PF026	机械阀固定架/Machine valve fix	1
27	928PF-27	927Q.2.07	Y型三通APY4/"Y"transition connector APY4	1
28	928PF-28	927Q.2.30	螺纹直通APC6-02/Thread Keep APC6-02	1
29	928PF-29	927Q.5.12	塑料气枪AG-Y/Plastics air gun AG-Y	1
30	928PF-30	927Q.5.13	Ø4气管/Ø4 Windpipe	1
31	928PF-31	927Q.5.14	Ø6气管/Ø6 Windpipe	1

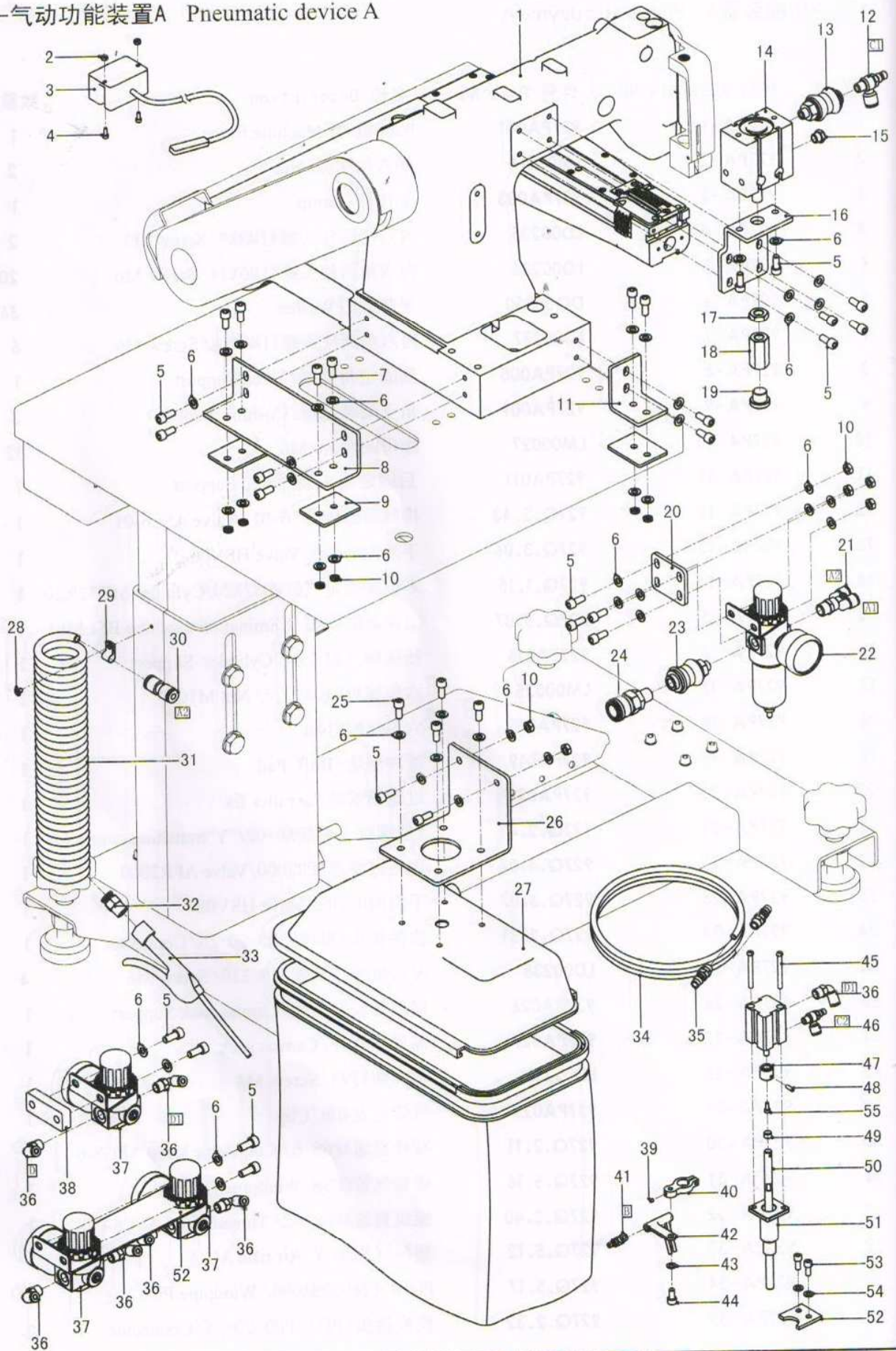
PA-气动功能装置A Pneumatic device A



PA-气动功能装置A Pneumatic device A

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927PA-1	927PA001	9288机壳/Machine frame	1
2	927PA-2	LM00014	外六角螺母/Nut	2
3	927PA-3	927PA003	工作灯/Lamp	1
4	927PA-4	LD00235	内六角圆柱头螺钉M3X8/Screw M3	2
5	927PA-5	LD00236	内六角圆柱头螺钉M6X14/Screw M6	20
6	927PA-6	DQ00050	平垫圈6/Washer	36
7	927PA-7	LD00237	内六角圆柱头螺钉M6X18/Screw M6	6
8	927PA-8	927PA008	侧固定角支架/Fixed Support	1
9	927PA-9	927PA009	角支架减震垫/Cushion Rubber	3
10	927PA-10	LM00027	螺母M6/Nut M6	12
11	927PA-11	927PA011	后固定角支架/Fixed Support	1
12	927PA-12	927Q.2.43	排气节流阀ASL6-01/Valve ASL6-01	1
13	927PA-13	927Q.3.06	手滑阀HSV06/Valve HSV06	1
14	927PA-14	927Q.1.15	多位置固定气缸MD32X20/Cylinder MD32X20	1
15	927PA-15	P27Q.5.07	消声器BSLM01/Elimination machine BSLM01	1
16	927PA-16	927PA016	抬压脚气缸支架/Cylinder Support	1
17	927PA-17	LM00025	六角螺母M10X1.25/Nut M10	1
18	927PA-18	927PA018	六角螺帽/Nut	1
19	927PA-19	927PA019	缓冲垫块/Buf Pad	1
20	927PA-20	927PA020	过滤器安装板/Filter fix	1
21	927PA-21	927Q.2.41	Y型螺纹三通APX6-02/"Y"transition connector	1
22	927PA-22	927Q.4.04	调压过滤器AFR2000/Valve AFR2000	1
23	927PA-23	927Q.3.07	手滑阀HSV08/Valve HSV08	1
24	927PA-24	927Q.2.31	快换接头(母体)SMD-20-ZN/Connector	1
25	927PA-25	LD00238	内六角圆柱头螺钉M6X10/Screw M6	4
26	927PA-26	927PA026	储屑袋安装支架/Canvas sack Support	1
27	927PA-27	927PA027	储屑袋套件/Canvas sack	1
28	927PA-28	LD00230	垫片螺钉M4/Screw M4	1
29	927PA-29	927PA029	气管尼龙扣8/Clip	1
30	927PA-30	927Q.2.11	减径直通APG8-6/Connector Keep APG8-6	1
31	927PA-31	927Q.5.16	螺旋气管UCS8/Windpipe UCS8	1
32	927PA-32	927Q.2.40	螺纹直通APC8-02/Thread Keep APC8-02	1
33	927PA-33	927Q.5.12	塑料气枪AG-Y/Air rifle AG-Y	1
34	927PA-34	927Q.5.17	PUØ8气管US98A080/Windpipe PU8	1
35	927PA-35	927Q.2.32	快换接头(母体)PHD-20-ZN/Connector	2

