DÜRKOPP ADLER AG

# Parts List and Sewing Equipment
# Teileliste und Naeheinrichtungen

# 523i, 524i, 525i, 527i

DÜRKOPP ADLER AG

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# 52Xi


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# 52Xi

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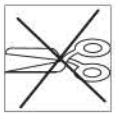

ohne Fadenabschneider
without thread trimmer

kleben/stick

N nicht einzeln lieferbar/not available as separate part

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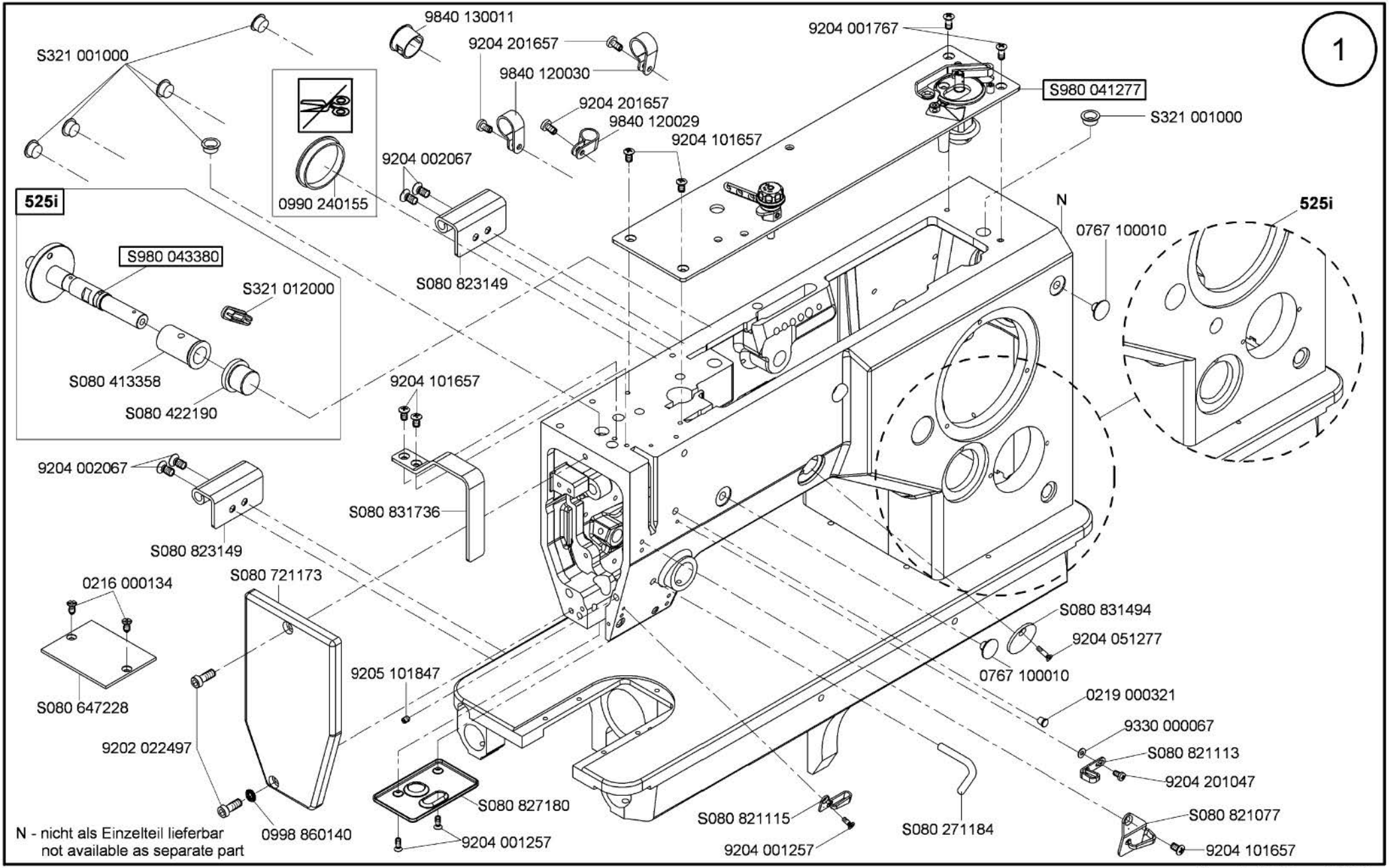




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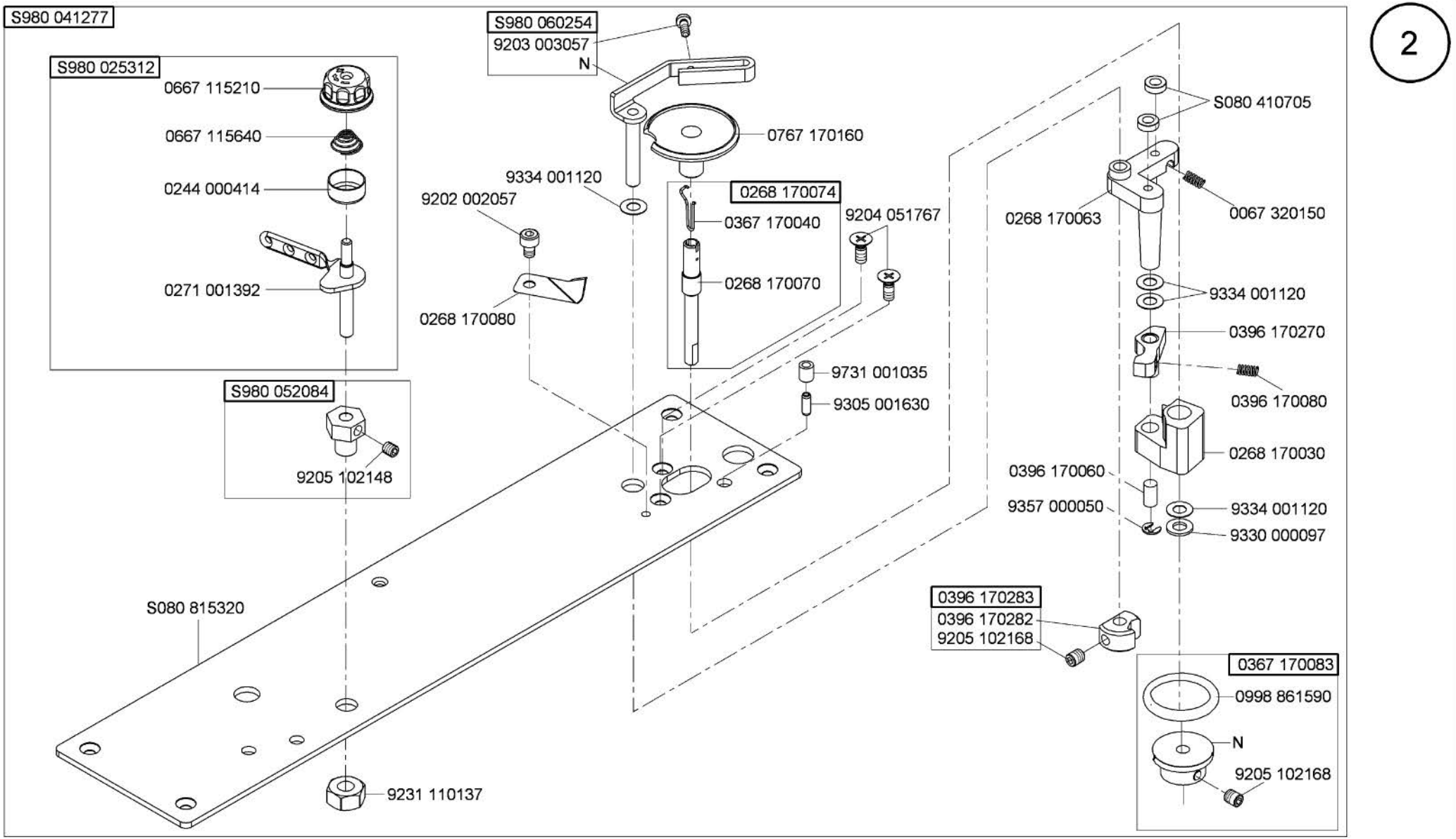


N - nicht als Einzelteil lieferbar
not available as separate part



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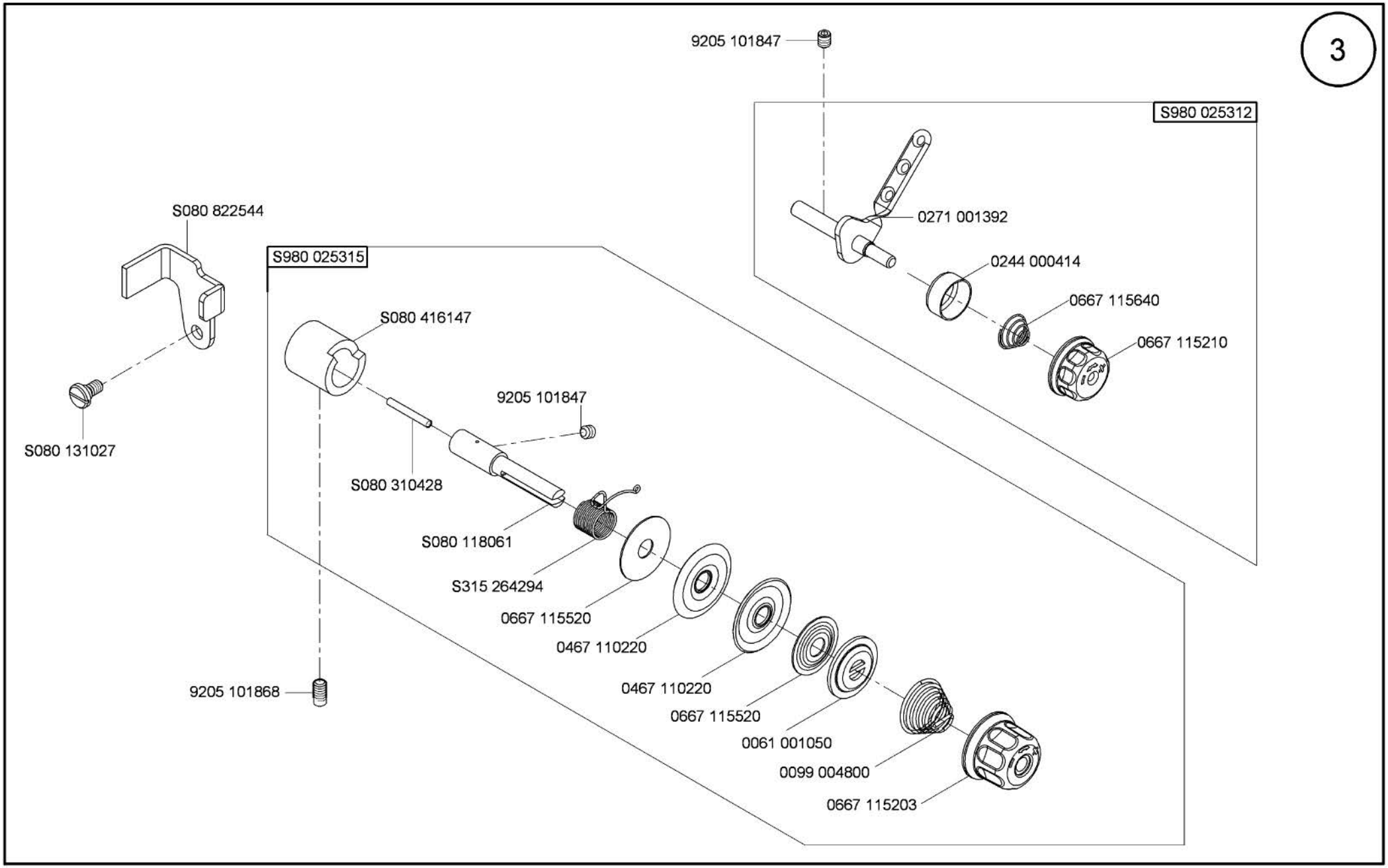




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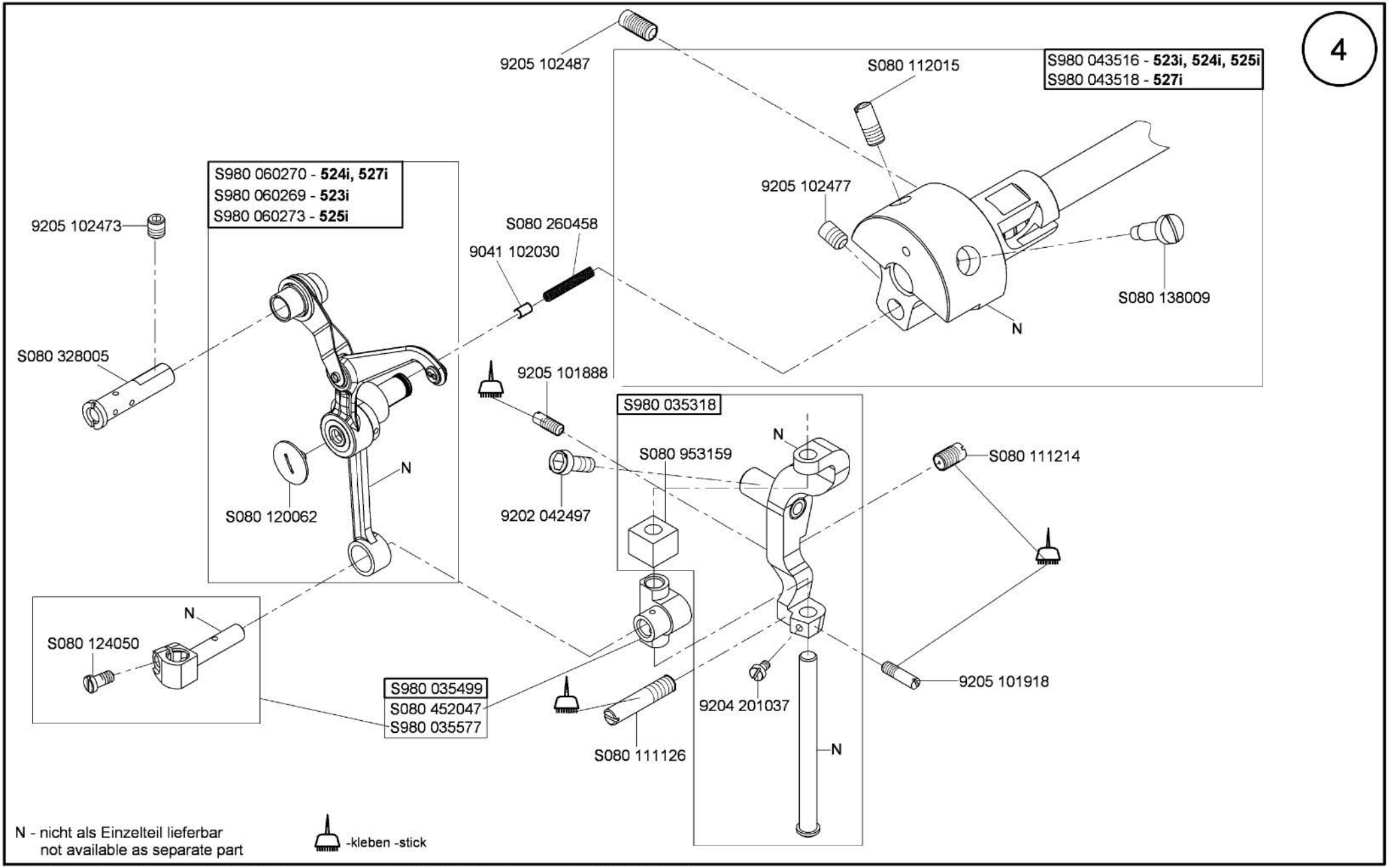


523i - **S981 021418** 524i - **S981 021415** 525i - **S981 021419** 527i - **S981 021420**

Ausgabe/Edition 3.2016

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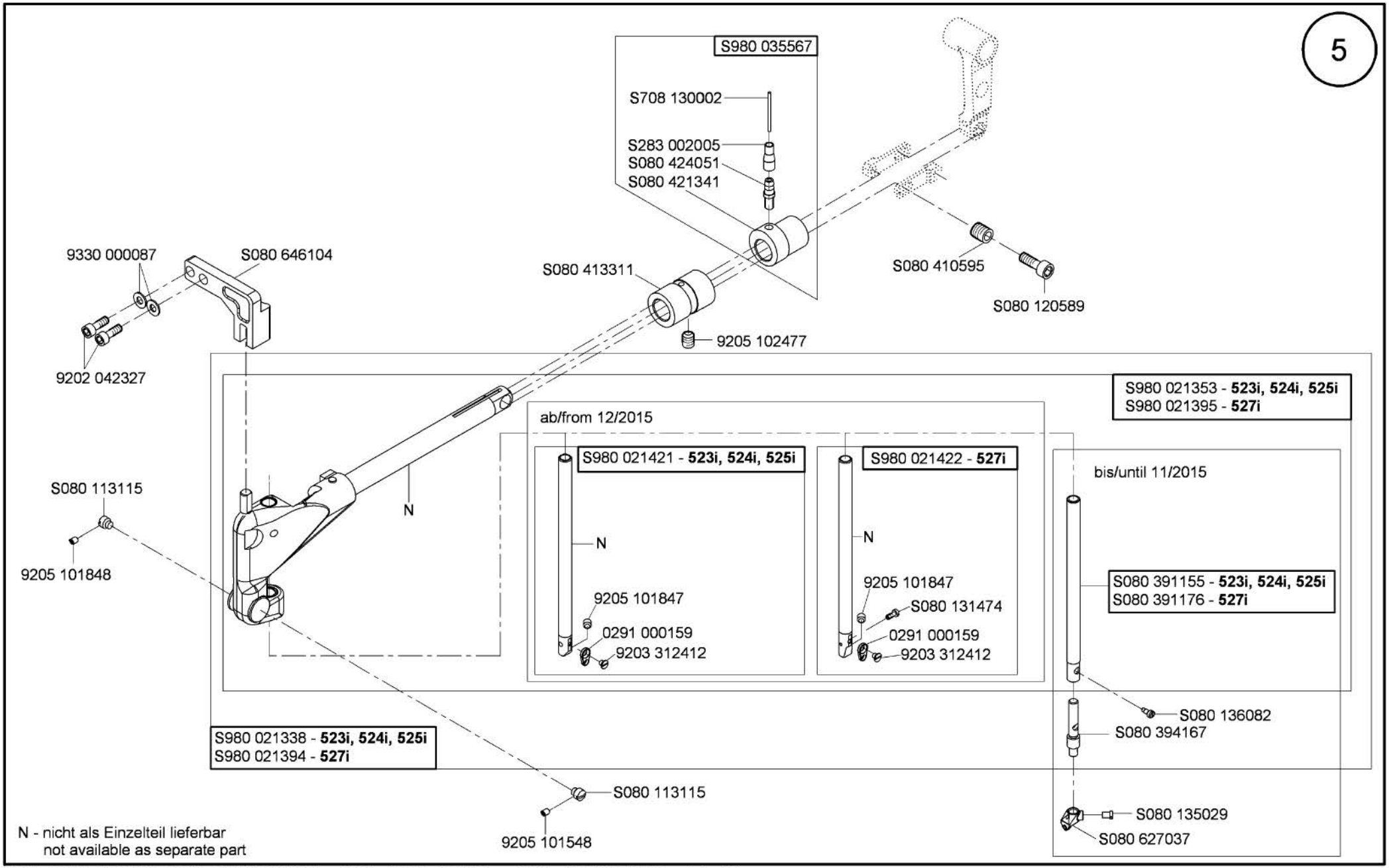