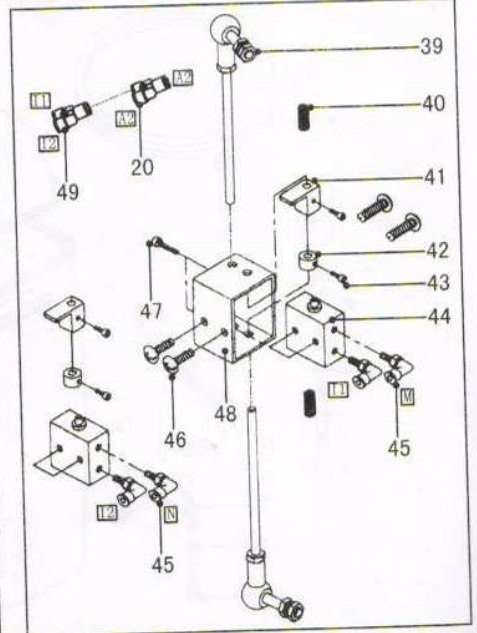
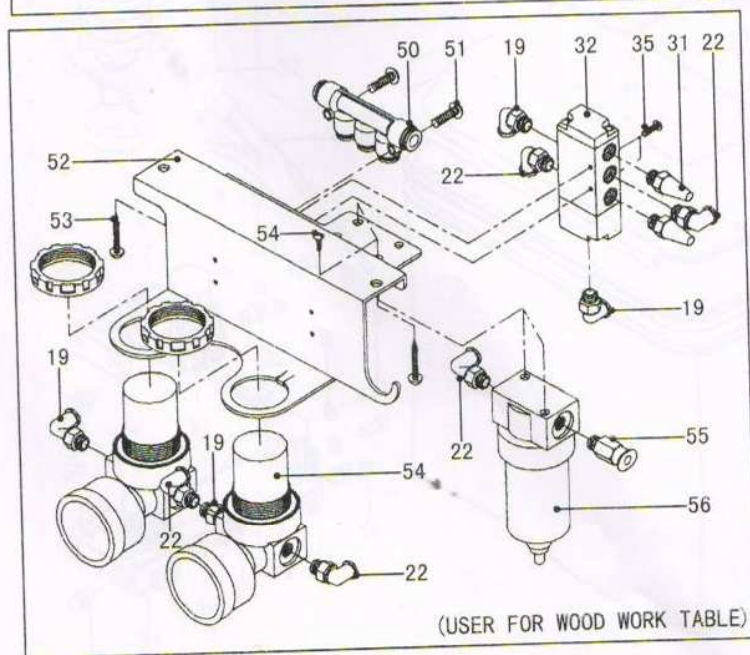
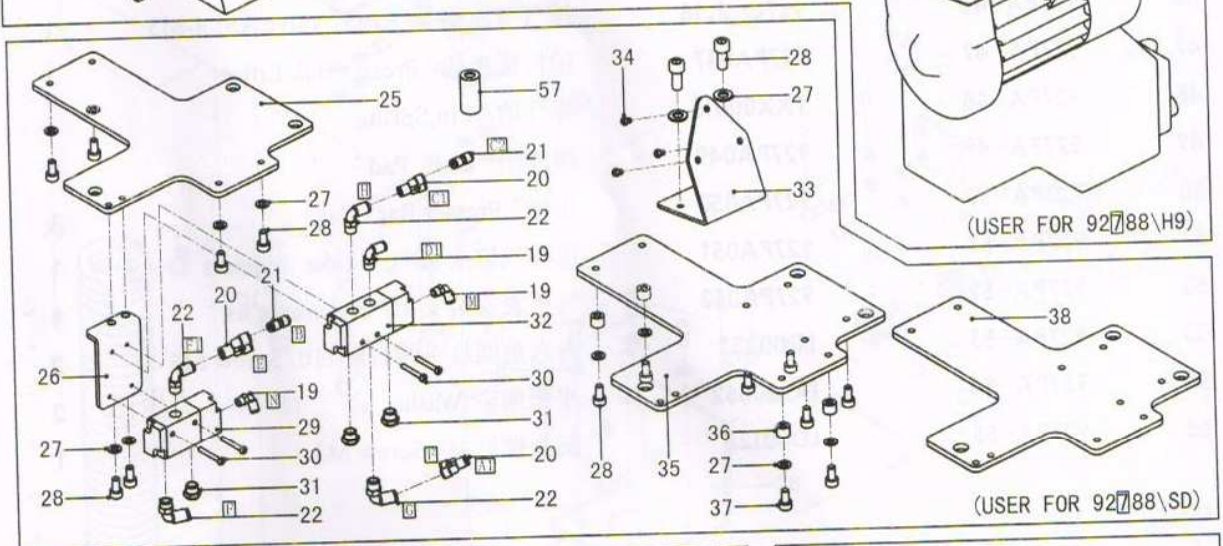
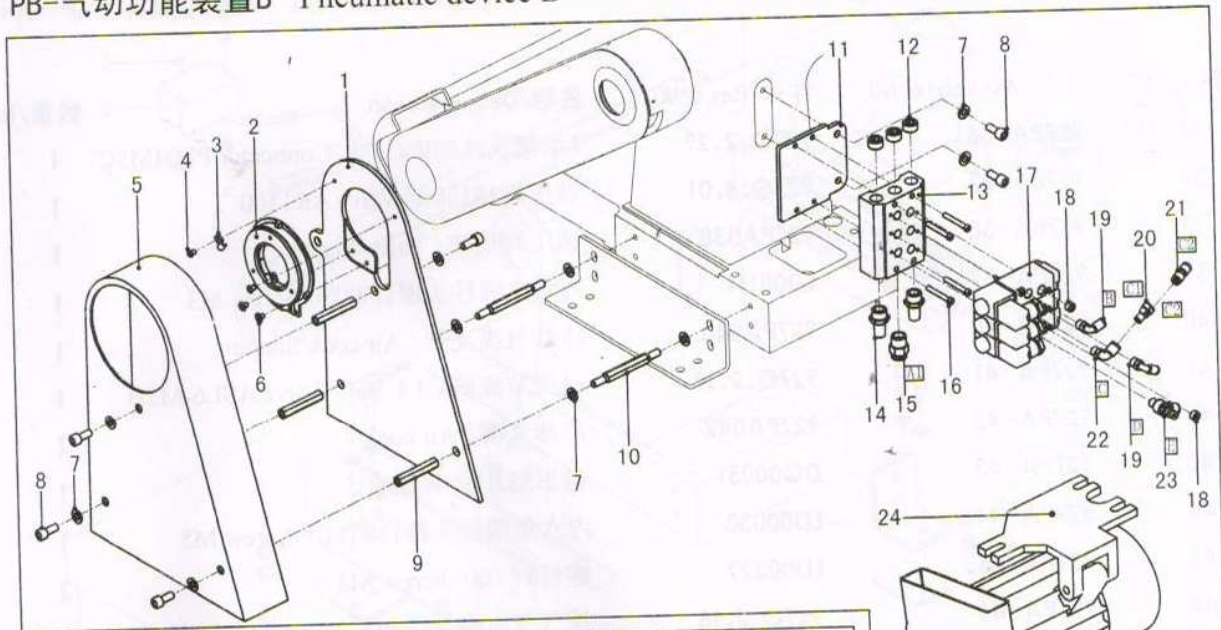
PA-气动功能装置A Pneumatic device A



PA-气动功能装置A Pneumatic device A

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	927PA-36	927Q.2.29	L型接头PL04M5C/"L"Connector PL04M5C	1
37	927PA-37	927Q.4.01	调压阀AR1500/ Valve AR1500	1
38	927PA-38	927PA038	调压阀垫块/ Valve Plate	1
39	927PA-39	LD00111	内六角圆柱头螺钉M3X6/ Screw M3	1
40	927PA-40	927PA040	冷却气嘴支架/ Air cock Support	1
41	927PA-41	927Q.2.19	进气节流阀ASL4-M5B/ Valve ASL6-M5B	1
42	927PA-42	927PA042	冷却气嘴/ Air cock	1
43	927PA-43	DQ00051	盘形垫片5/ Washer 5	1
44	927PA-44	LD00030	内六角圆柱头螺钉M5X10/ Screw M5	1
45	927PA-45	LD00227	螺钉M4-38/ Screw M4	2
46	927PA-46	927Q.2.18	排气节流阀ASL4-M5/ Valve ASL4-M5	1
47	927PA-47	927PA047	压杆连接块/ Presser Bak Lifter	1
48	927PA-48	TXX00015	弹性销/ Pin, Spring	1
49	927PA-49	927PA049	缓冲垫/ Buff Pad	1
50	927PA-50	927PA050	压杆/ Presser Bar	1
51	927PA-51	927PA051	压脚气缸支架/ Cylinder Support	1
52	927PA-52	927PA052	气压表安装支架/ Barometer fix	1
53	927PA-53	LD00233	内六角圆柱头螺钉M5X10/ Screw M5	2
54	927PA-54	DQ00052	平垫圈5/ Washer 5	2
55	927PA-55	LD00123	沉头螺钉M3/ Screw M3	1

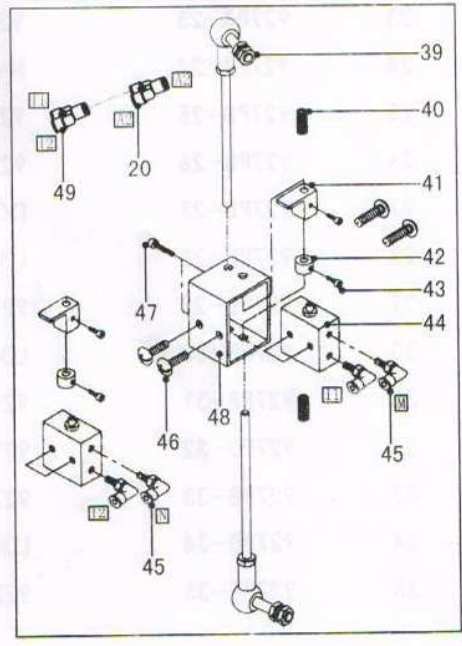
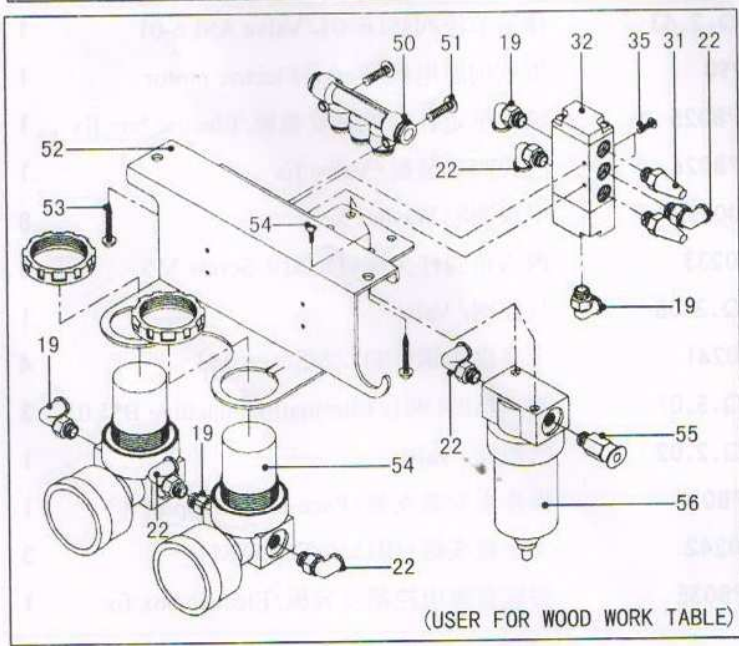
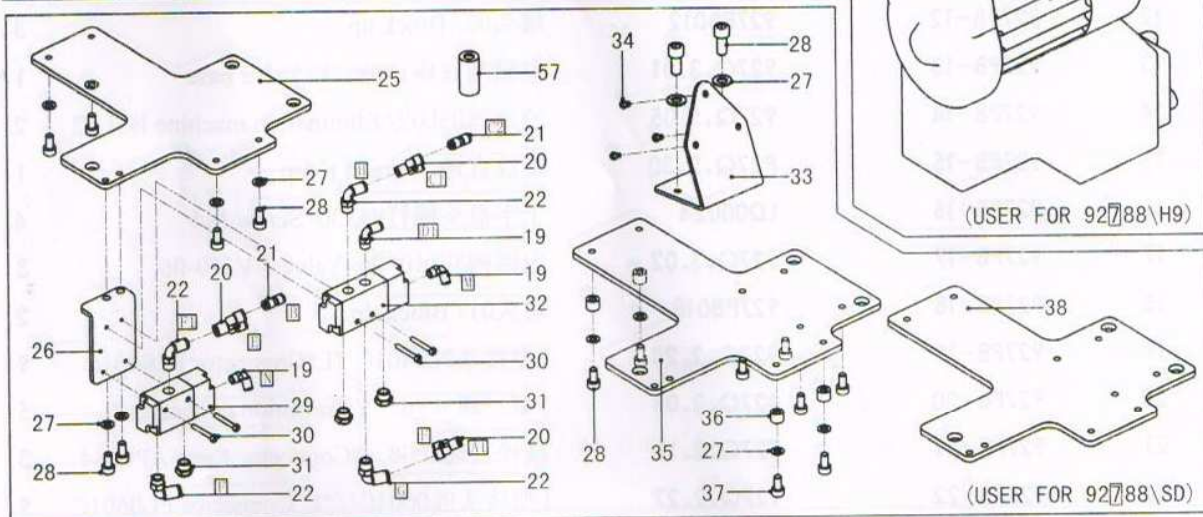
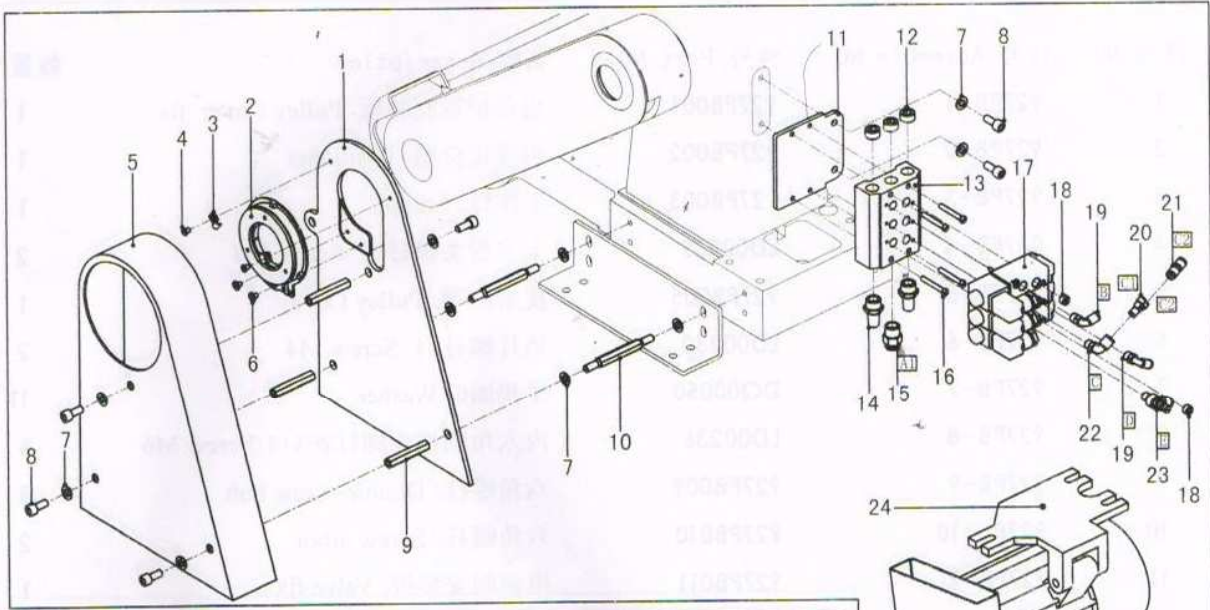
PB-气动功能装置B Pneumatic device B



PB-气动功能装置B Pneumatic device B

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927PB-1	927PB001	皮带护罩安装板/Pulley Cover fix	1
2	927PB-2	927PB002	内置定位器/Positioner	1
3	927PB-3	927PB003	工作灯/Lamp	1
4	927PB-4	LD00239	十字盘头螺钉M4/Screw M4	2
5	927PB-5	927PB005	皮带护罩/Pulley Cover	1
6	927PB-6	LD00230	垫片螺钉M4/Screw M4	2
7	927PB-7	DQ00050	平垫圈6/Washer	11
8	927PB-8	LD00236	内六角圆柱头螺钉M6X14/Screw M6	6
9	927PB-9	927PB009	六角螺柱/Double-screw bolt	3
10	927PB-10	927PB010	六角螺杆/Screw arbor	2
11	927PB-11	927PB011	电磁阀安装板/Valve fix	1
12	927PB-12	927PB012	堵头02/Block up	3
13	927PB-13	927Q.3.01	电磁阀底座100M-3F/Valve base	1
14	927PB-14	927Q.5.05	消声器BSL02/Elimination machine BSL02	2
15	927PB-15	P27Q.2.30	螺纹直通/Thread Keep	1
16	927PB-16	LD00024	十字盘头螺钉M4X30/Screw M4	4
17	927PB-17	927Q.3.02	电磁阀4V110-06/Valve 4V110-06	3
18	927PB-18	927PB018	堵头01/Block up	2
19	927PB-19	927Q.2.28	L型接头PL0401C/"L"Connector PL0401C	9
20	927PB-20	927Q.2.08	Y型三通APY6/"Y"transition connector	5
21	927PB-21	927Q.2.12	减径直通APG6-4/Connector Keep APG6-4	3
22	927PB-22	927Q.2.27	L型接头PL0601C/"L"Connector PL0601C	9
23	927PB-23	927Q.2.43	排气节流阀ASL6-01/Valve ASL6-01	1
24	927PB-24	HVP90	贺欣伺服电机/Servo Electric motor	1
25	927PB-25	927PB025	琦星单定针电控箱安装板/Electric box fix	1
26	927PB-26	927PB026	气控阀安装板/Valve fix	1
27	927PB-27	DQ00052	平垫圈5/Washer 5	8
28	927PB-28	LD00233	内六角圆柱头螺钉M5X10/Screw M5	8
29	927PB-29	927Q.3.08	气控阀/Valve	1
30	927PB-30	LD00241	十字盘头螺钉M3X22/Screw M3	4
31	927PB-31	927Q.5.07	消声器BSLM01/Elimination machine BSL01	3
32	927PB-32	927Q.2.02	气控阀/Valve	1
33	927PB-33	927PB033	操作板安装支架/Face-plate Support	1
34	927PB-34	LD00242	十字盘头螺钉M4X10/Screw M4	3
35	927PB-35	927PB035	贺欣直驱电控箱安装板/Electric box fix	1