523i - **S981 026200** 524i - **S981 026197** 525i - **S981 026201** 527i - **S981 026202** tab.1/4

Ausgabe/Edition 12.2015

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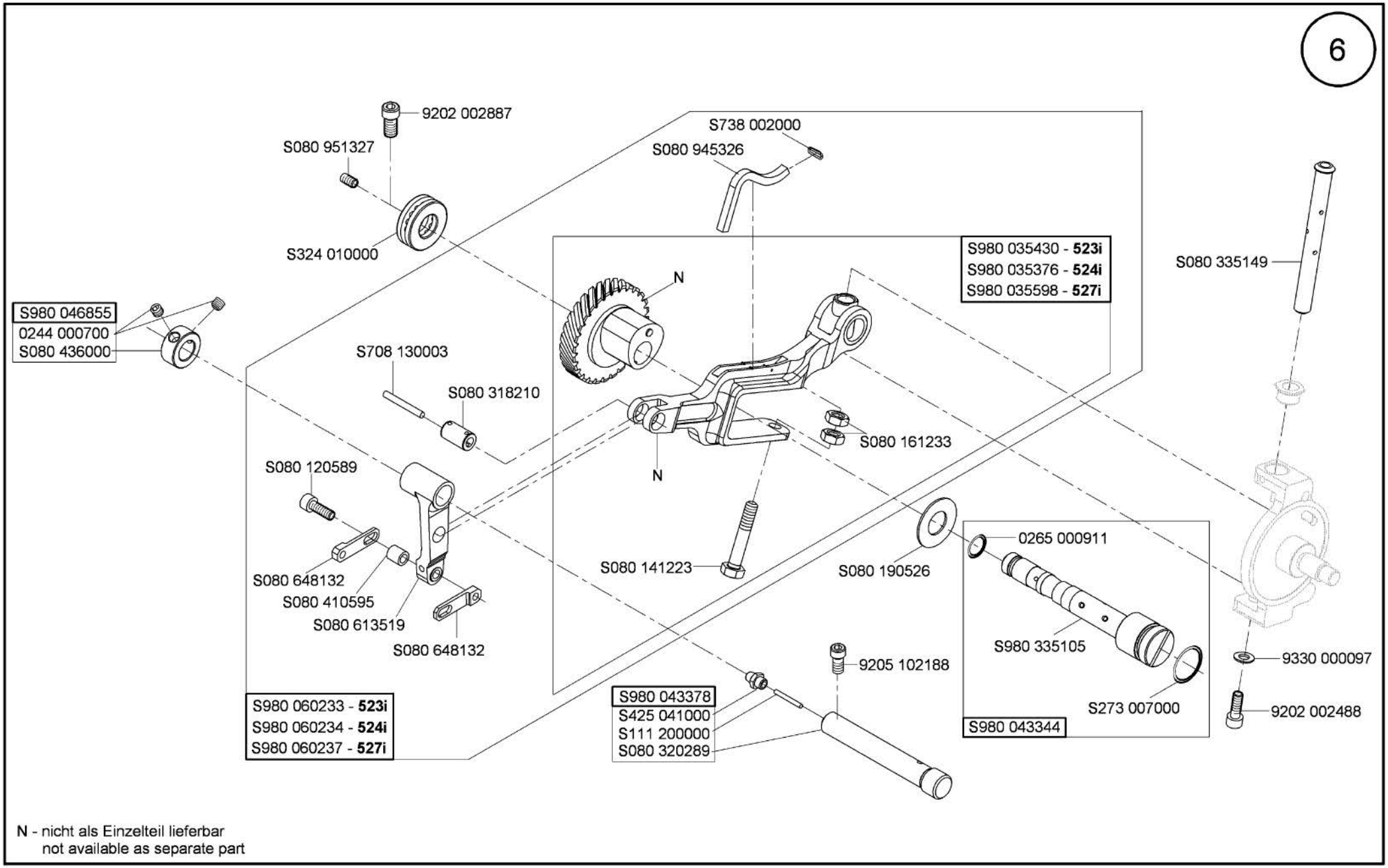


N - nicht als Einzelteil lieferbar
not available as separate part



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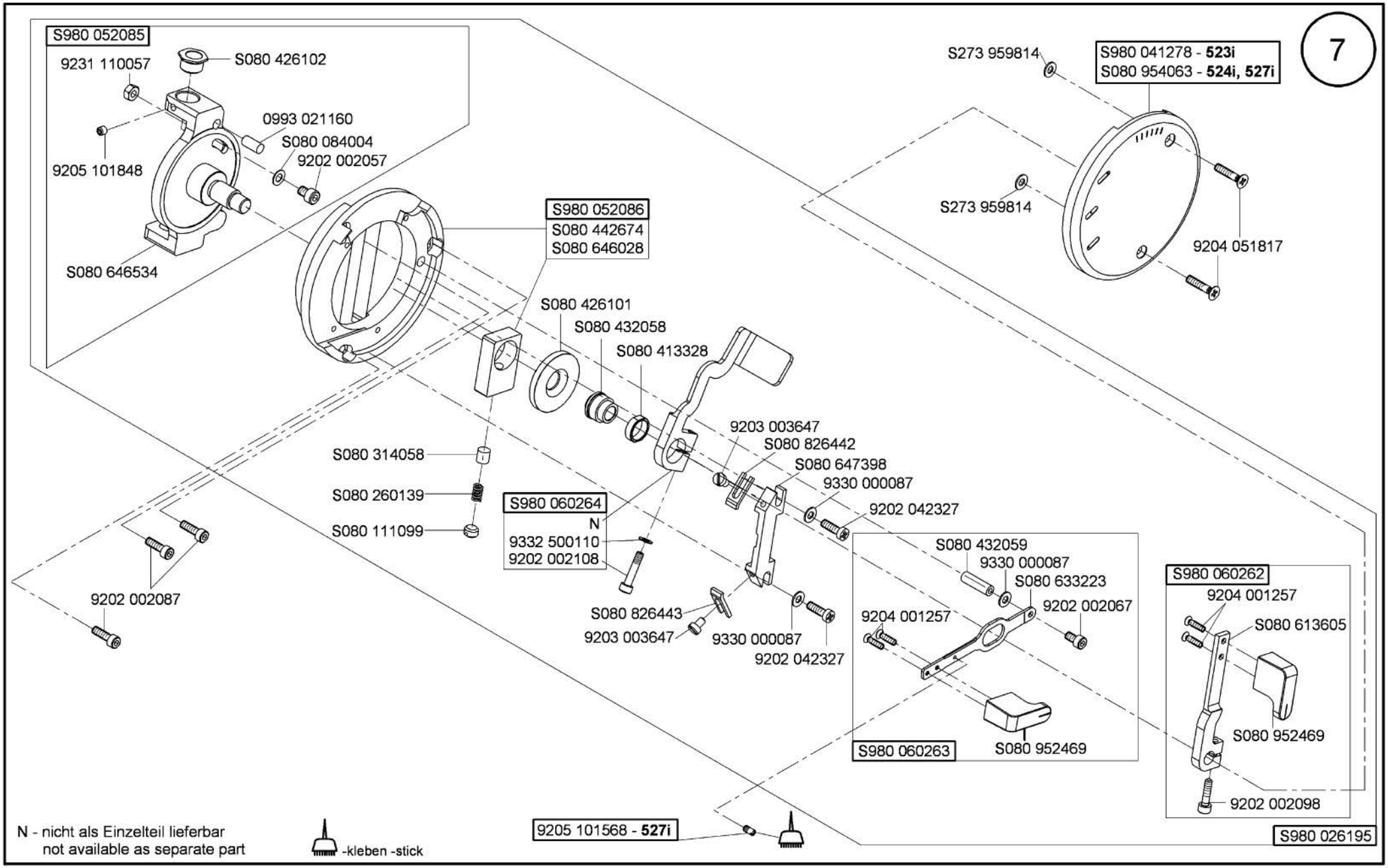


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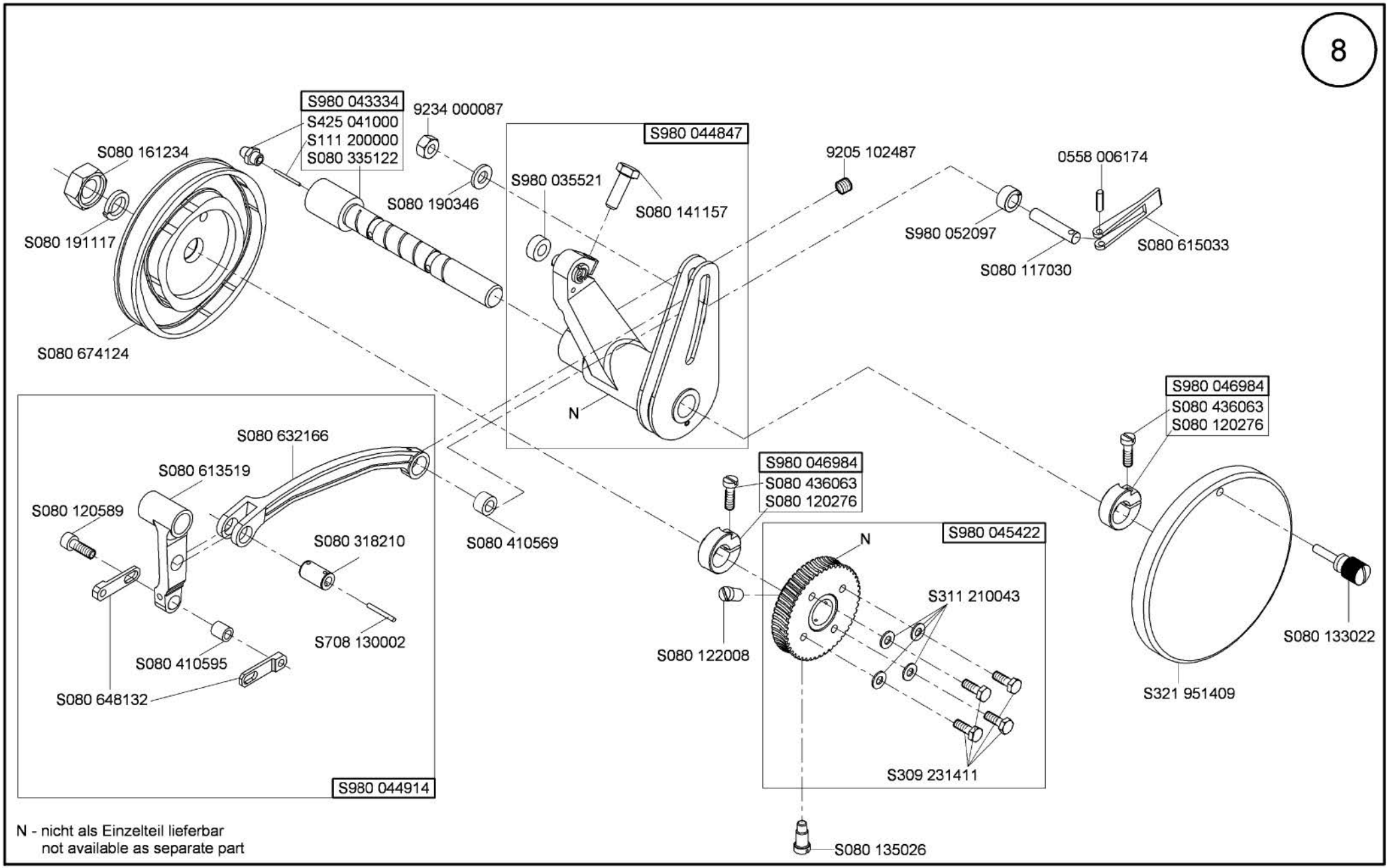


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not available as separate part



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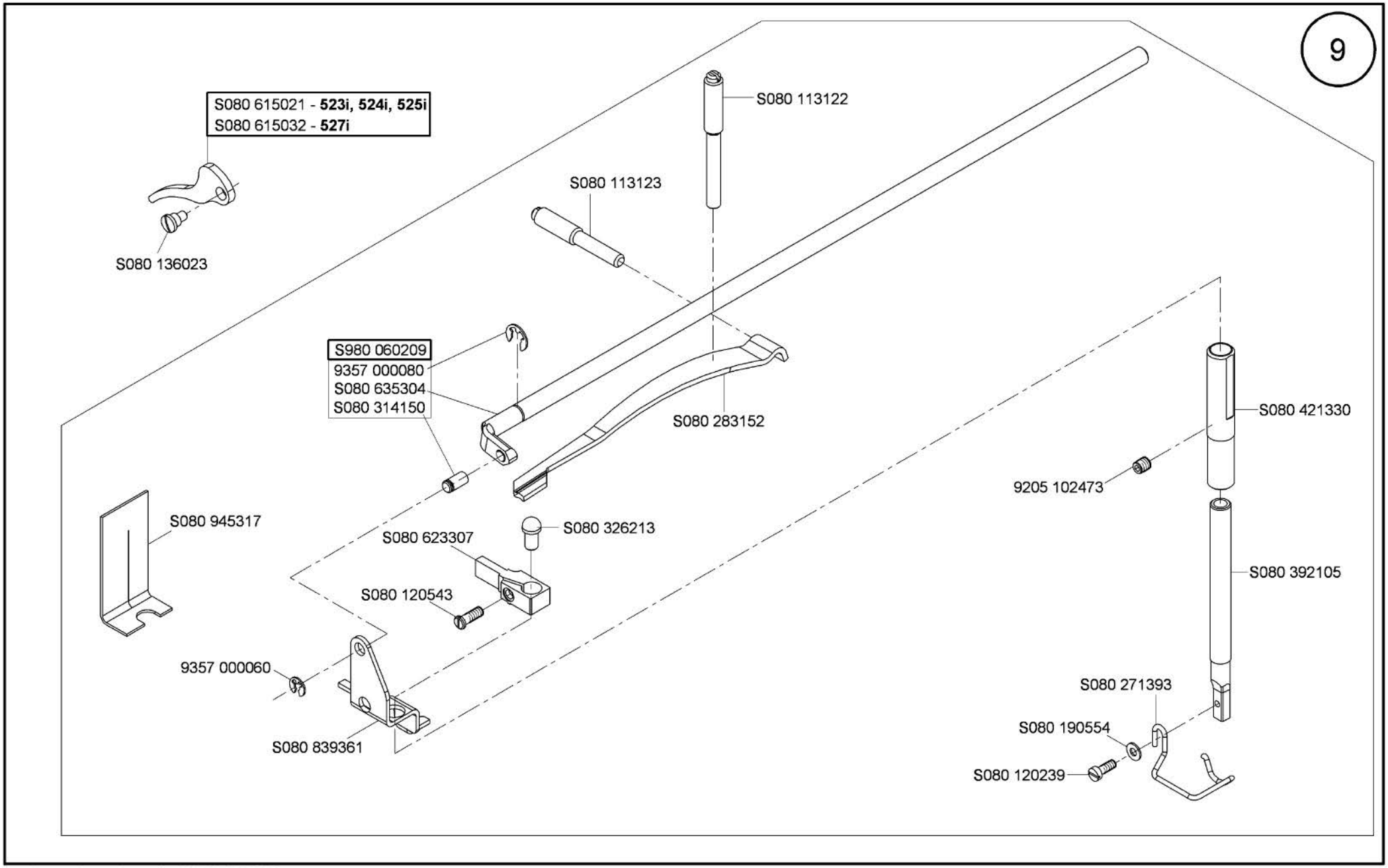




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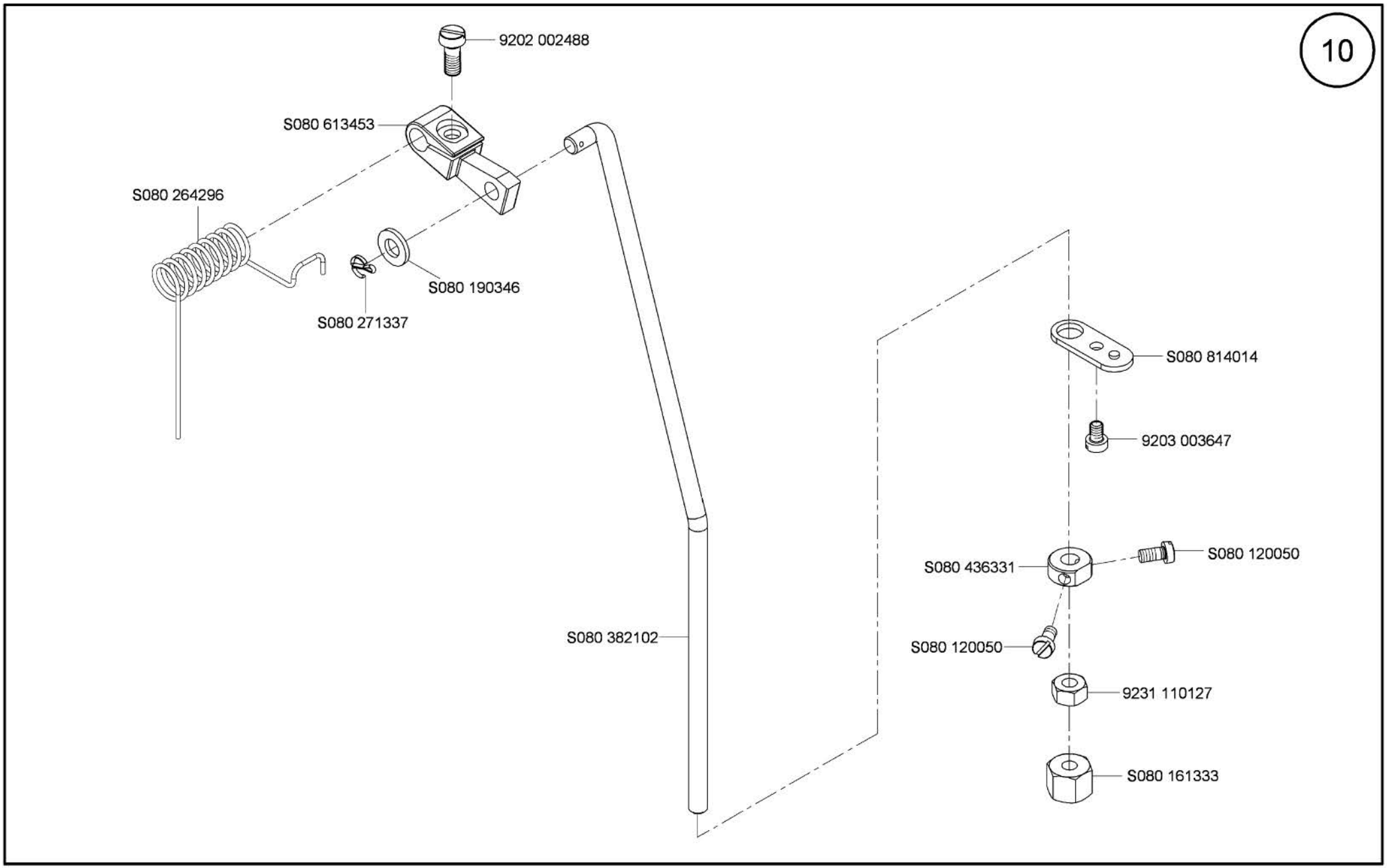