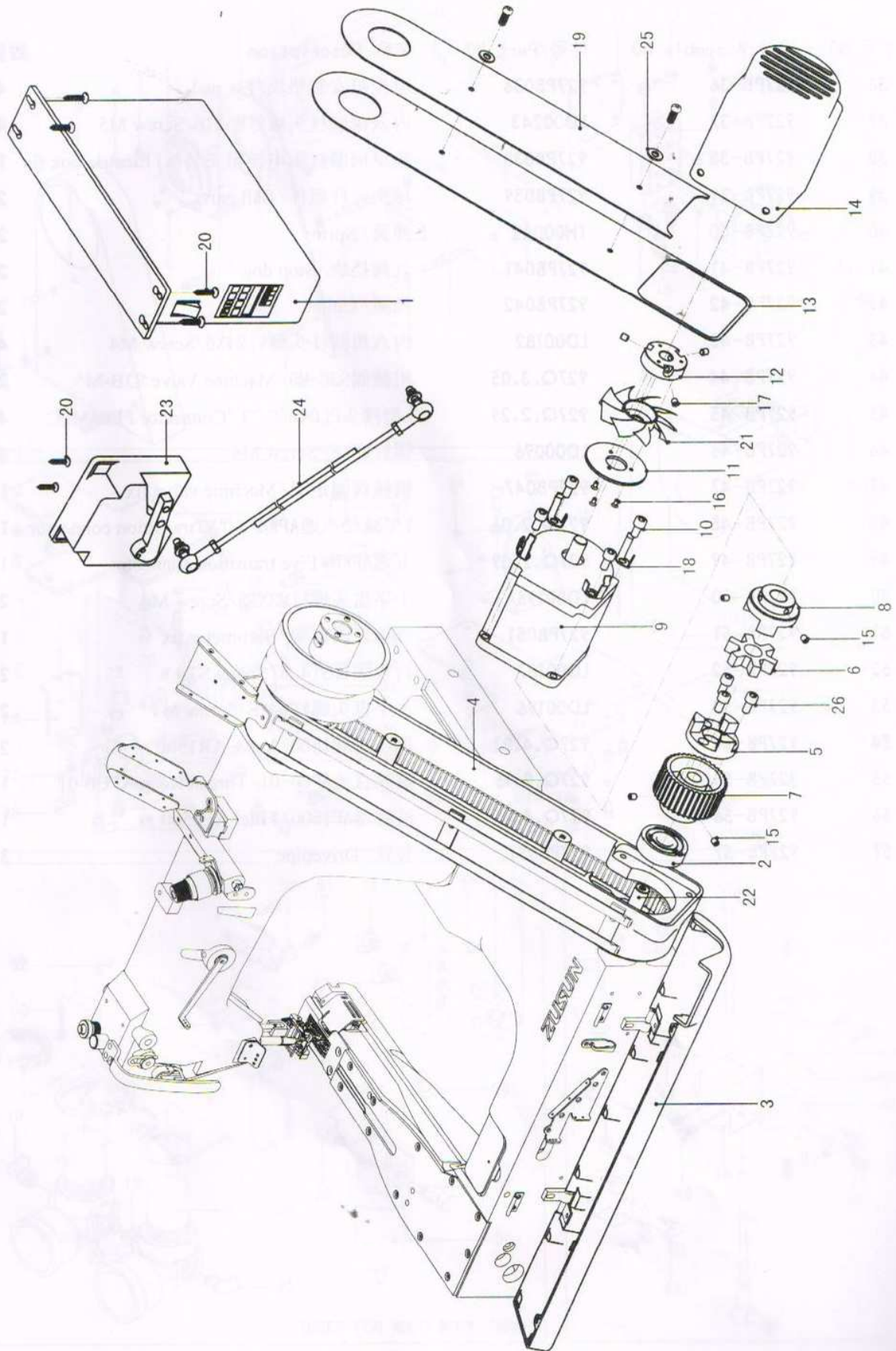
PB-气动功能装置B Pneumatic device B



PB-气动功能装置B Pneumatic device B

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	927PB-36	927PB036	电控箱安装垫块/Fix pad	4
37	927PB-37	LD00243	内六角圆柱头螺钉M5X16/Screw M5	4
38	927PB-38	927PB038	琦星伺服直驱电控箱安装板/Electric box fix	1
39	927PB-39	927PB039	球头拉杆组件/Ball parts	2
40	927PB-40	TH00022	弹簧/Spring	2
41	927PB-41	927PB041	气阀挡块/Stop dog	2
42	927PB-42	927PB042	挡圈/Collar	2
43	927PB-43	LD00182	内六角圆柱头螺钉M4X6/Screw M4	4
44	927PB-44	927Q.3.05	机械阀S3B-M5/Machine Valve S3B-M5	2
45	927PB-45	927Q.2.29	L型接头PL04M5C/"L"Connector PL04M5C	4
46	927PB-46	LD00096	螺钉M5X8/Screw M4	4
47	927PB-47	927PB047	机械阀固定架/Machine valve fix	1
48	927PB-48	927Q.2.06	Y型减径三通APW6-4/"Y"transition connector	1
49	927PB-49	927Q.2.09	五通APK6/Five transition connector	1
50	927PB-50	LD00195	十字盘头螺钉M3X15/Screw M4	2
51	927PB-51	927PB051	气压表固定架/Barometer fix	1
52	927PB-52	LD00187	自攻螺钉ST4.8/Screw ST4.8	2
53	927PB-53	LD00196	十字盘头螺钉M4X8/Screw M4	2
54	927PB-54	927Q.4.01	调压阀AR1500/Valve AR1500	2
55	927PB-55	927Q.2.15	螺纹直通APC6-01/Thread Keep APC6-01	1
56	927PB-56	927Q.4.05	过滤器AF1500/Filter AF1500	1
57	927PB-57	927PB057	套管/Drivepipe	3

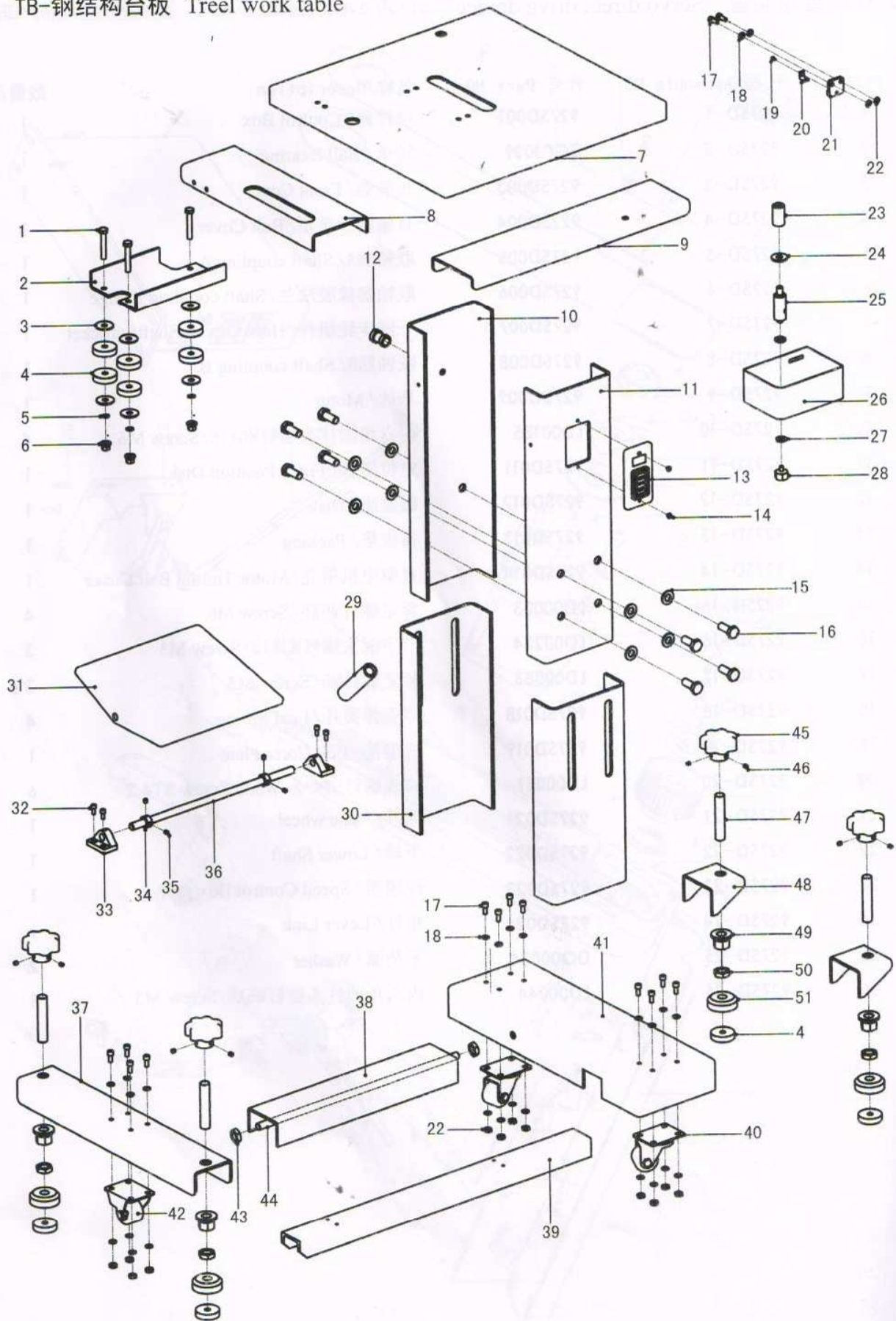
SD-伺服直驱装置 Servo direct drive device



SD-伺服直驱装置 Servo direct drive device

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927SD-1	927SD001	电控箱/ Control Box	1
2	927SD-2	ZC00009	轴承/ Ball Bearing	1
3	927SD-3	927SD003	长前盖/ Front Cover	1
4	927SD-4	927SD004	直驱同步带罩/ Belt Cover	1
5	927SD-5	927SD005	联轴器A/ Shaft coupling A	1
6	927SD-6	927SD006	联轴器橡胶法兰/ Shaft coupling Flange	1
7	927SD-7	927SD007	下同步轮组件/ HookDrivingShaftSprocket	1
8	927SD-8	927SD008	联轴器B/ Shaft coupling B	1
9	927SD-9	927SC009	马达/ Motor	1
10	927SD-10	LD00185	内六角圆柱头螺钉M6X16/ Screw M6	4
11	927SD-11	927SD011	定位磁盘/ Fixed Position Disk	1
12	927SD-12	927SD012	磁盘座/ Disk	1
13	927SD-13	927SD013	盖板垫/ Packing	1
14	927SD-14	927SD014	直驱电机罩壳/ Motor Timing Belt Cover	1
15	927SD-15	LD00003	紧定螺钉M6X6/ Screw M6	4
16	927SD-16	LD00234	一字沉头螺钉M3X12/ Screw M3	3
17	927SD-17	LD00083	紧定螺钉M5/ Screw M5	3
18	927SD-18	927SD018	罩壳弹簧片/ Leaf Spring	4
19	927SD-19	927SD019	皮带盖/ Belt Corer Plate	1
20	927SD-20	LD00051	自攻螺钉ST4. 2/ Wood Screw ST4.2	6
21	927SD-21	927SD021	风叶/ Vane wheel	1
22	927SD-22	927SD022	下轴/ Lower Shaft	1
23	927SD-23	927SD023	控速器/ Speed Control Box	1
24	927SD-24	927SD024	拉杆/ Lever Link	1
25	927SD-25	DQ00034	平垫圈/ Washer	2
26	927SD-26	LD00044	内六角圆柱头螺钉M5X8/ Screw M5	3