523i, 524i, 525i, 527i - **S981 060265**

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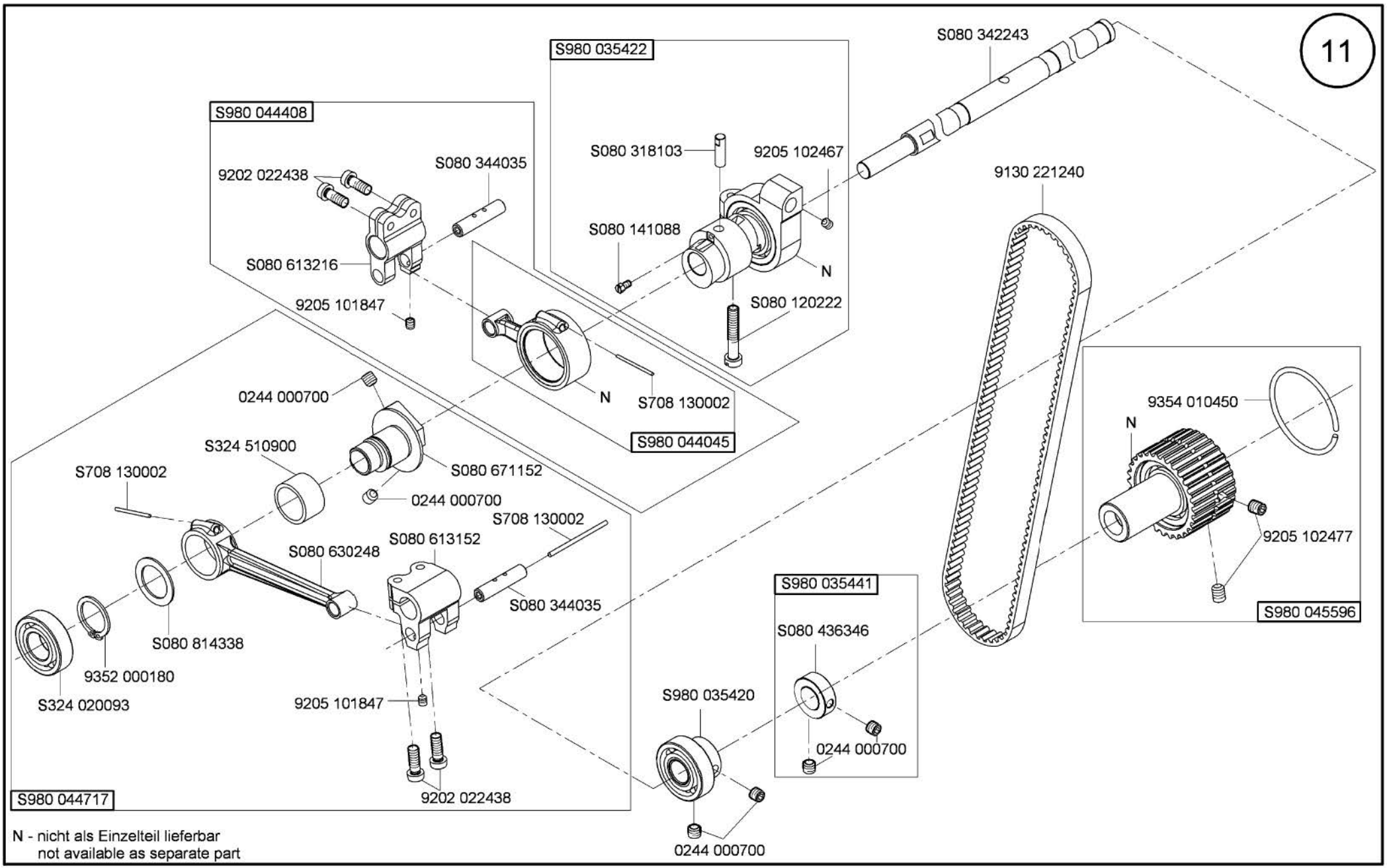


N - nicht als Einzelteil lieferbar
not available as separate part



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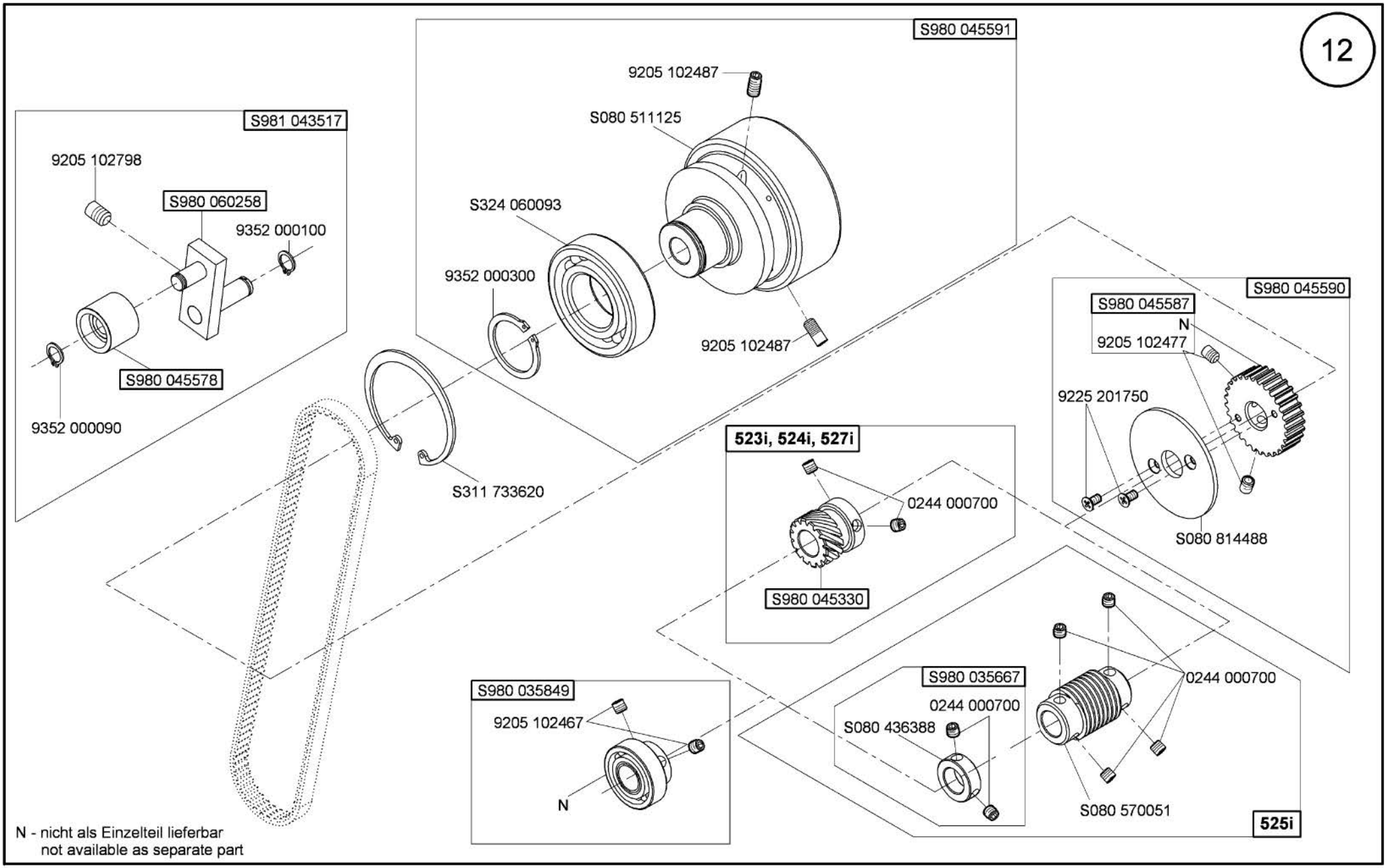




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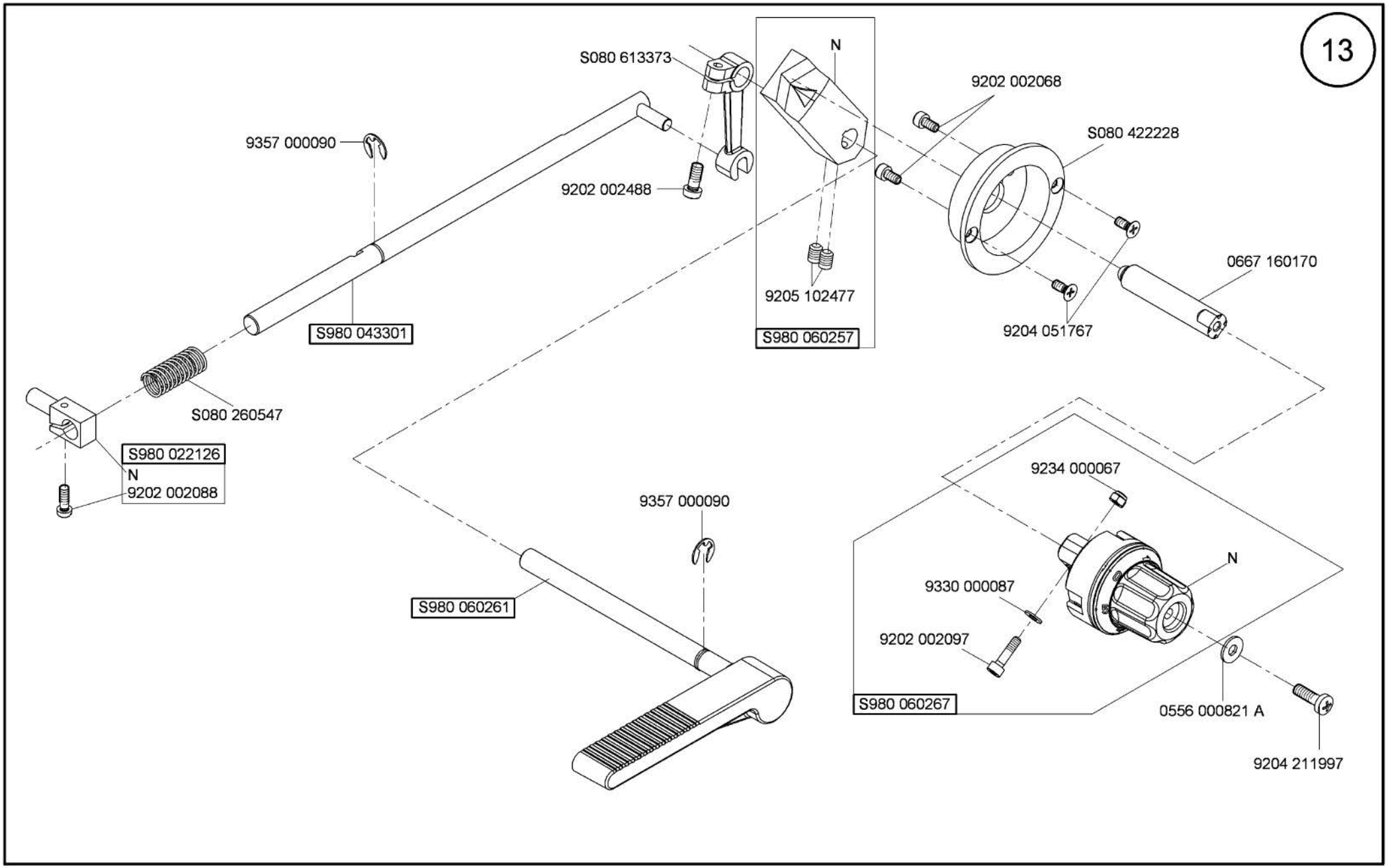




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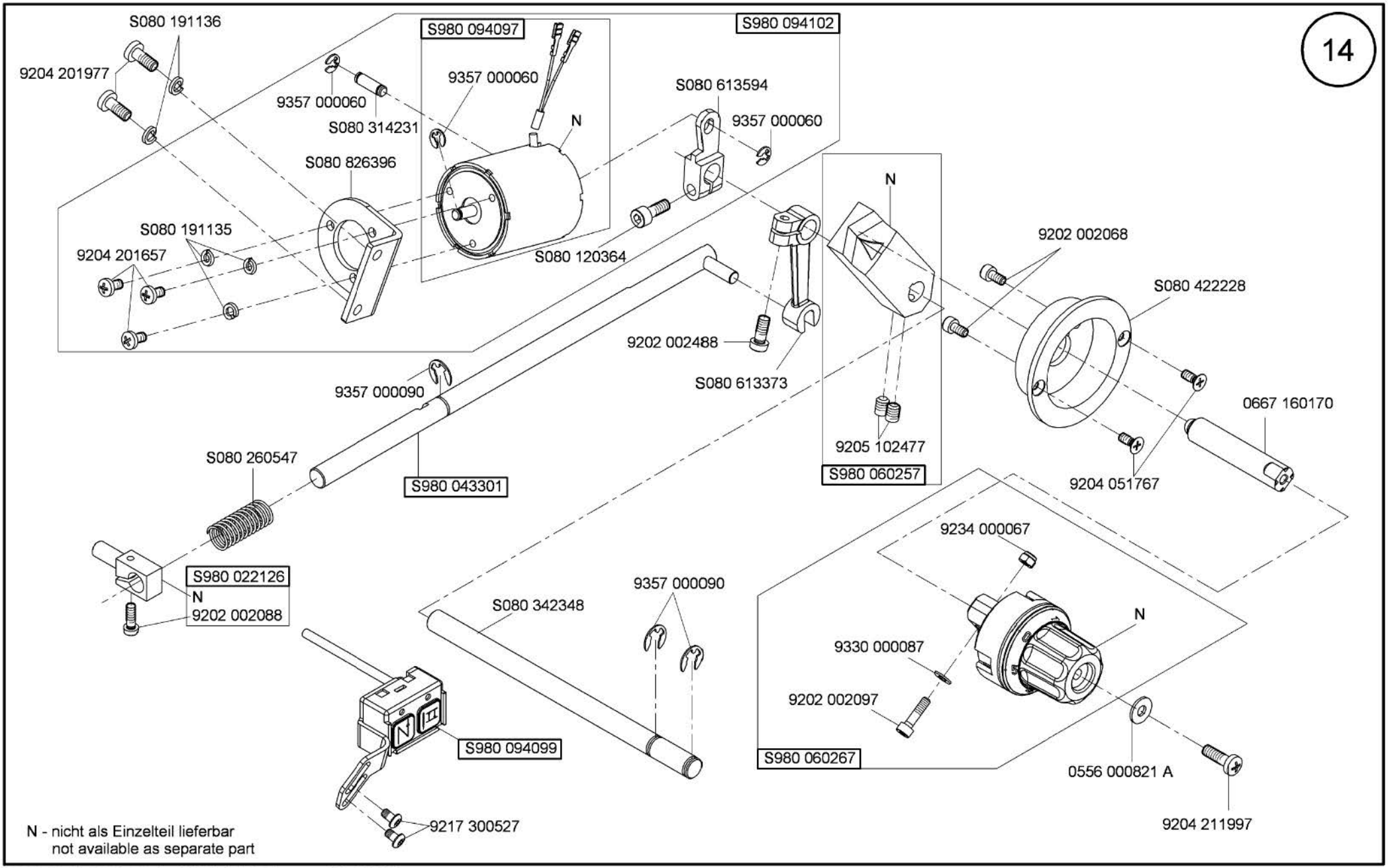




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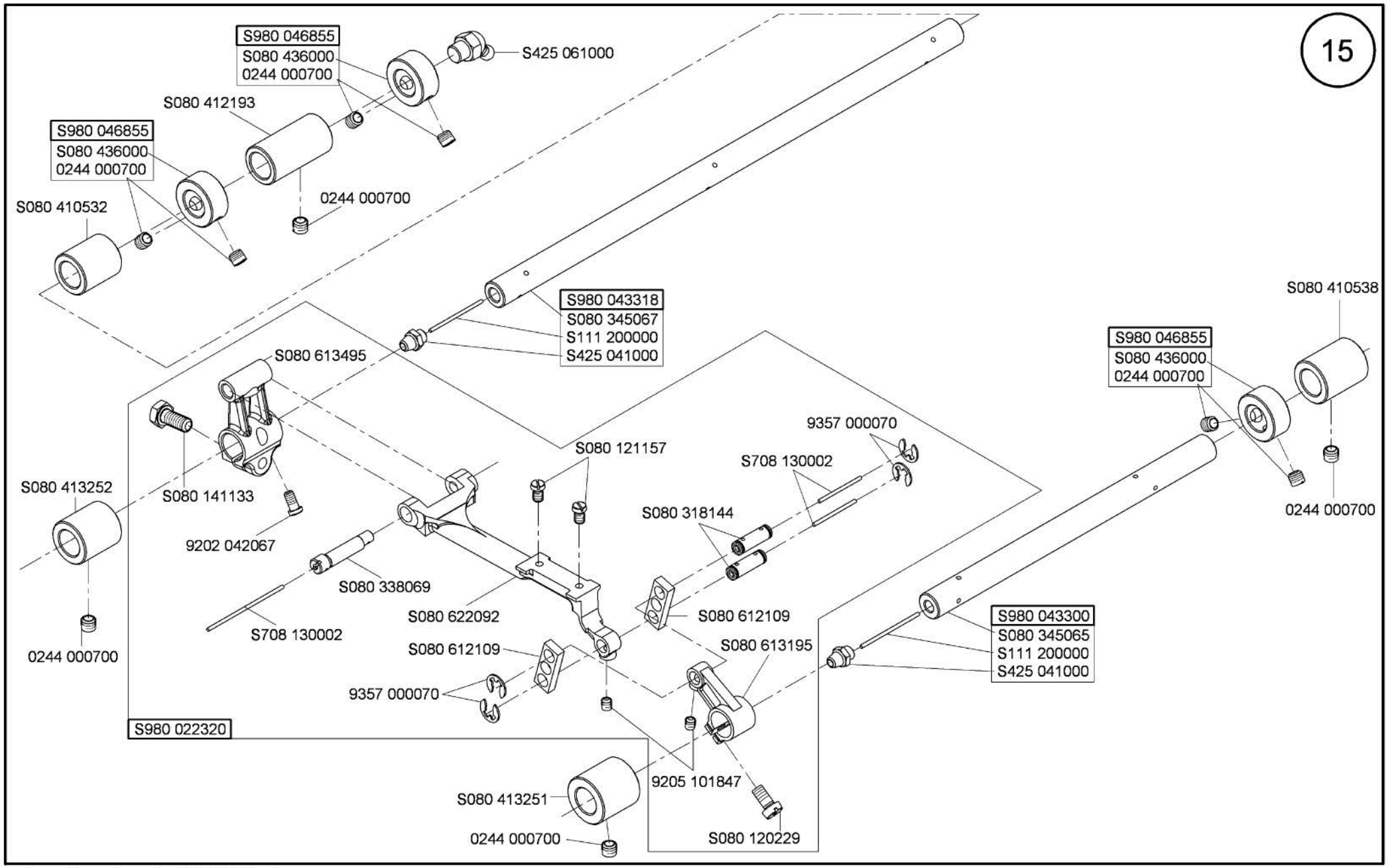




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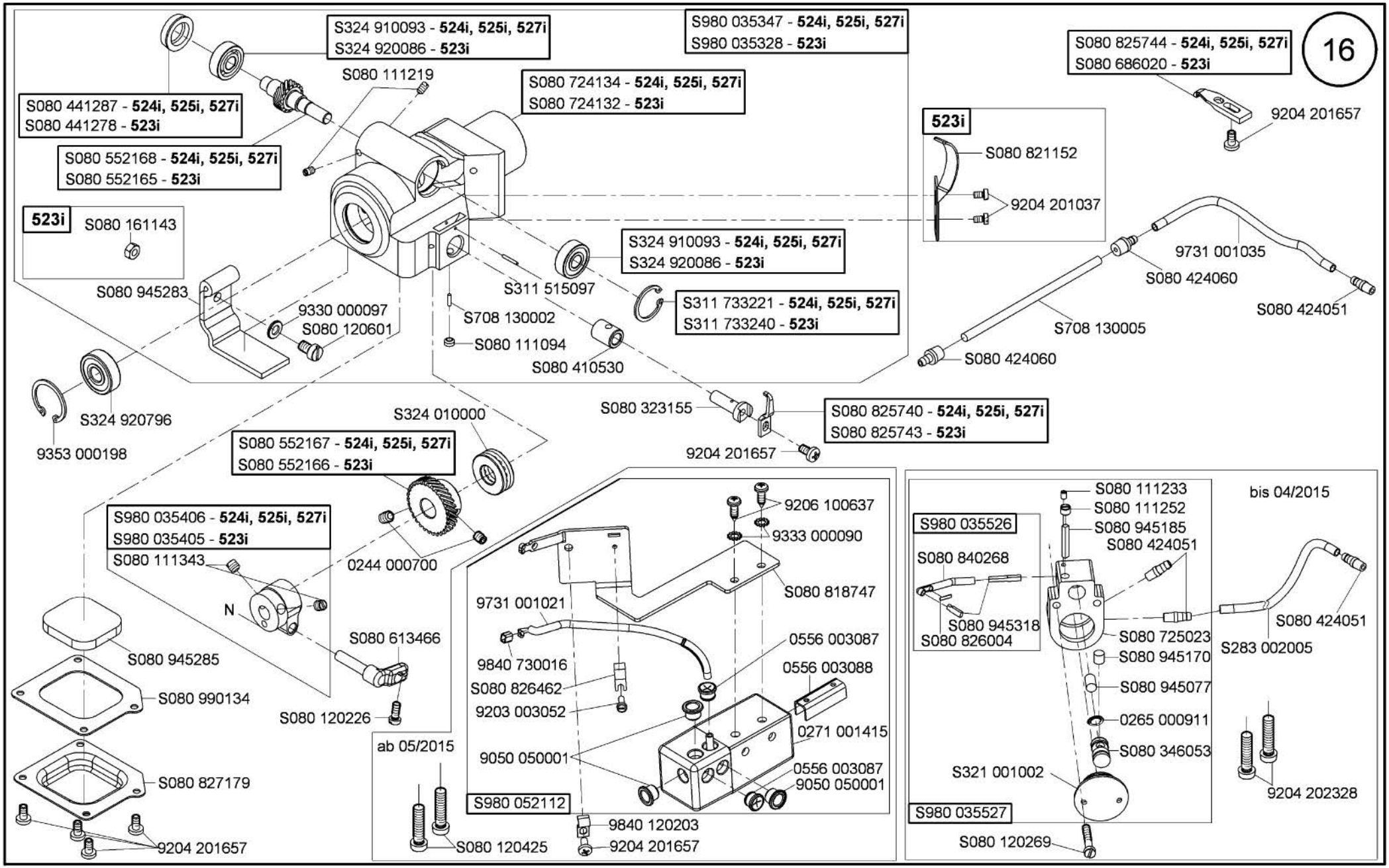


523i - **S981 052090** 524i, 525i, 527i - **S981 052091**

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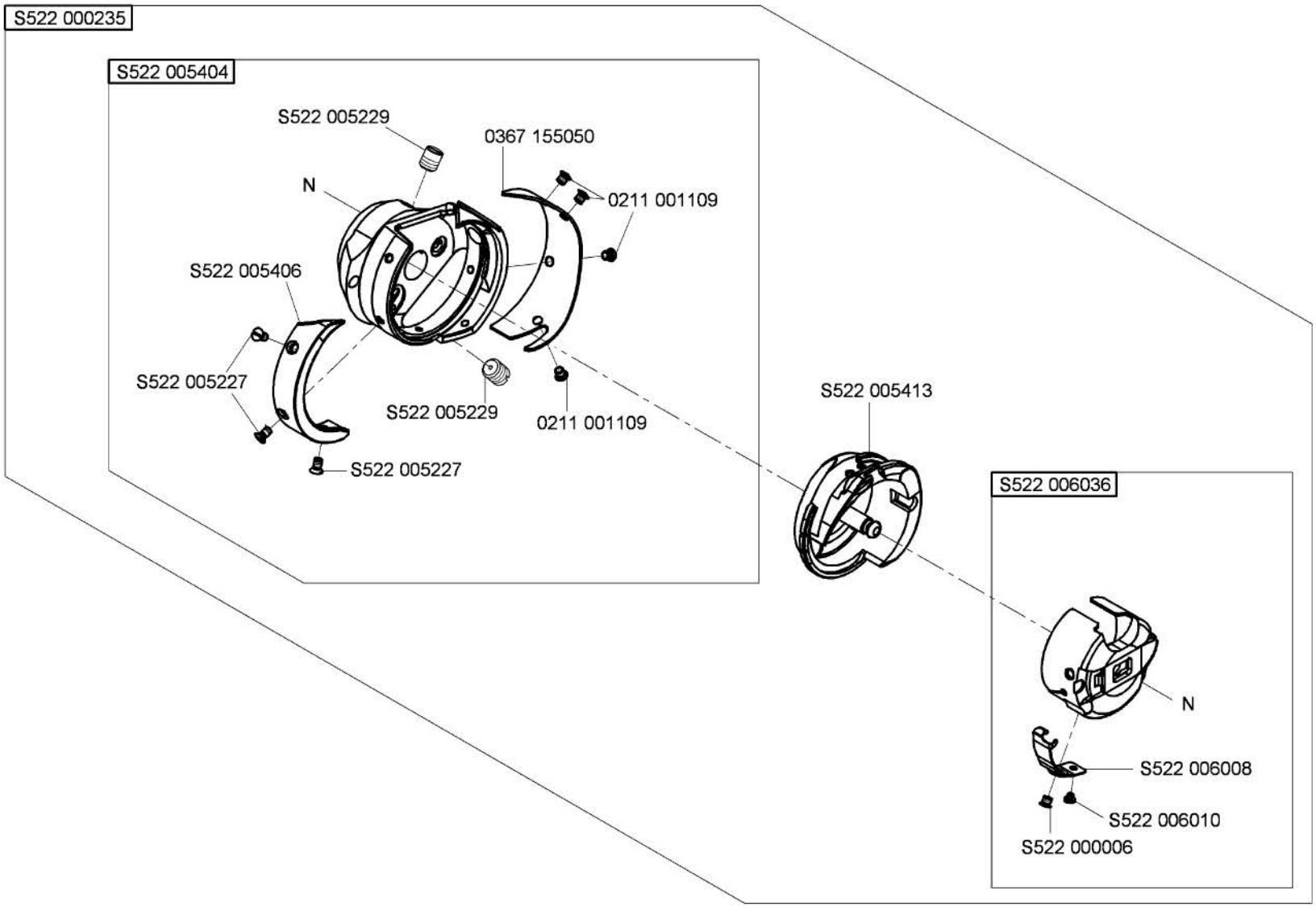


N - nicht als Einzelteil lieferbar
not available as separate part



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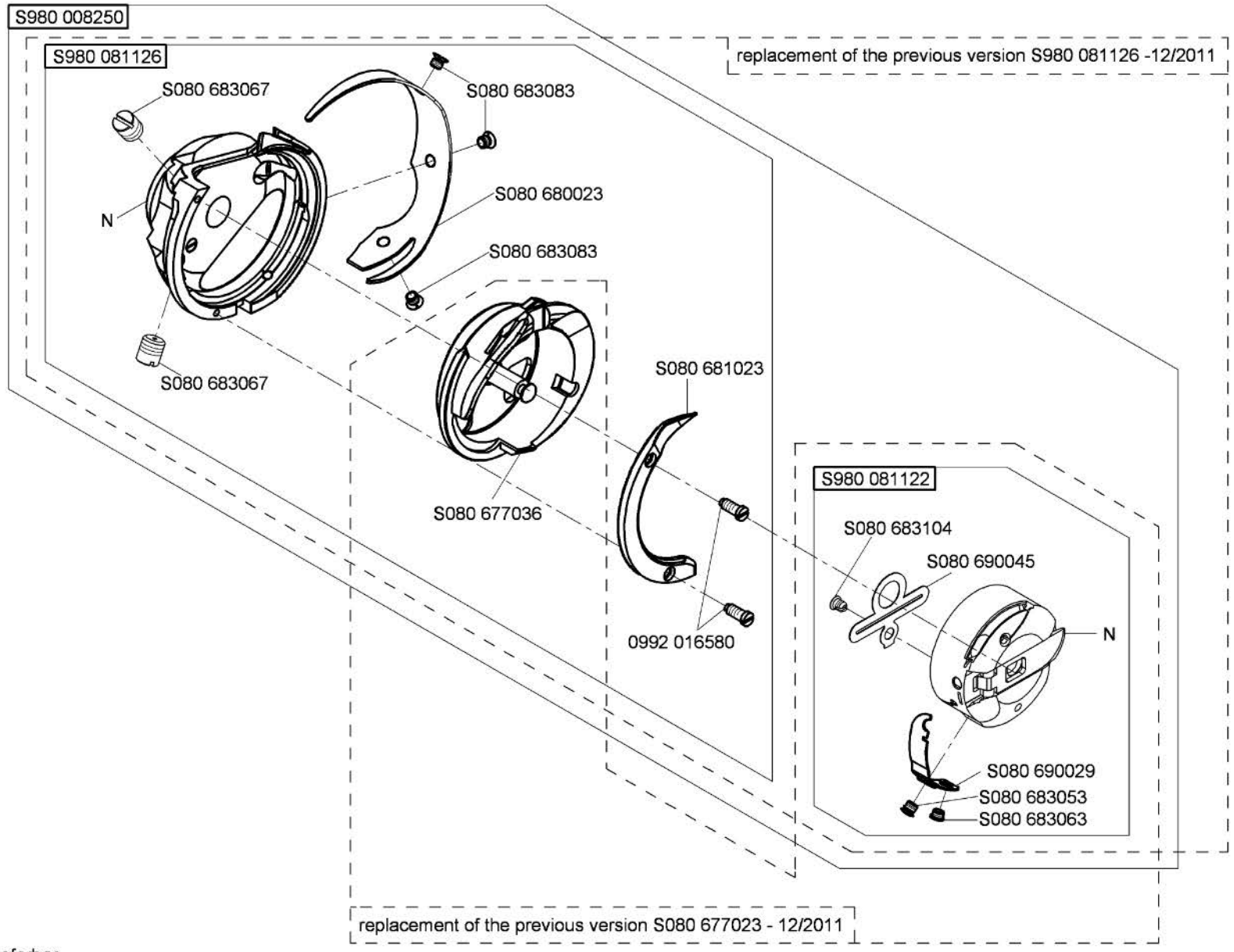


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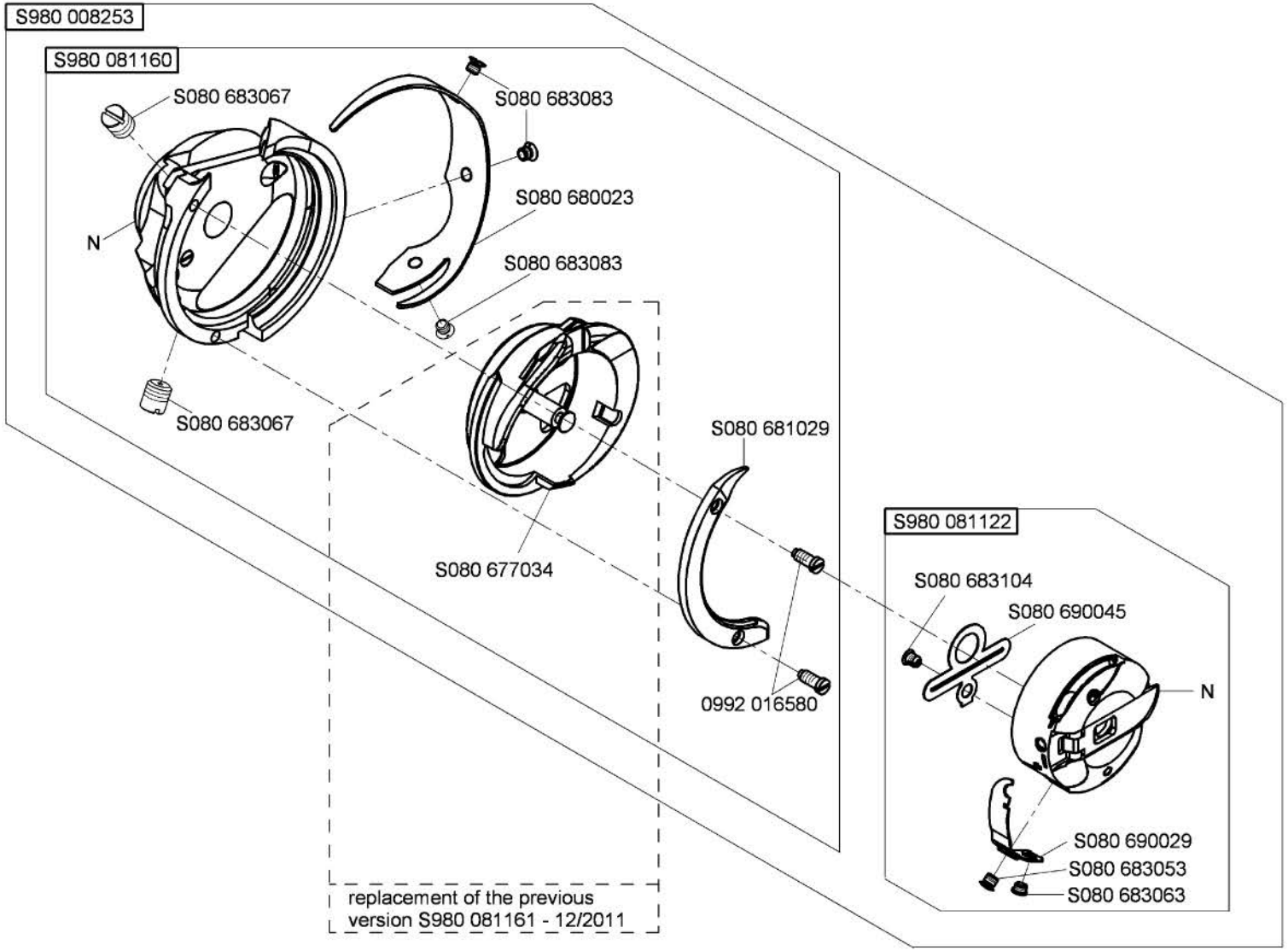