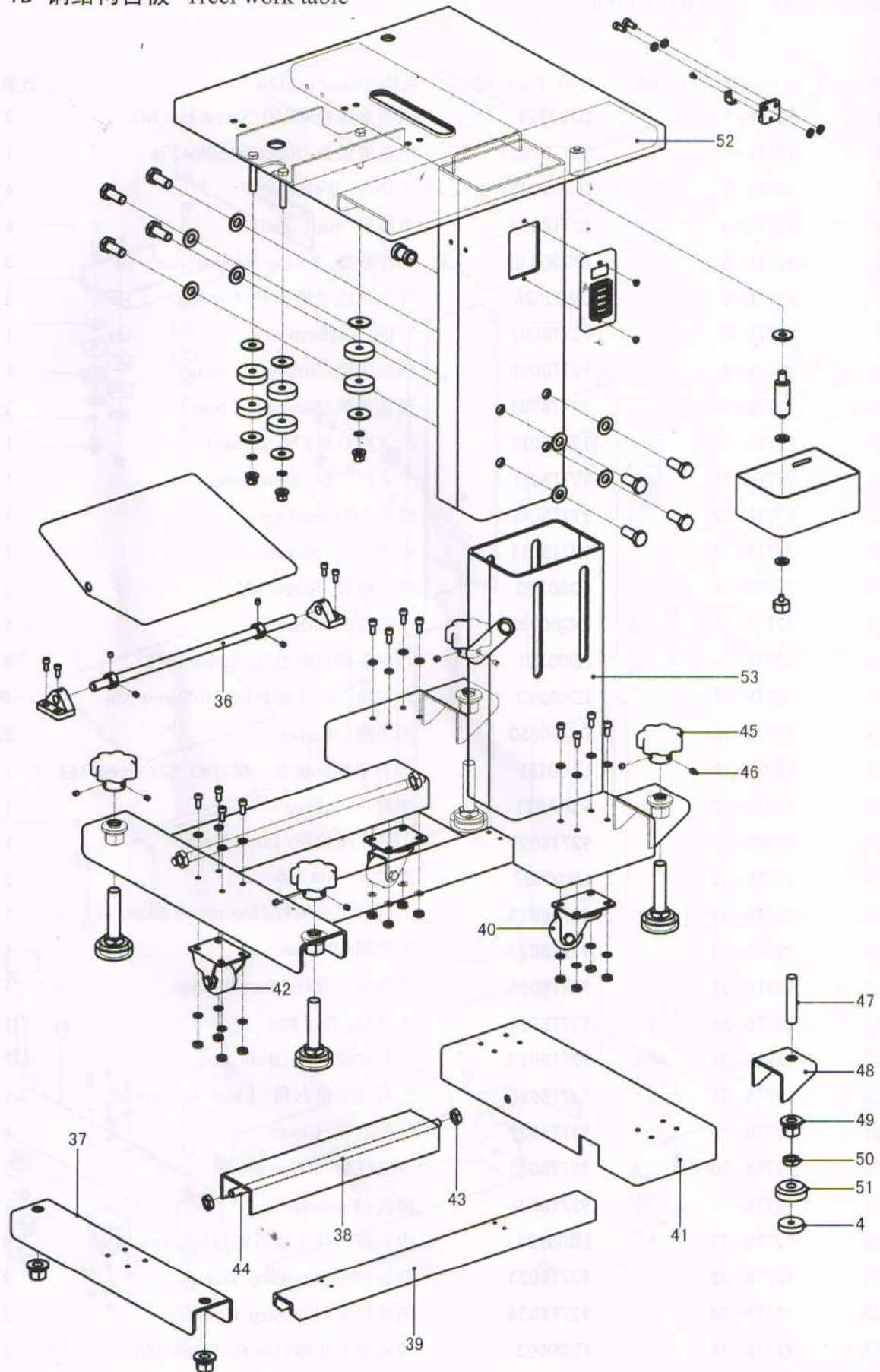
TB-钢结构台板 Treel work table



TB-钢结构台板 Treel work table

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927TB-1	LD00229	六角头螺栓M8X50/Screw bolt M8	3
2	927TB-2	927TB002	电机安装板/Electric motor Fix	1
3	927TB-3	DQ00048	平垫圈/Washer	6
4	927TB-4	927TB004	橡胶垫/ Buff Pad	6
5	927TB-5	DQ00030	弹性垫圈/ Spring Washer	3
6	927TB-6	LM00026	外六角法兰螺母M8/Nut M8	3
7	927TB-7	927TB007	台板/ Platform	1
8	927TB-8	927TB008	纵加强板/ Strengthen board	1
9	927TB-9	927TB009	横加强板/ Strengthen board	1
10	927TB-10	927TB010	上立柱后板/ Back board	1
11	927TB-11	927TB011	上立柱前板/ Front board	1
12	927TB-12	927TB012	线护套/ Guard cover	1
13	927TB-13	927TB013	电源开关/ Switch	1
14	927TB-14	LD00230	垫片螺钉/ Screw M5	2
15	927TB-15	DQ00049	平垫圈/ Washer	8
16	927TB-16	LD00231	六角头螺钉M12X30/Screw M12	8
17	927TB-17	LD00232	内六角圆柱头螺钉M6X16/Screw M6	14
18	927TB-18	DQ00050	平垫圈/ Washer	26
19	927TB-19	LD00135	一十字复合槽盘头螺钉M3. 57/ Screw M3.57	1
20	927TB-20	927A021	弹簧片/ Spring	1
21	927TB-21	927TB021	工具箱限位块/ Limit lump	1
22	927TB-22	LM00027	螺母M6/ Nut M6	2
23	927TB-23	927TB023	工具箱上安装柱/ Top install pillar	1
24	927TB-24	927TB024	平垫圈/ Washer	1
25	927TB-25	927TB025	工具箱安装柱/ Install pillar	1
26	927TB-26	927TB026	工具箱/ Tool box	1
27	927TB-27	927TB027	工具箱橡胶垫/ Buff Pad	2
28	927TB-28	927TB028	工具箱限位六角/ Limit hexagonal	1
29	927TB-29	927TB029	气枪套管/ Cover	1
30	927TB-30	927TB030	下立柱板/ Below stud	2
31	927TB-31	927TB031	踏板/ Footstep	1
32	927TB-32	LD00233	内六角圆柱头螺钉M5X10/Screw M5	4
33	927TB-33	927TB033	踏板脚座/ Footstep seat	2
34	927TB-34	927TB034	踏板挡圈/ Footstep Collar	2
35	927TB-35	LD00003	内六角紧定螺钉M6X6/Screw M6	2