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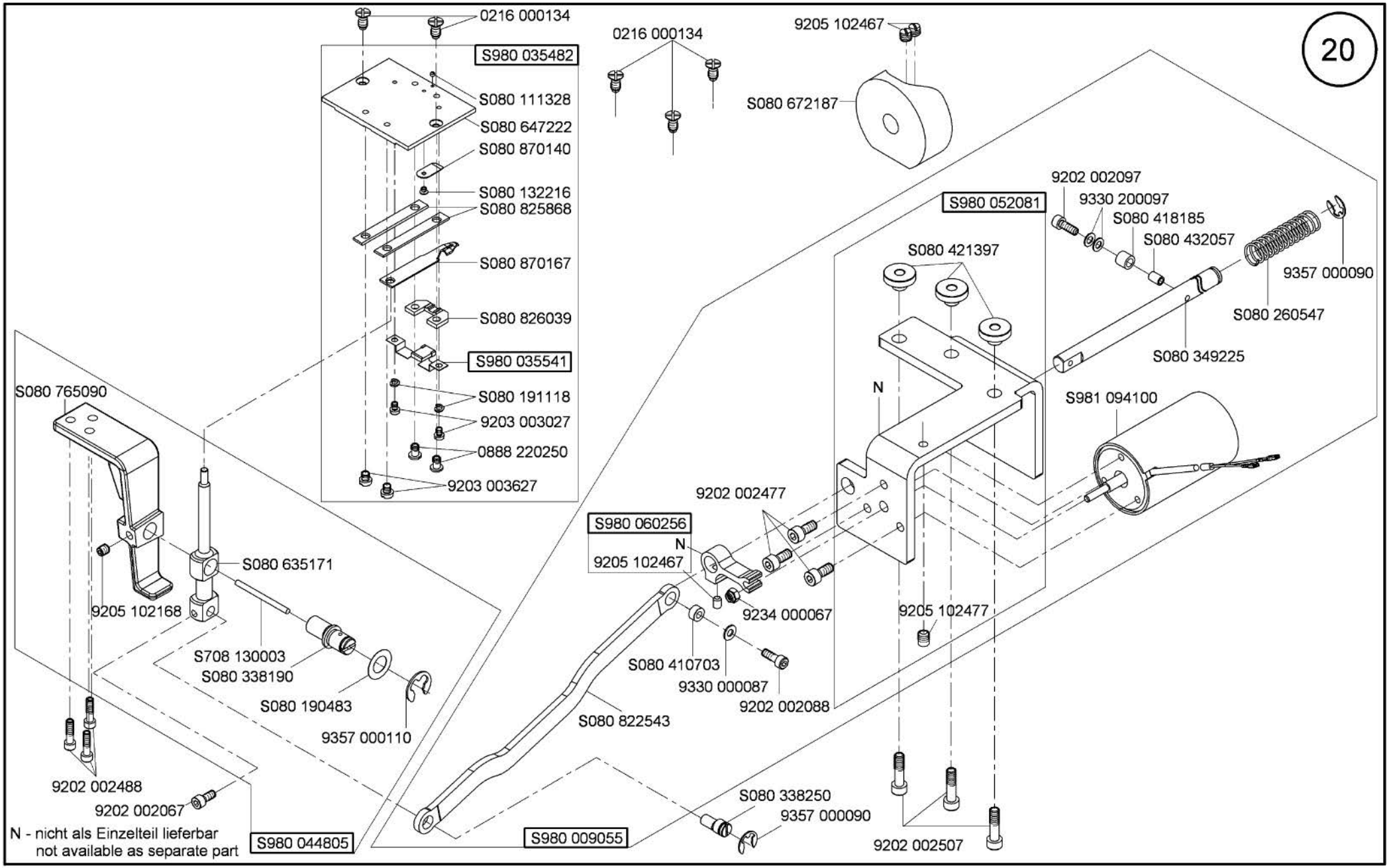




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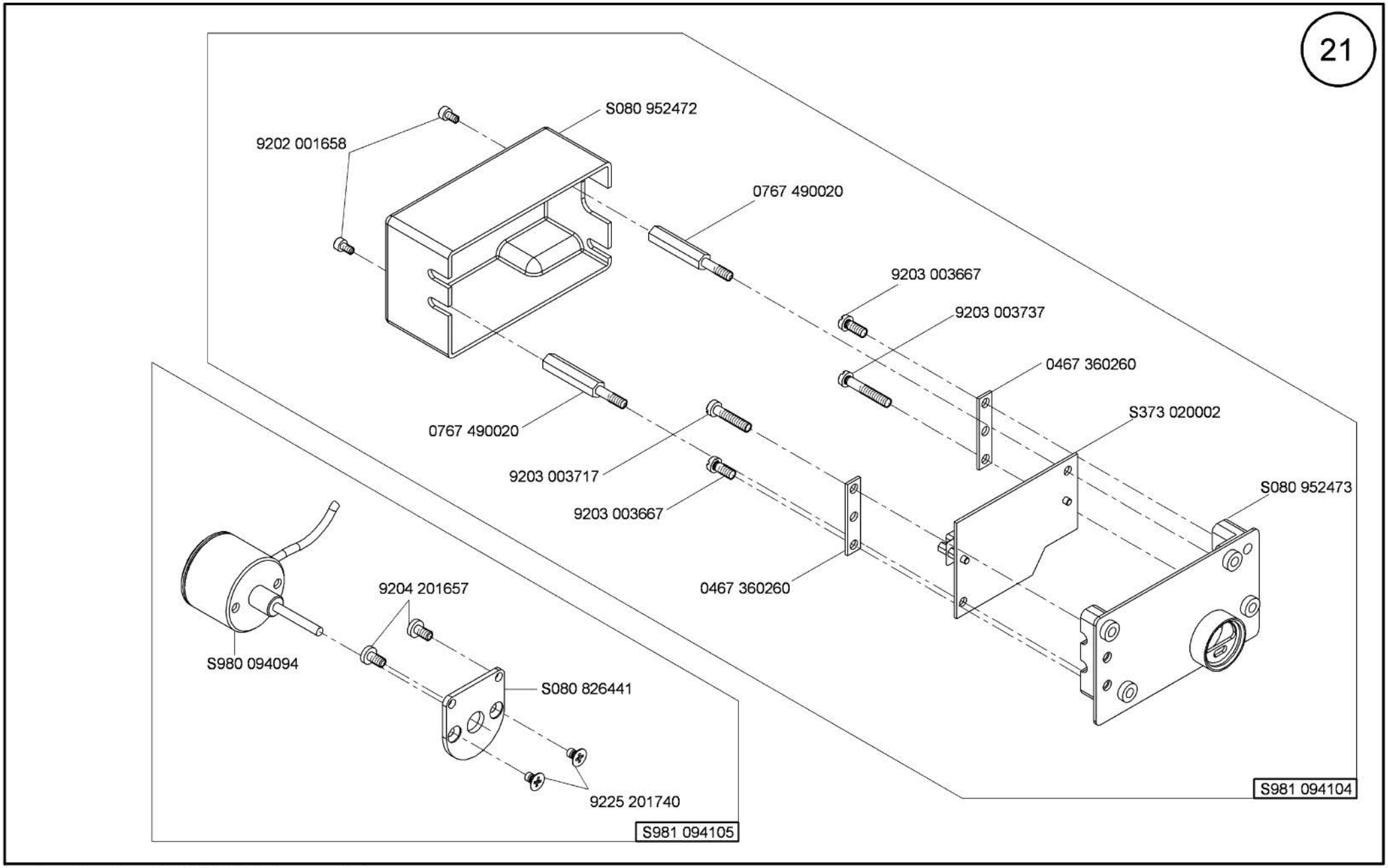




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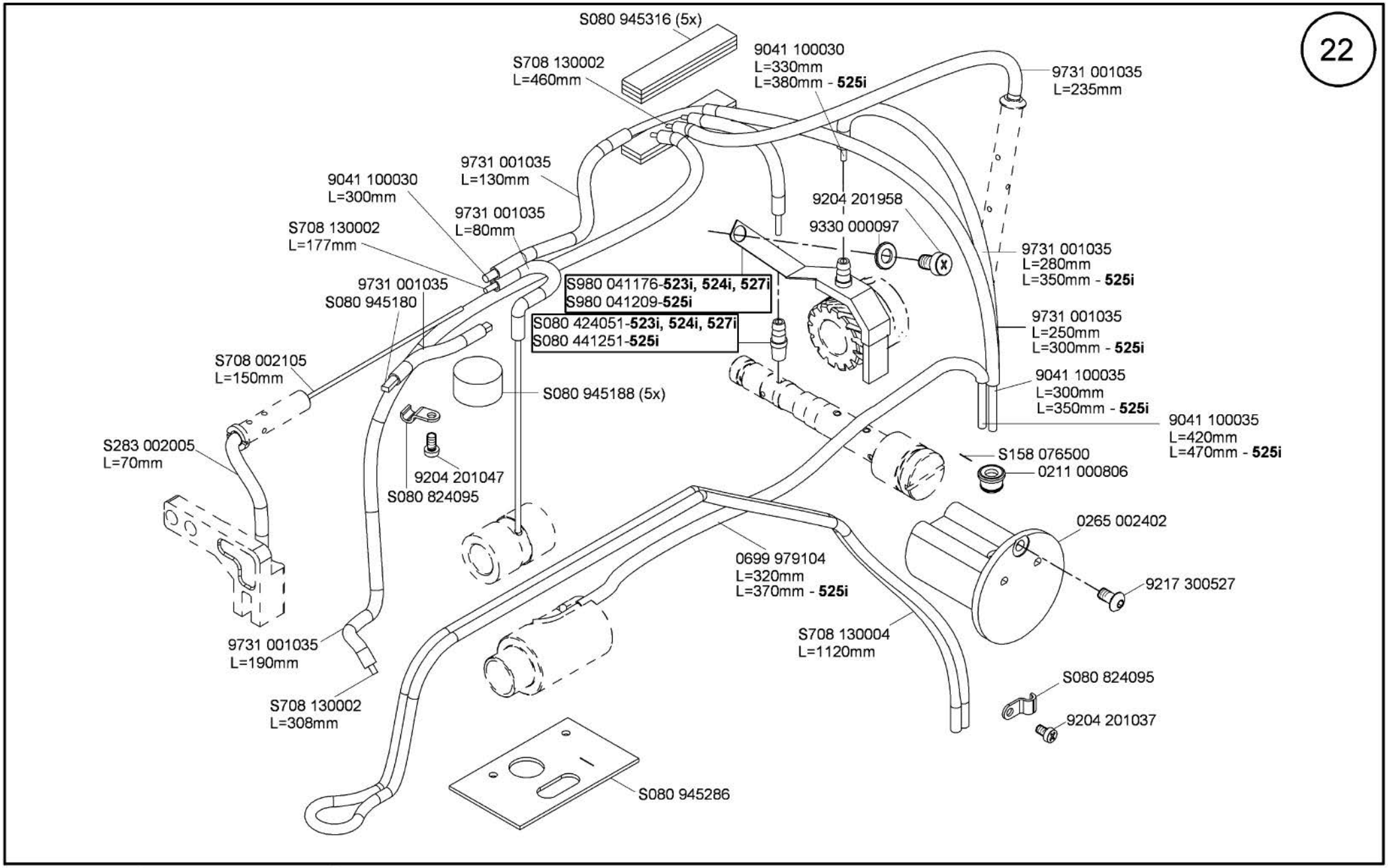




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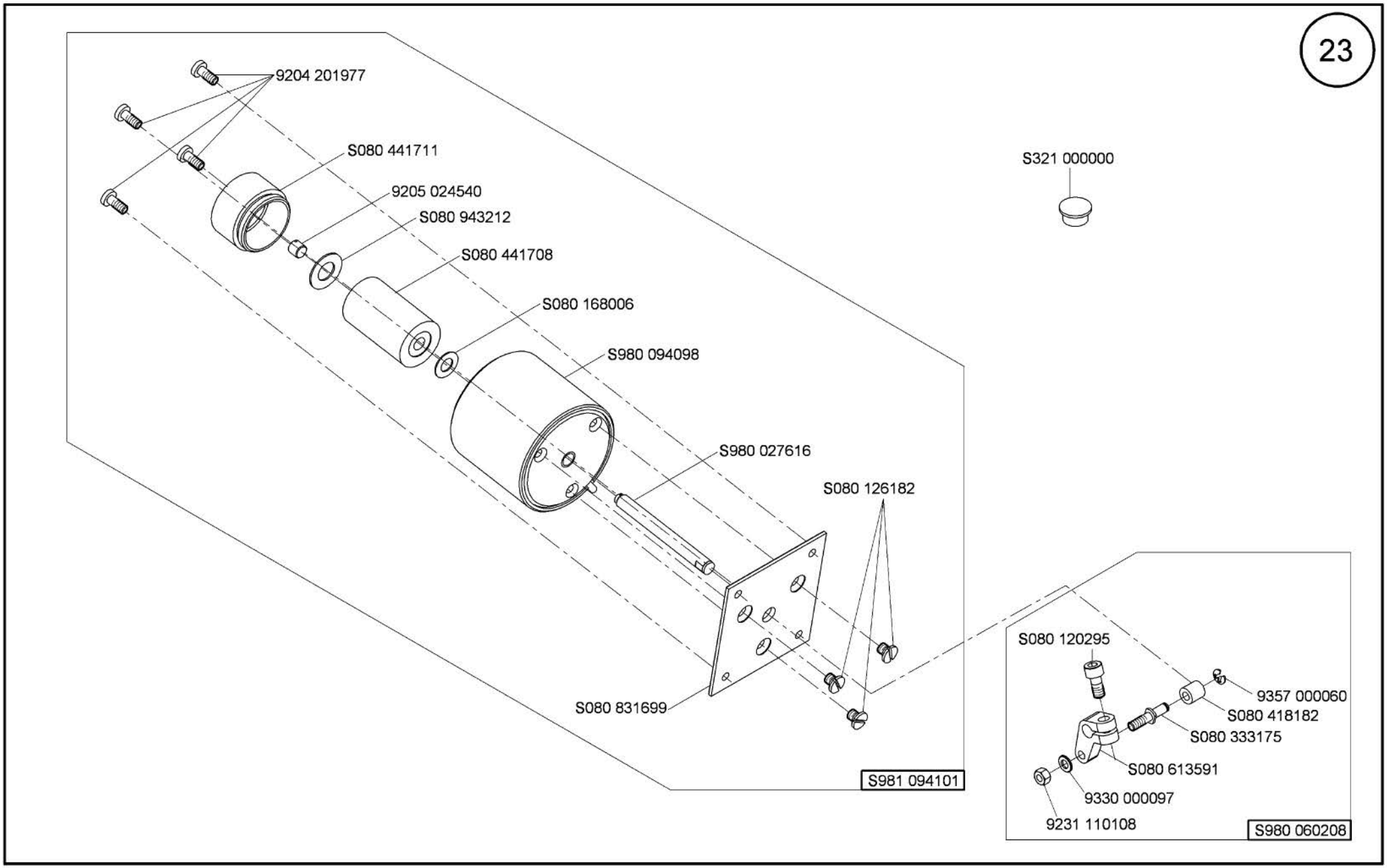




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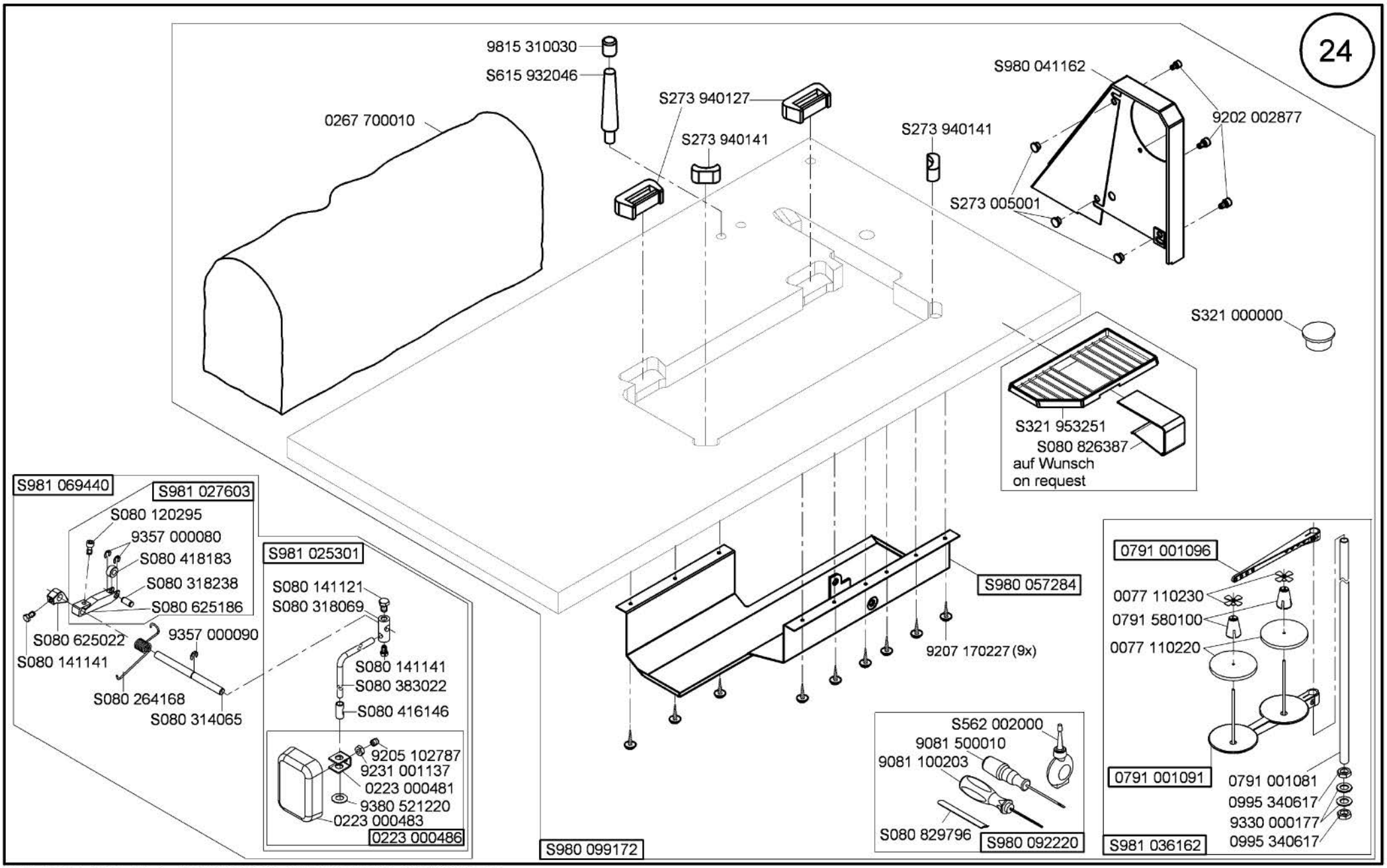