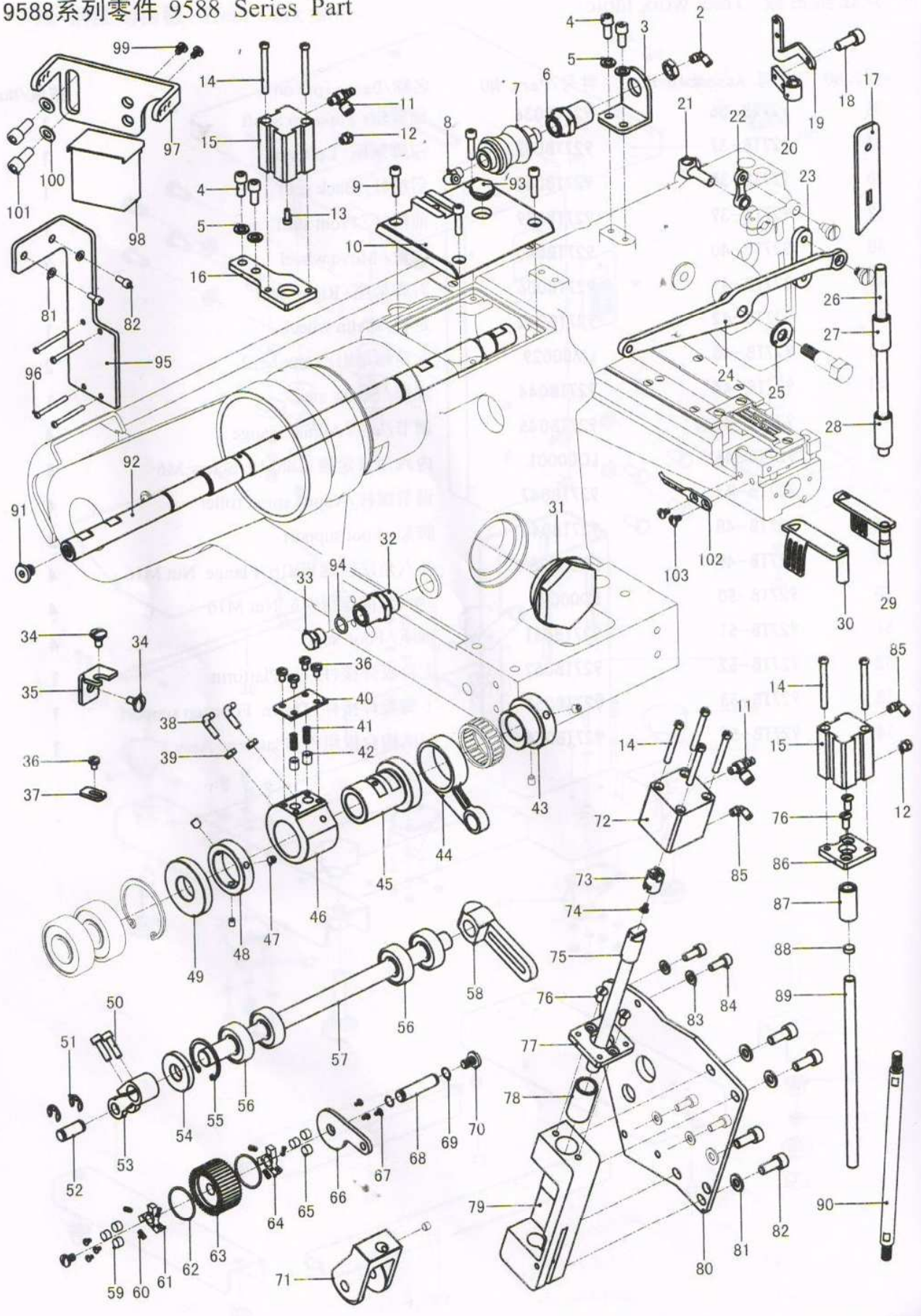
TB-钢结构台板 Treel work table



TB-钢结构台板 Treel work table

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	927TB-36	927TB036	踏板轴/ Footstep Shaft	1
37	927TB-37	927TB037	左脚架座/ Left seat	1
38	927TB-38	927TB038	后横杆/ Back staff	1
39	927TB-39	927TB039	前横杆/ Front staff	1
40	927TB-40	927TB040	动轮/ Move wheel	2
41	927TB-41	927TB006	右脚架座/ Right seat	1
42	927TB-42	927TB042	定轮/ Calm wheel	1
43	927TB-43	LM00029	六角螺母M12/Nut M12	2
44	927TB-44	927TB044	螺杆/ Screw stem	1
45	927TB-45	927TB045	调节法兰/ Adjust Flange	4
46	927TB-46	LD00001	内六角紧定螺钉M6X10/Screw M6	8
47	927TB-47	927TB047	调节螺柱/ Adjust spiral roller	4
48	927TB-48	927TB048	脚架/ Foot support	2
49	927TB-49	LD00028	外六角法兰螺母M16/Flange Nut M16	4
50	927TB-50	LD00029	外六角薄螺母M16/Nut M16	4
51	927TB-51	927TB051	脚座/ Foot seat	4
52	927TB-52	927TB052	上台板焊接件/ Up Platform	1
53	927TB-53	927TB053	下脚架焊接件/ Down Footstep support	1
54	927TB-54	927TB054	钢结构台板组件/ Platform Assy	1

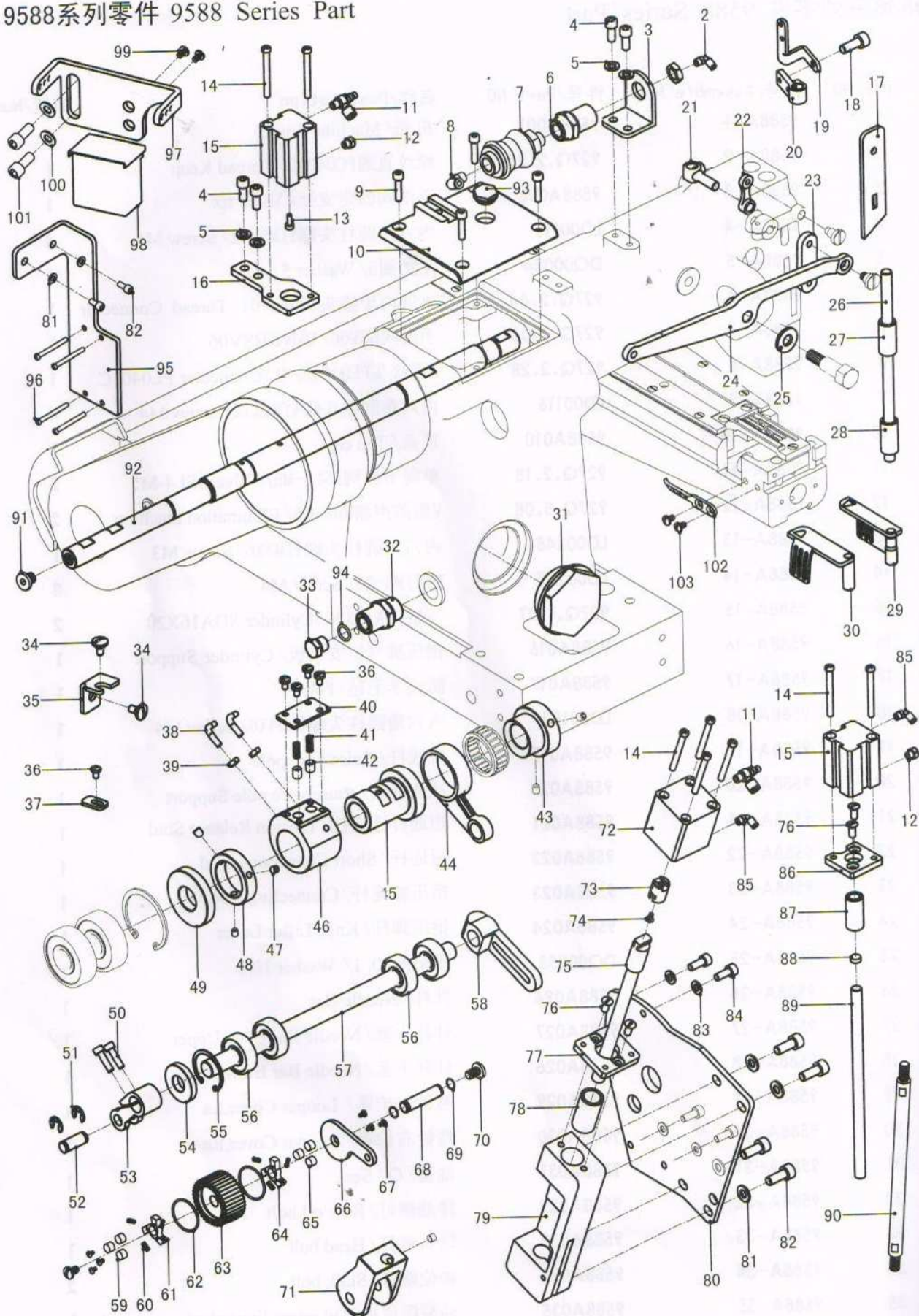
9588系列零件 9588 Series Part



9588系列零件 9588 Series Part

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	9588A-1	9588A001	机壳/ Machine frame	1
2	9588A-2	927Q.2.25	螺纹直通PC0401C/ Thread Keep	1
3	9588A-3	9588A003	手滑阀固定支架/ Valve fix	1
4	9588A-4	LD00116	内六角圆柱头螺钉M5X12/ Screw M5	4
5	9588A-5	DQ00034	平垫圈5/ Washer 5	4
6	9588A-6	927Q.2.44	直通内牙接头APMF4-01/ Thread Connector	1
7	9588A-7	927Q.3.06	手滑阀HSV06/ Valve HSV06	1
8	9588A-8	927Q.2.28	L型接头PL0401C/"L"Connector PL0401C	1
9	9588A-9	LD00116	内六角圆柱头螺钉M4X12/ Screw M4	4
10	9588A-10	9588A010	顶盖/ Top cap	1
11	9588A-11	927Q.2.18	单向节流阀ASL4-M5/ Valve ASL4-M5	2
12	9588A-12	927Q.5.08	V型消声器EBV-M5/ Elimination machine	2
13	9588A-13	LD00248	内六角圆柱头螺钉M3X6/ Screw M3	1
14	9588A-14	LD00227	螺钉M4-38/ Screw M4	8
15	9588A-15	927Q.1.07	气缸SDA16X20/ Cylinder SDA16X20	2
16	9588A-16	9588A016	抬压脚气缸安装板/ Cylinder Support	1
17	9588A-17	9588A017	防油羊毛毡/ Felt	1
18	9588A-18	LD00182	内六角圆柱头螺钉M4X6/ Screw M4	1
19	9588A-19	9588A019	挑线杆/ Raise wire pole	1
20	9588A-20	9588A020	挑线杆夹/ Raise wire pole Support	1
21	9588A-21	9588A021	短连杆连接柱/ Tension Release Stud	1
22	9588A-22	9588A022	短连杆/ Short Connecting Rod	1
23	9588A-23	9588A023	抬压脚连杆/ Connecting Rod	1
24	9588A-24	9588A024	抬压脚杆/ Knee Lifter Lever	1
25	9588A-25	DQ00053	平垫圈10.1/ Washer 10.1	1
26	9588A-26	9588A026	针杆/ Needle Bar	1
27	9588A-27	9588A027	针杆上套/ Needle Bar Bush,Upper	1
28	9588A-28	9588A028	针杆下套/ Needle Bar Bush,Lower	1
29	9588A-29	9588A029	弯针左护罩/ Looper Cover,La	1
30	9588A-30	9588A030	弯针右护罩/ Looper Cover,Ra	1
31	9588A-31	9588A031	油窗/ Oil Seal	1
32	9588A-32	9588A032	排油螺钉/ Row oil bolt	1
33	9588A-33	9588A033	堵头螺钉/ Head bolt	1
34	9588A-34	9588A034	轴位螺钉/ Stalk bolt	2
35	9588A-35	9588A035	油泵限位板/ Oil pump limit plank	1

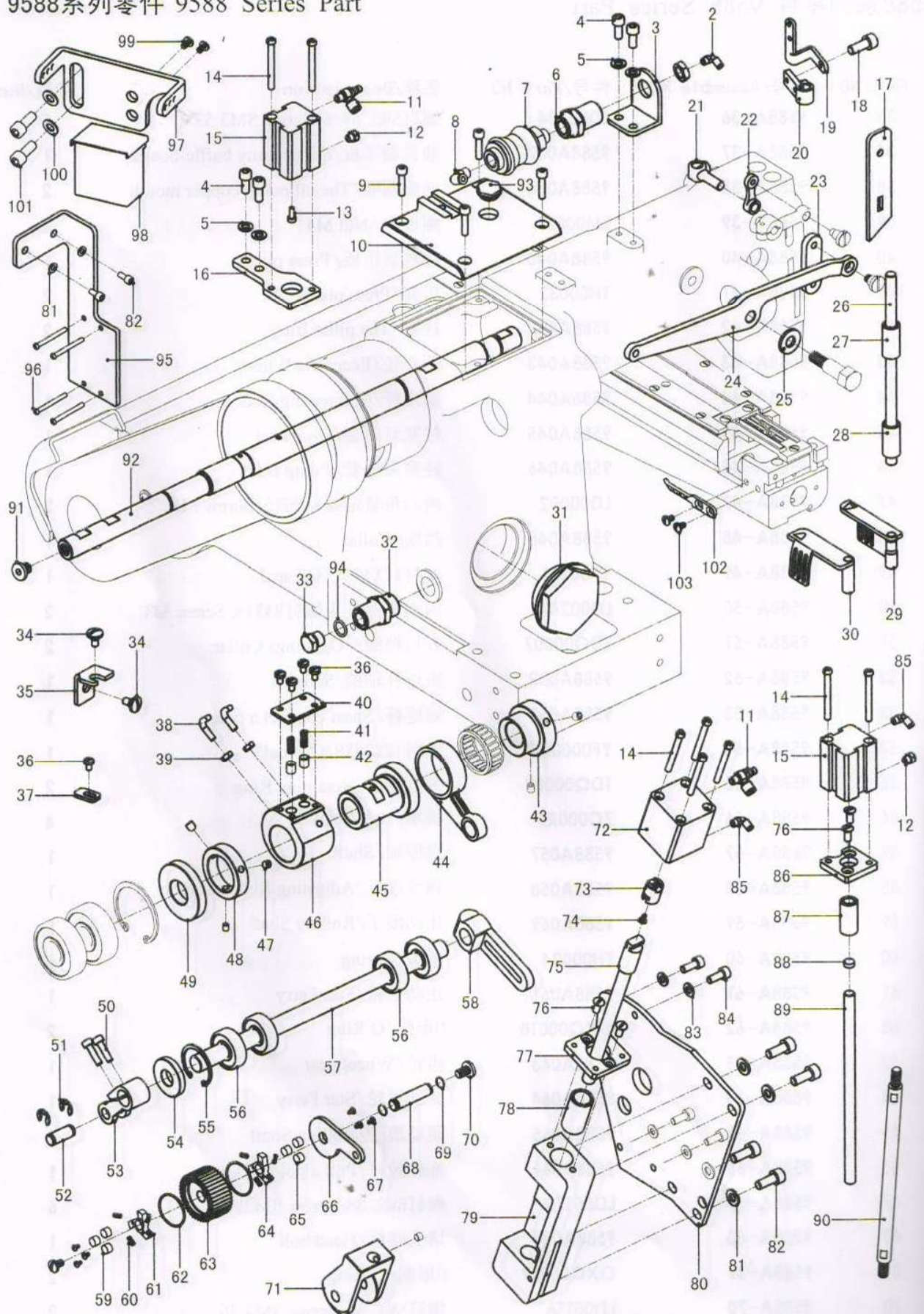
9588系列零件 9588 Series Part



9588系列零件 9588 Series Part

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
36	9588A-36	LD00204	螺钉SM3. 57-6/Screw SM3.57	5
37	9588A-37	9588A037	油量调节板/Oil quantity baffle-board	1
38	9588A-38	9588A038	油泵铜嘴/The oil pump copper mouth	2
39	9588A-39	LM00021	螺母M4/ Nut M4	2
40	9588A-40	9588A040	柱塞泵压板/Press plank	1
41	9588A-41	TH00032	压簧/Press plank	2
42	9588A-42	9588A042	柱塞/The pillar fill	2
43	9588A-43	9588A043	偏心轮/Eccentric Wheel	1
44	9588A-44	9588A044	偏连杆/Connecting Rod	1
45	9588A-45	9588A045	柱塞泵内套/Inside set	1
46	9588A-46	9588A046	柱塞泵外套/Pump Coat	1
47	9588A-47	LD00002	内六角紧定螺钉M5X6/Screw M5	3
48	9588A-48	9588A048	挡圈/Collar	1
49	9588A-49	YF00001	油封17X42X7/Oil seal	1
50	9588A-50	LD00247	内六角圆柱头螺钉M4X14/Screw M4	2
51	9588A-51	TDQ00007	开口挡圈8/Openings Collar	2
52	9588A-52	9588A052	短连杆轴销/Sell son	1
53	9588A-53	9588A053	短连杆/Short connect a pole	1
54	9588A-54	YF00002	油封12X28X8/Oil seal	1
55	9588A-55	TDQ00009	弹性挡圈/Retaining Ring	2
56	9588A-56	ZC00020	轴承/Ball Bearing	4
57	9588A-57	9588A057	直驱轴/Shaft	1
58	9588A-58	9588A058	调节连杆/Adjusting Rod Assembly	1
59	9588A-59	9588A059	止动滚子/Rolling Shaft	3
60	9588A-60	TH00024	压簧/Spring	6
61	9588A-61	9588A061	止动星轮/Star Ferry	1
62	9588A-62	OXQ00018	O形圈/O Ring	2
63	9588A-63	9588A063	齿轮/Wheel gear	1
64	9588A-64	9588A064	驱动星轮/Star Ferry	1
65	9588A-65	9588A065	驱动滚子/Rolling Shaft	3
66	9588A-66	9588A066	拖轮拉杆/Pull a pole	1
67	9588A-67	LD00170	螺钉SM2. 38/Screw SM2.38	6
68	9588A-68	9588A033	堵头螺钉/Head bolt	1
69	9588A-69	OXQ00019	O形圈/O Ring	2
70	9588A-70	LD00156	螺钉SM4. 36/Screw SM4.36	2