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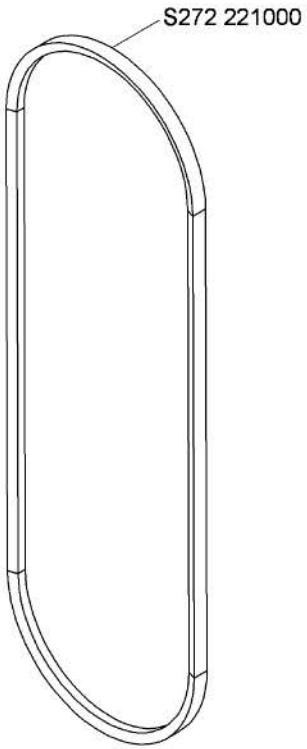


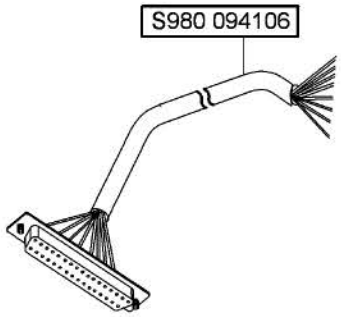


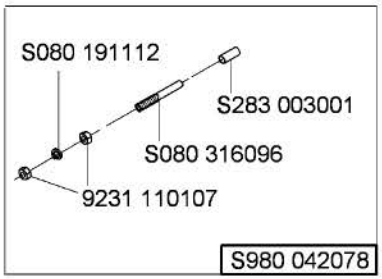


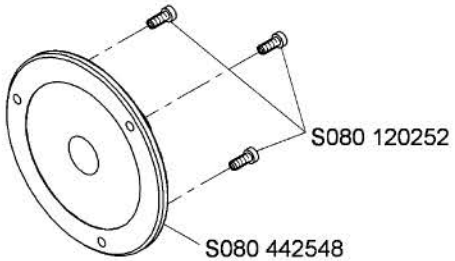


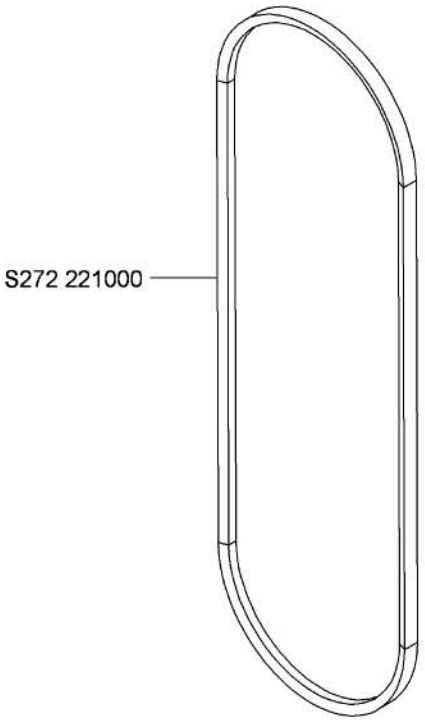




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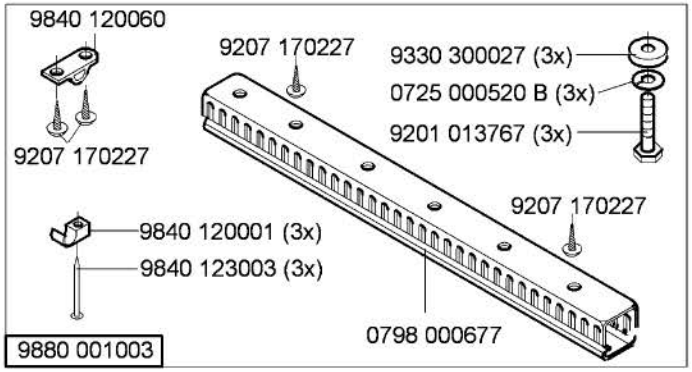


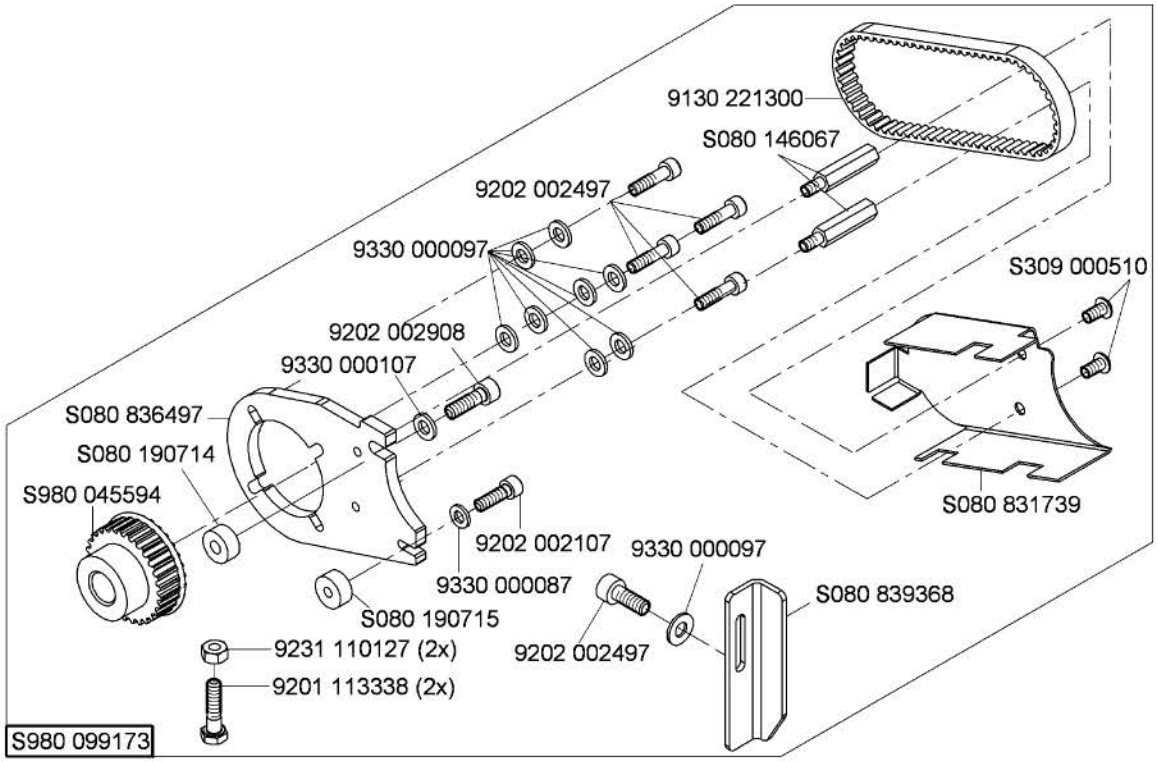


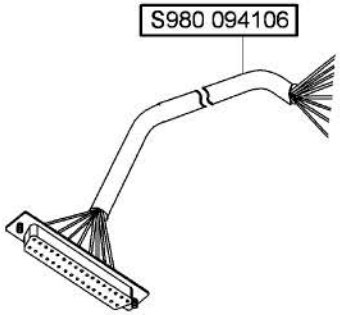


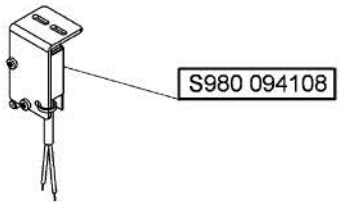




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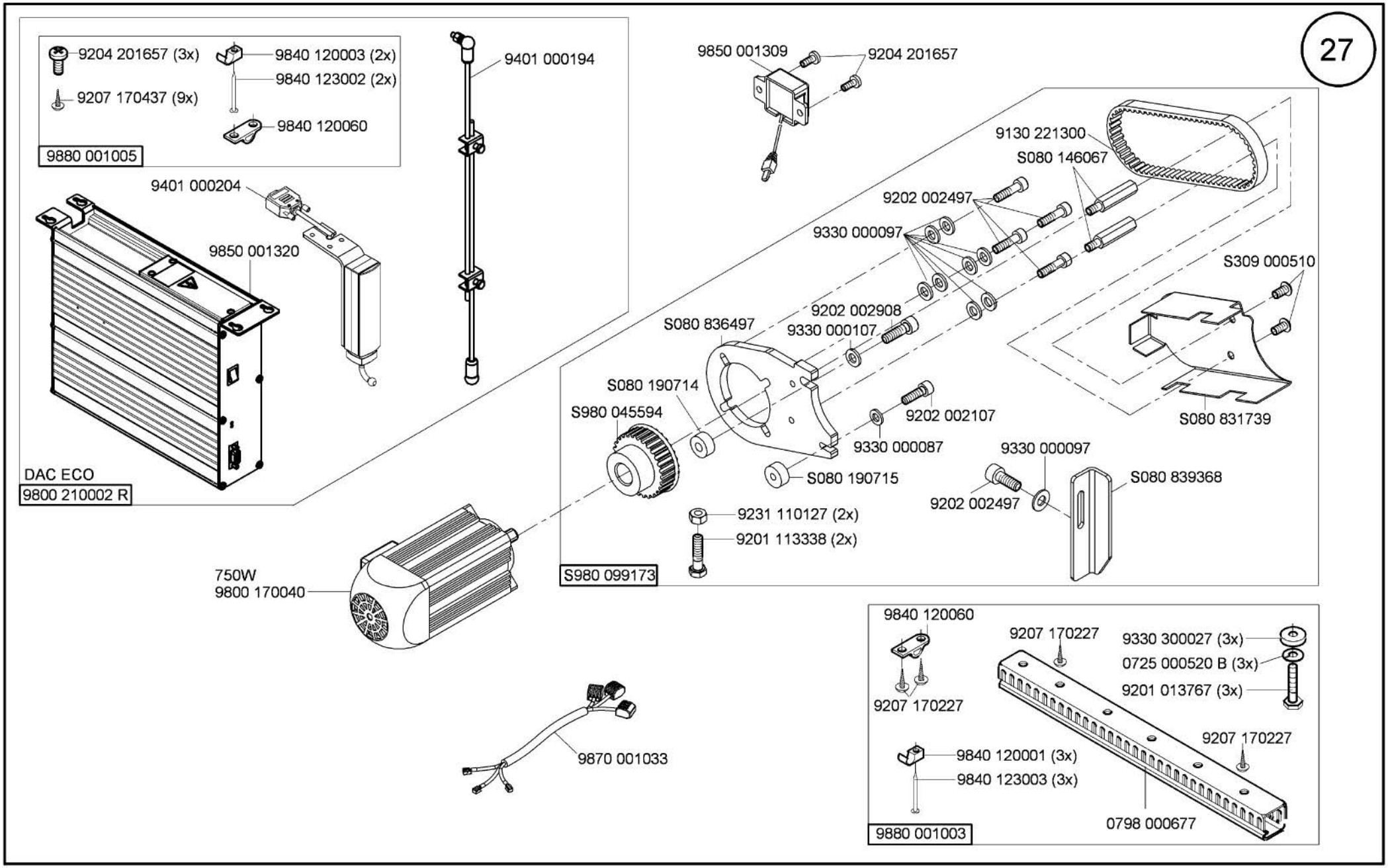




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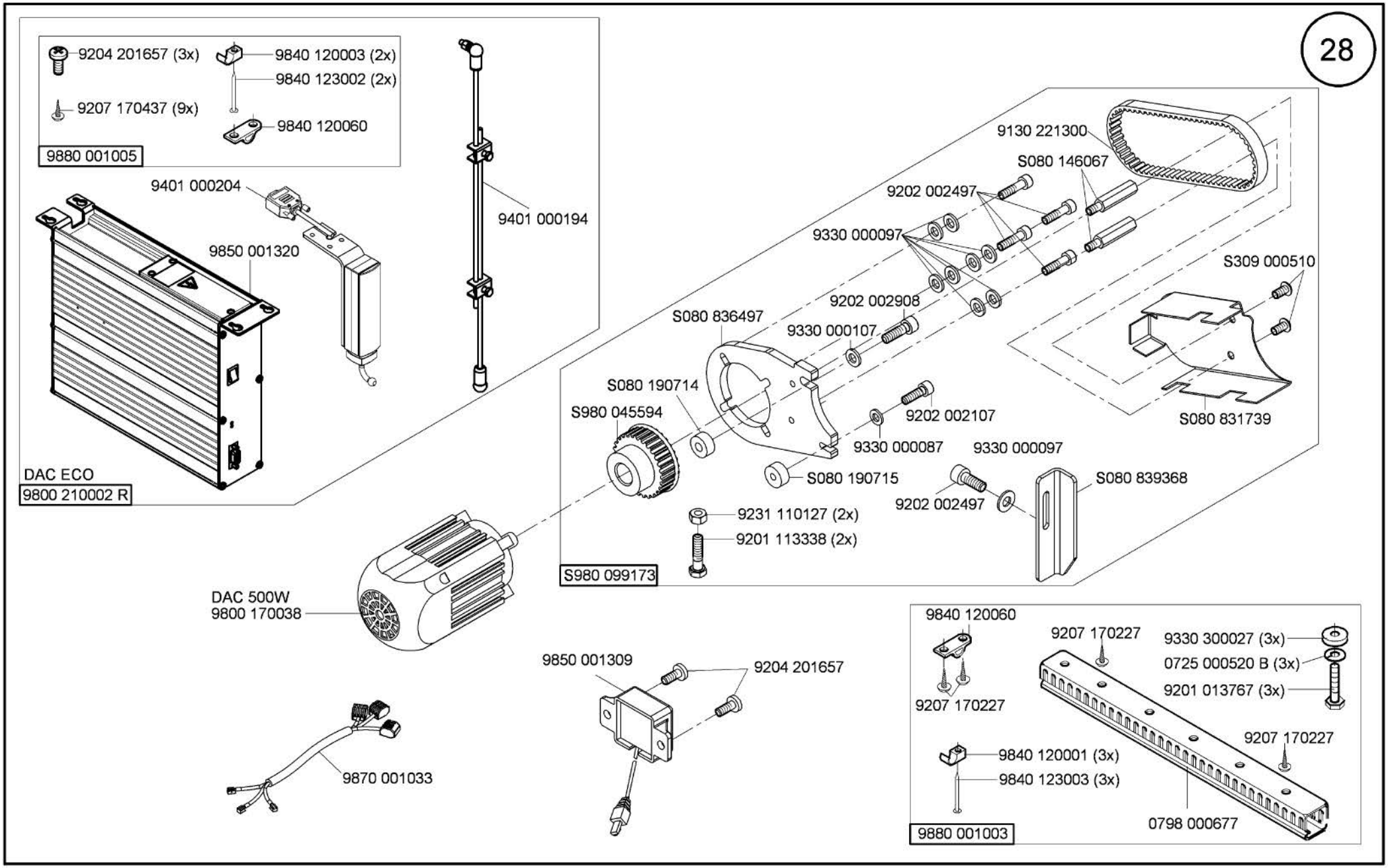




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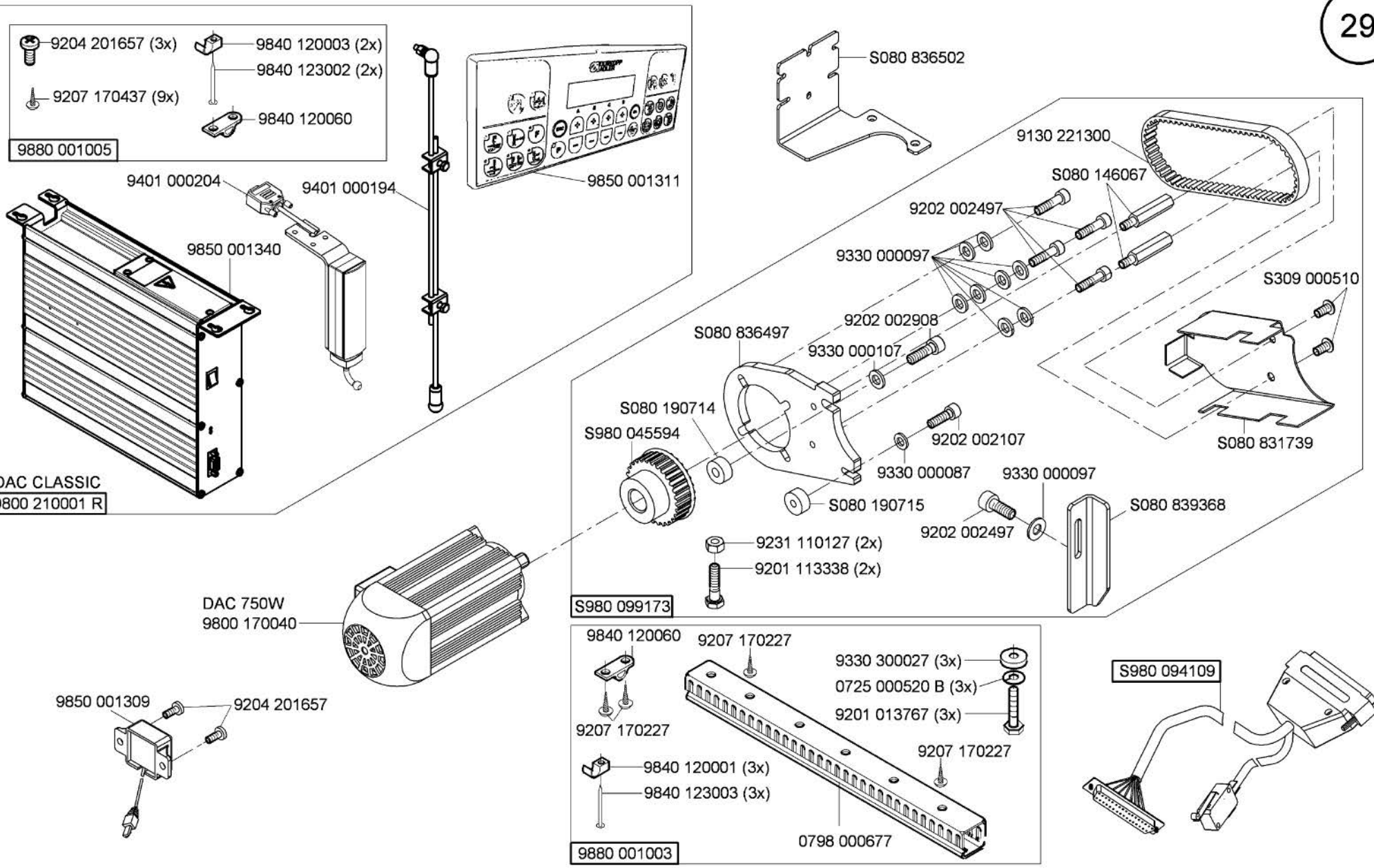