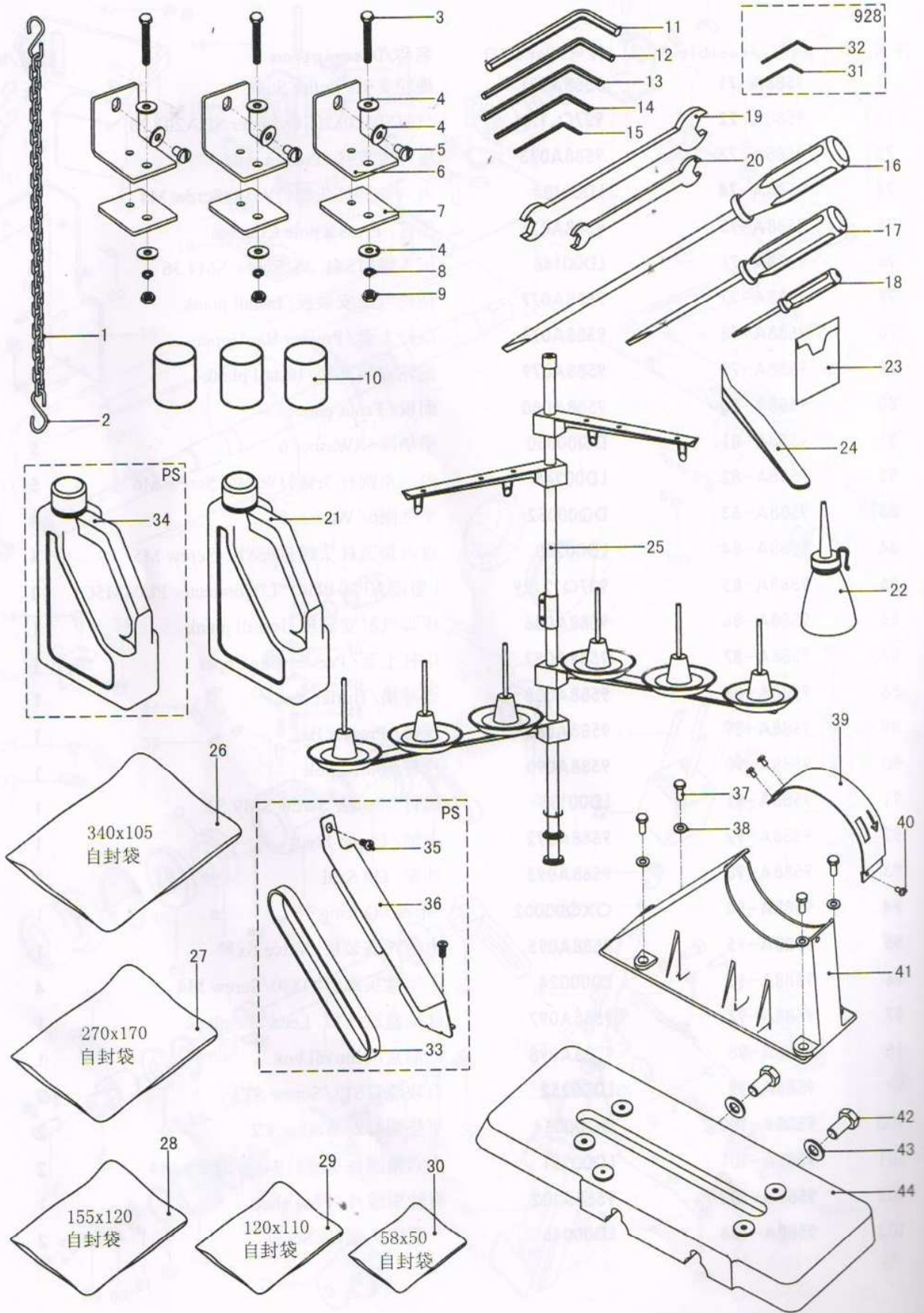
9588系列零件 9588 Series Part



9588系列零件 9588 Series Part

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
71	9588A-71	9588A071	拖轮支架/ Puller Stent	1
72	9588A-72	927Q.1.16	气缸SDA20X20/ Cylinder SDA20X20	1
73	9588A-73	9588A073	压杆上连接/ Press a pole	1
74	9588A-74	LD00104	内六角圆柱头螺钉M4X8/Screw M4	1
75	9588A-75	9588A075	压杆/ Press a pole Connect	1
76	9588A-76	LD00148	沉头螺钉SM4.36/ Screw SM4.36	4
77	9588A-77	9588A077	拖轮气缸安装板/ Install plank	1
78	9588A-78	9588A078	压杆上套/ Presser Bar,Upper	1
79	9588A-79	9588A079	拖轮安装支架/ Install plank	1
80	9588A-80	9588A080	面板/ Front-panel	1
81	9588A-81	DQ00050	平垫圈6/ Washer 6	5
82	9588A-82	LD00249	内六角圆柱头螺钉M6X12/Screw M6	5
83	9588A-83	DQ00052	平垫圈5/ Washer 5	4
84	9588A-84	LD00250	内六角圆柱头螺钉M5X12/Screw M5	4
85	9588A-85	927Q.2.29	L型接头PL04M5C/"L"Connector PL04M5C	2
86	9588A-86	9588A086	压脚气缸安装板/ Install plank	1
87	9588A-87	9588A087	压杆上套/ Presser Bar,Upper	1
88	9588A-88	9588A088	缓冲垫/ Buffer mat	1
89	9588A-89	9588A089	压杆/ Presser Bar	1
90	9588A-90	9588A090	拉杆/ Pull a pole	1
91	9588A-91	LD00136	螺钉SM9.52/ Screw SM9.52	1
92	9588A-92	9588A092	上轴/ Upper Shaft	1
93	9588A-93	9588A093	油窗/ Oil Seal	1
94	9588A-94	OXQ00002	O形圈/ O Ring	1
95	9588A-95	9588A095	电磁阀安装板/ Valve fix	1
96	9588A-96	LD00024	十字盘头螺钉M4X30/Screw M4	4
97	9588A-97	9588A097	硅油盒过线板/ Lead line plank	1
98	9588A-98	9588A098	硅油盒/ Huo oil box	1
99	9588A-99	LD00252	自攻螺钉ST3/ Screw ST3	2
100	9588A-100	DQ00054	平垫圈4.2/ Washer 4.2	2
101	9588A-101	LD00251	内六角圆柱头螺钉M4X8/Screw M4	2
102	9588A-102	9588A102	弯针引线片/ Fuse slice	1
103	9588A-103	LD00046	一字沉头螺钉/ Screw	2

K-普通系列附件 Accessories



K-普通系列附件 Accessories

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927K-1	927K001	铁链/Chain	1
2	927K-2	927K002	S挂钩/"S" Hook	2
3	927K-3	LD00127	六角头螺钉M6X60/Screw M6	3
4	927K-4	DQ00029	平垫圈6/Washer	9
5	927K-5	LD000128	螺钉SM5.95/Screw SM5.95	3
6	927K-6	927K006	机架固定片/Cushion Assy	3
7	927K-7	927K007	减震垫/Cushion Rubber	3
8	927K-8	DQ00014	弹簧垫片/Spring Washer	3
9	927K-9	LM00006	螺母M6/Nut M6	3
10	927K-10	927K010	橡皮块/Base Cushion	3
11	927K-11	927K011	5mm内六角扳手/5mm Allen Key	1
12	927K-12	927K012	4mm内六角扳手/4mm Allen Key	1
13	927K-13	927K013	3mm内六角扳手/3mm Allen Key	1
14	927K-14	927K014	2.5mm内六角扳手/2.5mm Allen Key	1
15	927K-15	927K015	2mm内六角扳手/2mm Allen Key	1
16	927K-16	927K016	大号螺丝刀/ScrewDriver(large)	1
17	927K-17	927K017	中号螺丝刀/ScrewDriver(medium)	1
18	927K-18	927K018	小号螺丝刀/ScrewDriver(small)	1
19	927K-19	927K019	17-19开口扳手/17-19 Spanner	1
20	927K-20	927K020	8-10开口扳手/8-10Spanner	1
21	927K-21	927K021	大油壶/Oiler	1
22	927K-22	927K022	小油壶/Oiler	1
23	927K-23	927K023	机针/Needle	1
24	927K-24	927K024	镊子/Thread Tweezers	1
25	927K-25	927K025	线架/Thread Stand	1
26	927K-26	927K026	340X105自封袋/340X105 Accessory bag	1
27	927K-27	927K027	270X170自封袋/270X170 Accessory bag	1
28	927K-28	927K028	155X120自封袋/155X120 Accessory bag	1
29	927K-29	927K029	120X110自封袋/120X110 Accessory bag	3
30	927K-30	927K030	58X50自封袋/58X50Accessory bag	2
31	927K-31	927K031	1.5mm内六角扳手/1.5mmAllen Key	1
32	927K-32	927K032	1.6mm内六角扳手/1.6mmAllen Key	1
33	927K-33	927K033	同步带/Puller Timing Belt	1
34	927K-34	927K034	大油壶(PS用油)/Oiler	1
35	927K-35	LD00137	螺钉4.76-10/Screw SM4.76	2
36	927K-36	927K036	同步带护罩/Pulley Belt Cover	1
37	927K-37	LD00106	六角头螺钉M6-18/Screw M6	4
38	927K-38	DQ00029	平垫圈6/Washer	8
39	927K-39	927K039	皮带护罩板/Pulley Cover	1
40	927K-40	LD00011	垫片螺钉M4-8/Screw M4	3
41	927K-41	927K041	皮带护罩/Pulley Cover	1
42	927K-42	LD000129	六角头螺钉M12-25/Screw M12	2
43	927K-43	DQ00031	平垫圈12/Washer	2
44	927K-44	927K044	滑轮基座/Pulley Cover Base	1

L-(伺服)直驱系列附件 Accessories

序号/NO	代号/Assemble NO	件号/Part NO	名称/Description	数量/Num
1	927L-1	927K001	铁链/ Chain	1
2	927L-2	927K002	S挂钩/ "S" Hook	2
3	927L-3	LD00127	六角头螺钉M6X60/Screw M6	3
4	927L-4	DQ00029	平垫圈6/ Washer	9
5	927L-5	LD000128	螺钉SM5.95/ Screw SM5.95	3
6	927L-6	927K006	机架固定片/ Cushion Assy	3
7	927L-7	927K007	减震垫/ Cushion Rubber	3
8	927L-8	DQ00014	弹簧垫片/ Spring Washer	3
9	927L-9	LM00006	螺母M6/ Nut M6	3
10	927L-10	927K010	橡皮块/ Base Cushion	3
11	927L-11	927K011	5mm内六角扳手/ 5mm Allen Key	1
12	927L-12	927K012	4mm内六角扳手/ 4mm Allen Key	1
13	927L-13	927K013	3mm内六角扳手/ 3mm Allen Key	1
14	927L-14	927K014	2.5mm内六角扳手/ 2.5mm Allen Key	1
15	927L-15	927K015	2mm内六角扳手/ 2mm Allen Key	1
16	927L-16	927K016	大号螺丝刀/ ScrewDriver(large)	1
17	927L-17	927K017	中号螺丝刀/ ScrewDriver(medium)	1
18	927L-18	927K018	小号螺丝刀/ ScrewDriver(small)	1
19	927L-19	927K019	17-19开口扳手/ 17-19 Spanner	1
20	927L-20	927K020	8-10开口扳手/ 8-10 Spanner	1
21	927L-21	927K021	大油壶/ Oiler	1
22	927L-22	927K022	小油壶/ Oiler	1
23	927L-23	927K023	机针/ Needle	1
24	927L-24	927K024	镊子/ Thread Tweezers	1
25	927L-25	927L025	电线护套/ Guard	1
26	927L-26	927K025	线架/ Thread Stand	1
27	927L-27		电控箱/ Control Box	1
28	927L-28	LD00051	自攻螺钉ST4.2/ Wood Screw ST4.2	6
29	927L-29		控速器/ Speed Control Box	1
30	927L-30	927SD024	拉杆/ Lever Link	1
31	927L-31	927K026	340X105自封袋/ 340X105 Accessory bag	1
32	927L-32	927K027	270X170自封袋/ 270X170 Accessory bag	1
33	927L-33	927K028	155X120自封袋/ 155X120 Accessory bag	1
34	927L-34	927K029	120X110自封袋/ 120X110 Accessory bag	3
35	927L-35	927K030	58X50自封袋/ 58X50 Accessory bag	2
36	927L-36	927K031	1.5mm内六角扳手/ 1.5mm Allen Key	1
37	927L-37	927K032	1.6mm内六角扳手/ 1.6mm Allen Key	1
38	927L-38	927K033	同步带/ Puller Timing Belt	1
39	927L-39	927K034	大油壶(PS用油)/ Oiler	1
40	927L-40	LD00137	螺钉4.76-10/ Screw SM4.76	2
41	927L-41	927K036	同步带护罩/ Pulley Belt Cover	1