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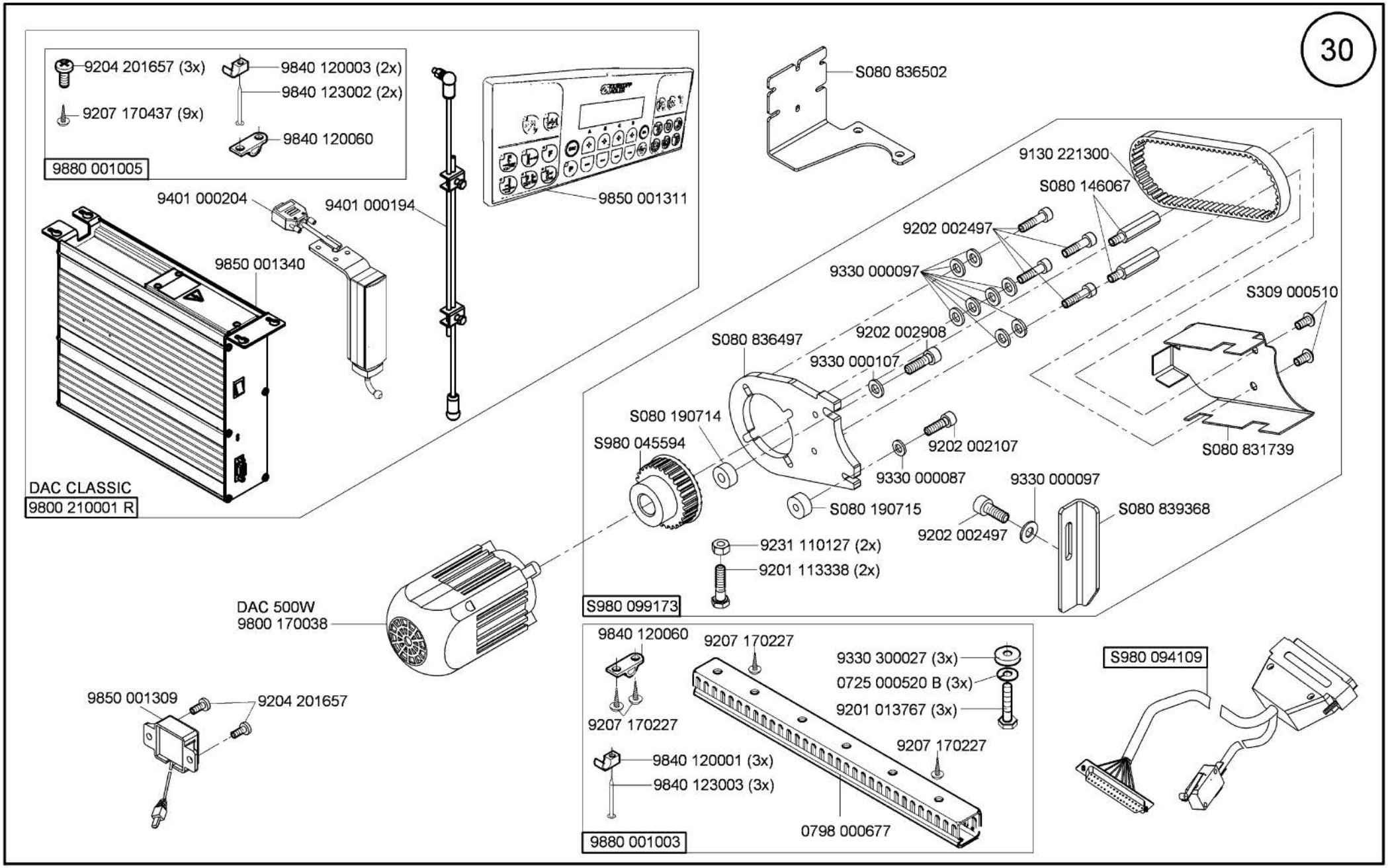




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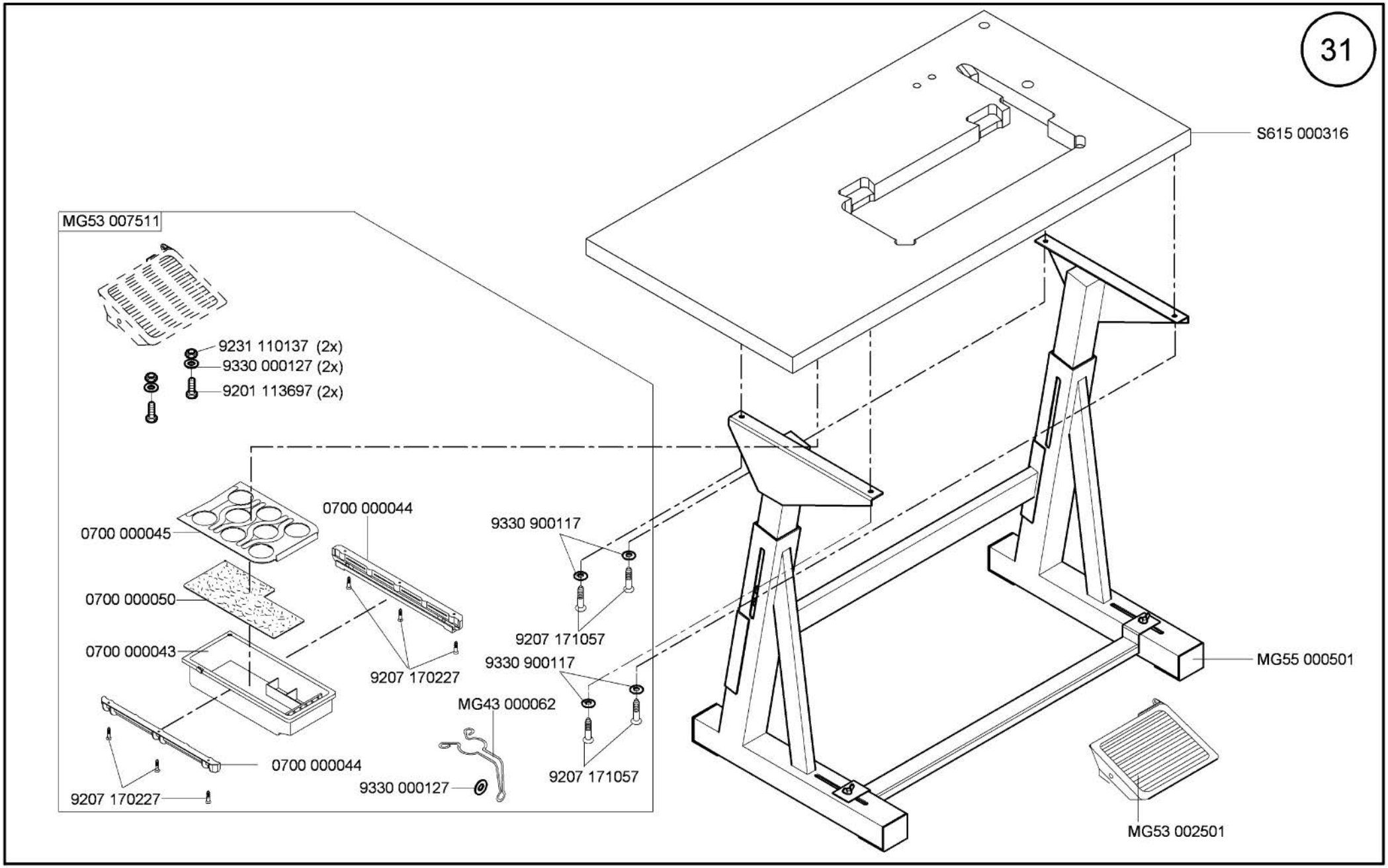




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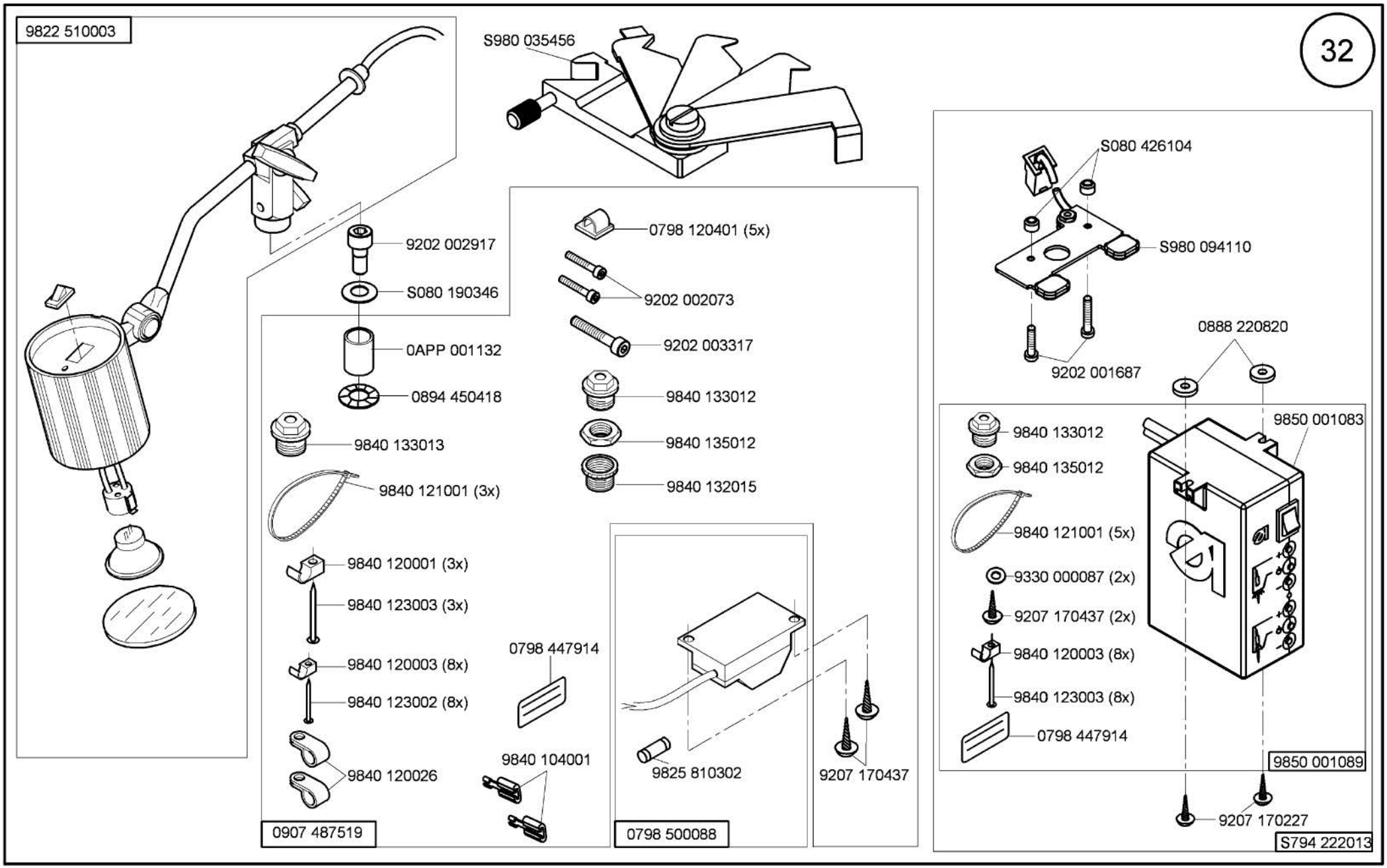




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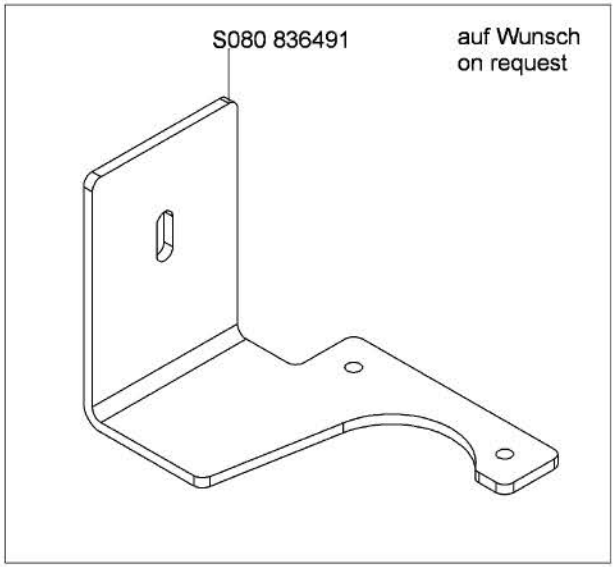


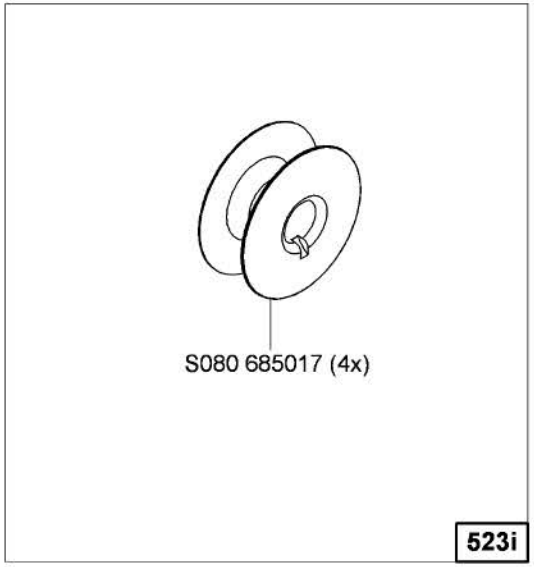


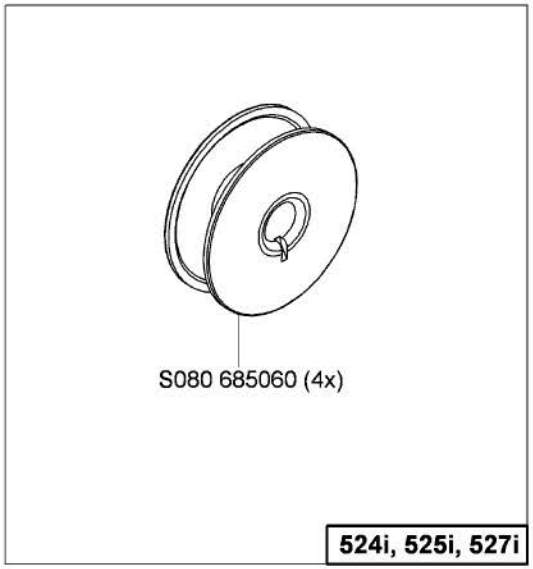




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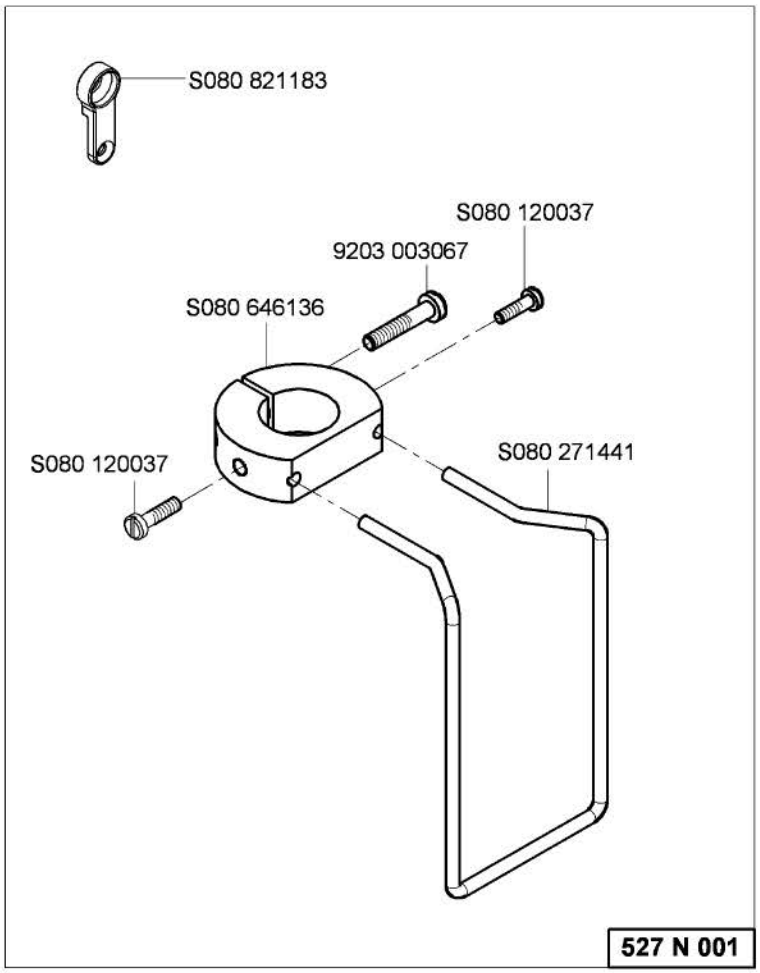
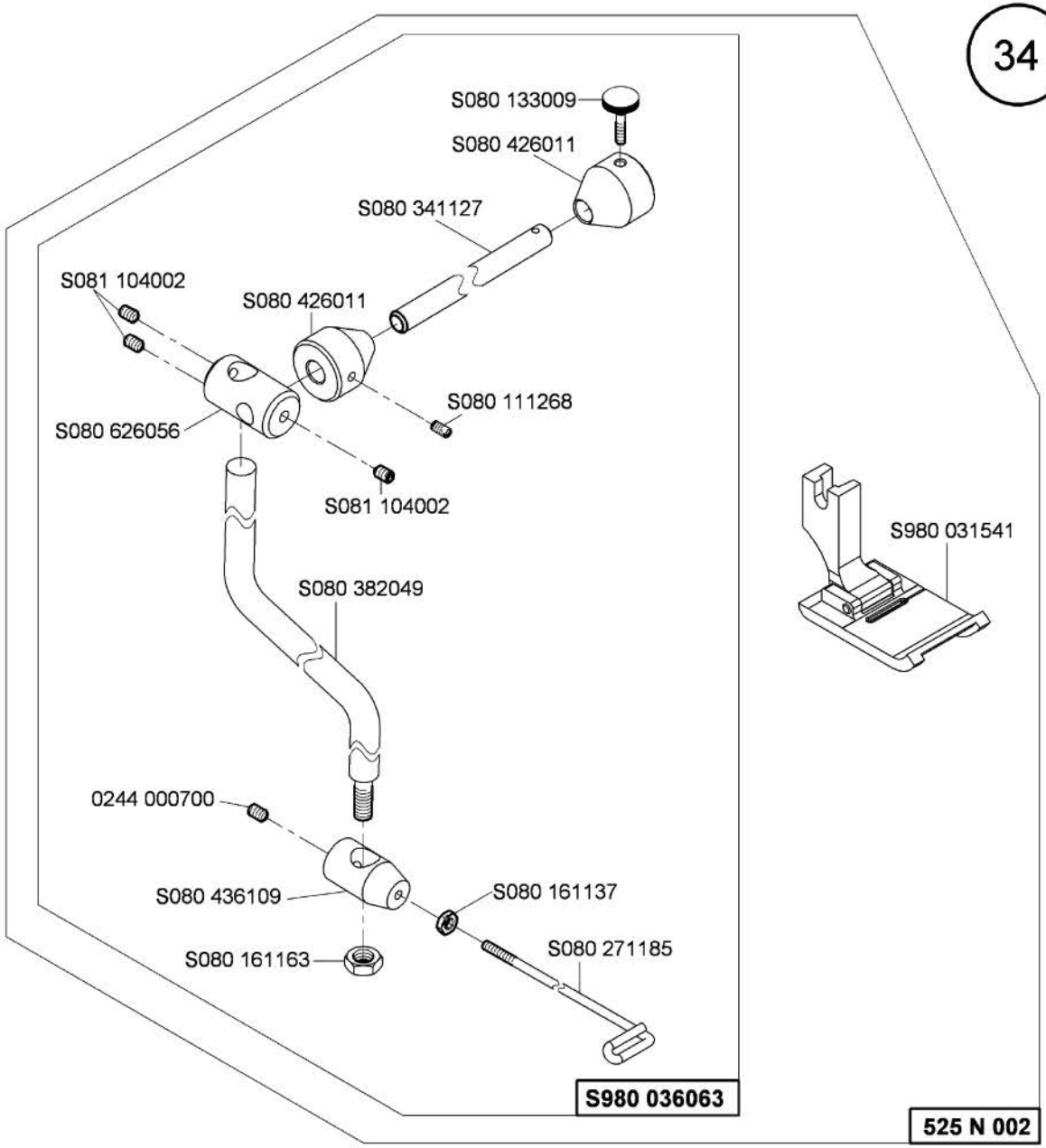
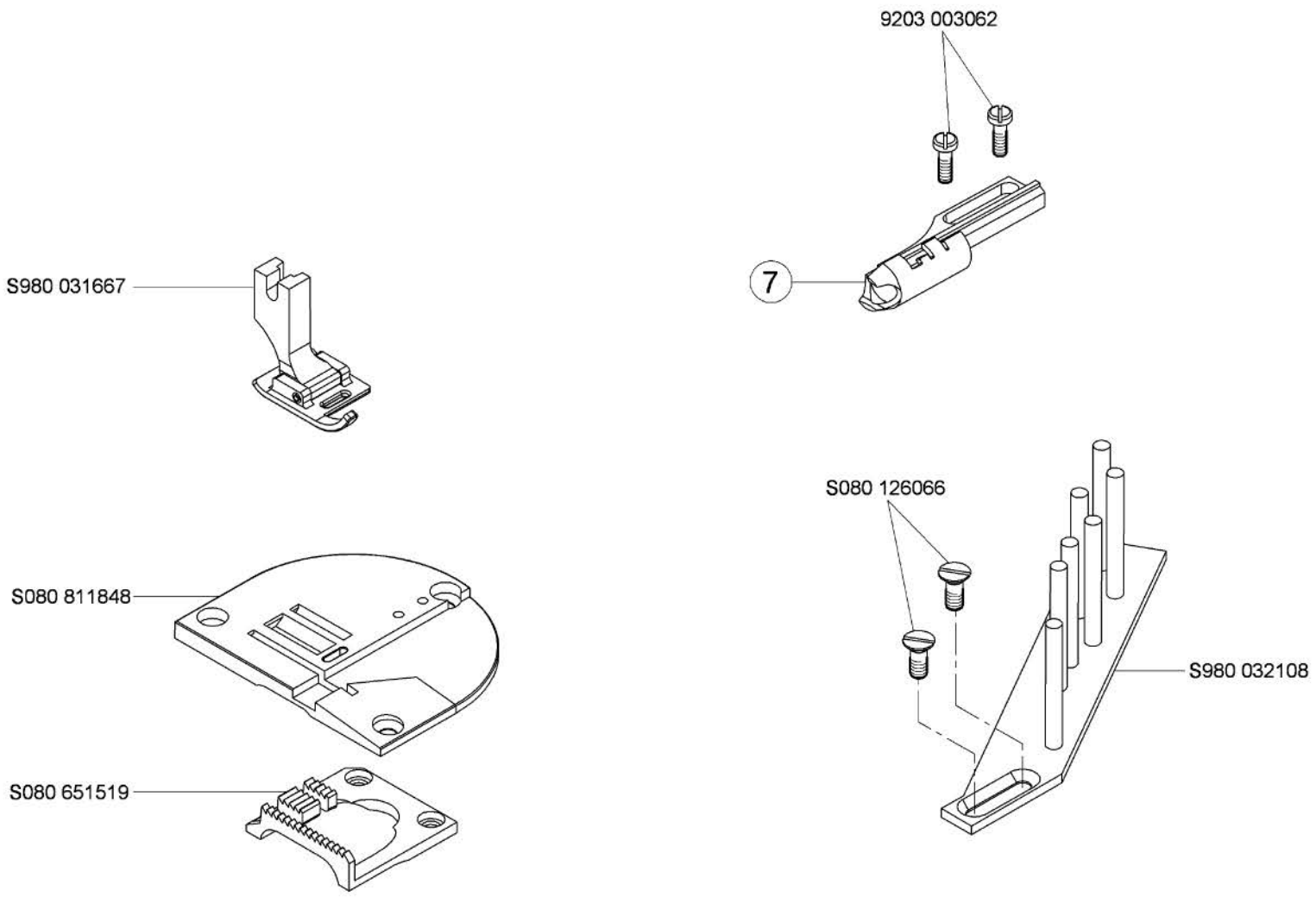





From the library of: Superior Sewing Machine & Supply LLC




- nutno objednat lemovací pistonek pos.7/necessary ordered be the binder pos.7

- možno objednat odvíjecí zařízení A-M 294/possible ordered be the tape roll hoder A-M 294



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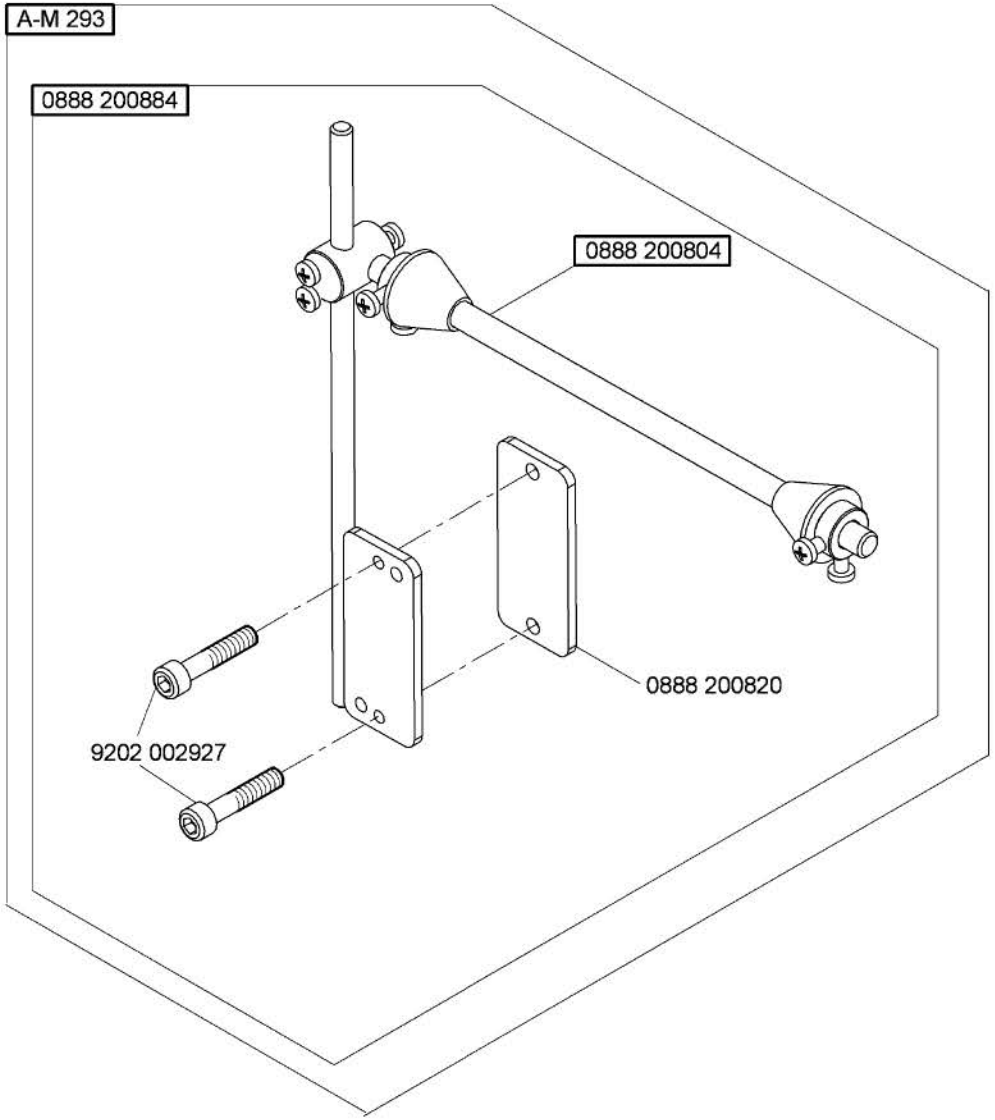


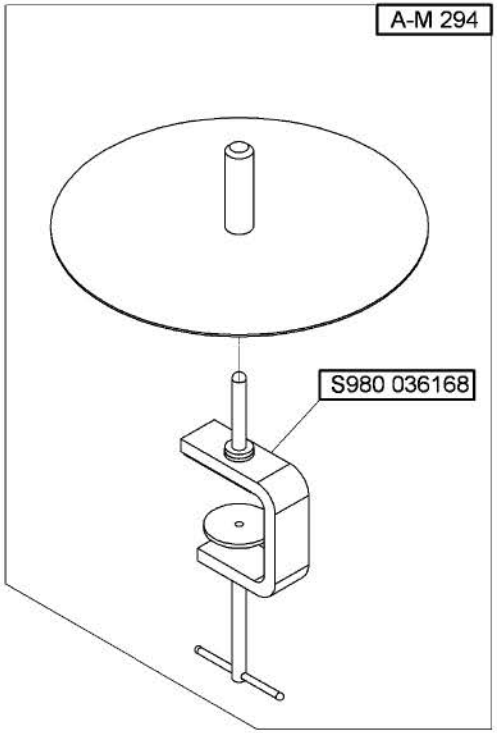




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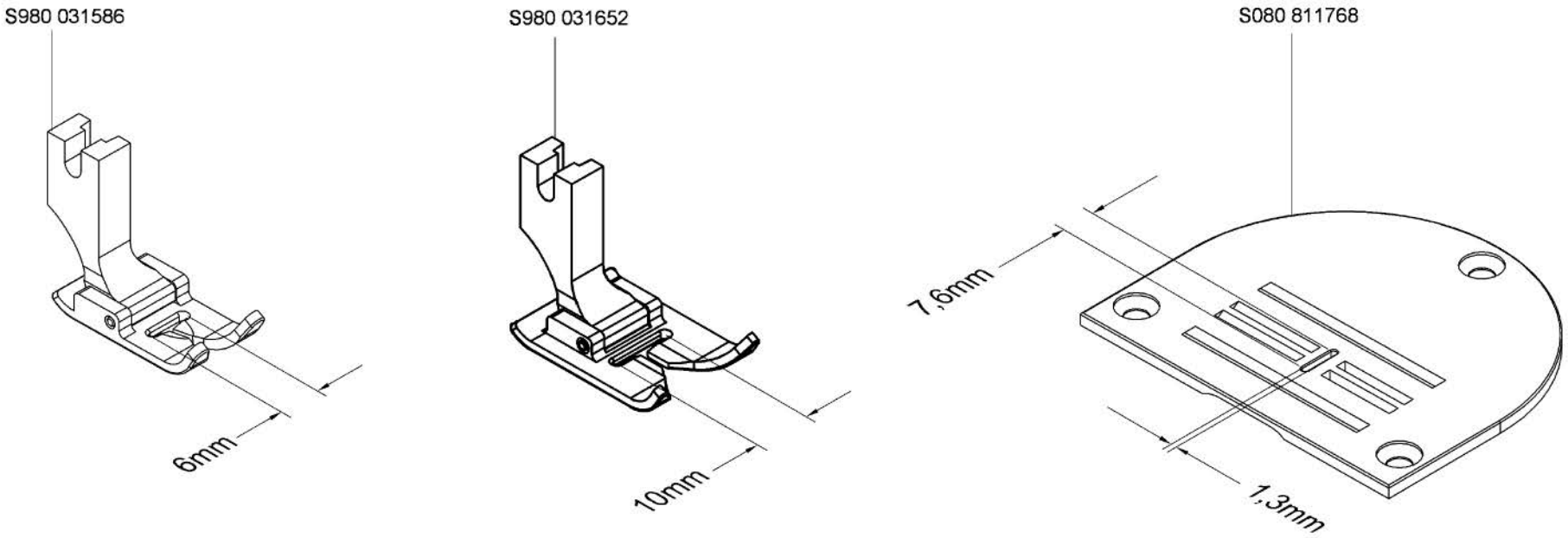
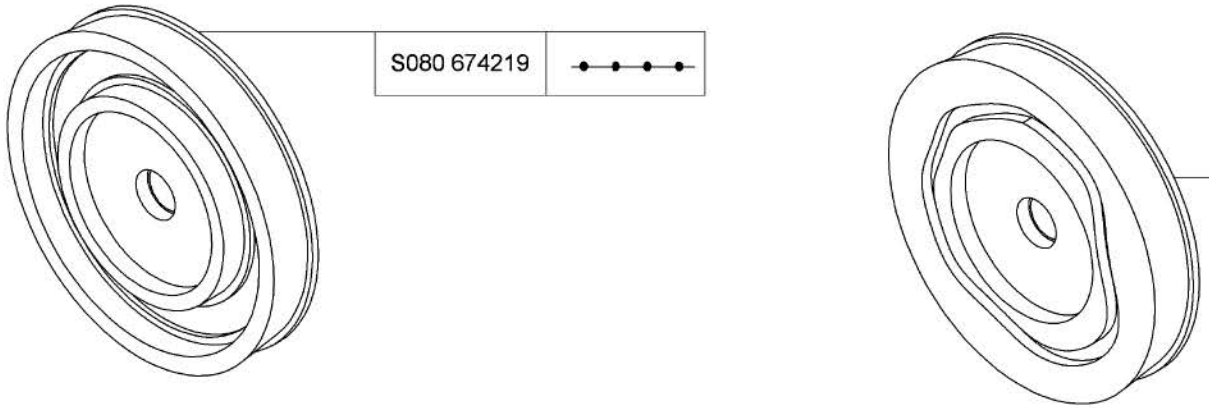





From the library of: Superior Sewing Machine & Supply LLC




| Order No. | Pattern | Width |
|---|---|---|
| S080 674113 | | 4,5 - 10 |
| S080 674114 | | 4,5 - 10 |
| S080 674115 | | 3,5 - 6 |
| S080 674116 | | 4,5 - 10 |
| S080 674117 | | 3,5 - 6 |
| S080 674118 | | 4 - 6 |
| S080 674119 | | 4 - 10 |
| S080 674120 | | 2 - 5 |
| S080 674121 | | 2 - 5 |
| S080 674122 | | 3,5 - 6 |
| S080 674123 | | 4,5 - 10 |
| S080 674124 | | 4,5 - 10 |
| S080 674125 | | 2 - 6 |
| S080 674221 | | 3,5 - 6 |
| S080 674226 | | 2 - 4,5 |
| S080 674227 | | 1 - 2,4 |
| S080 674228 | | 1,5 - 4 |
| S080 674229 | | 3,5 - 6 |
| S080 674235 | | 4 - 10 |



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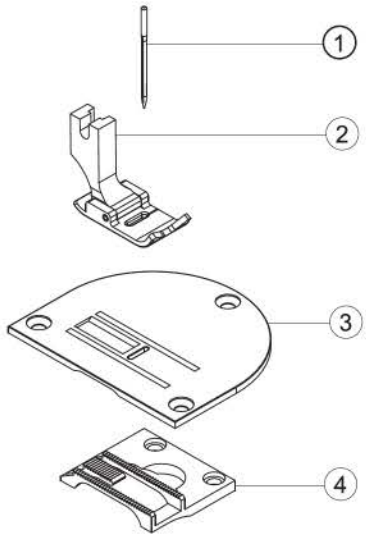
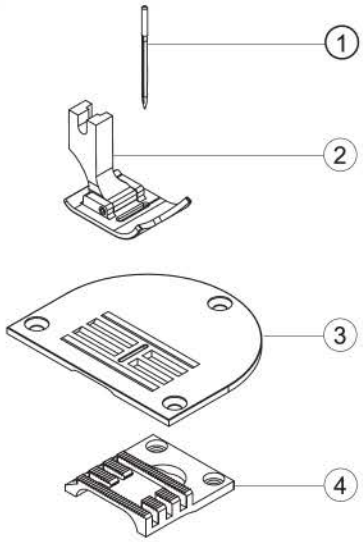
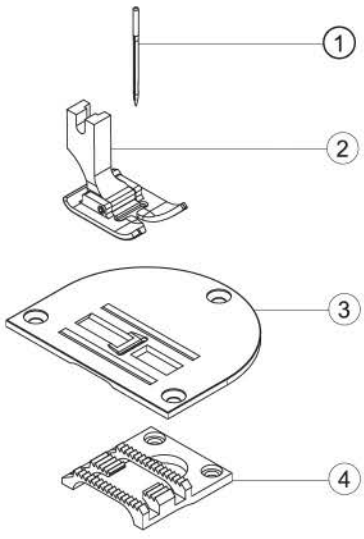
**523 E 069**



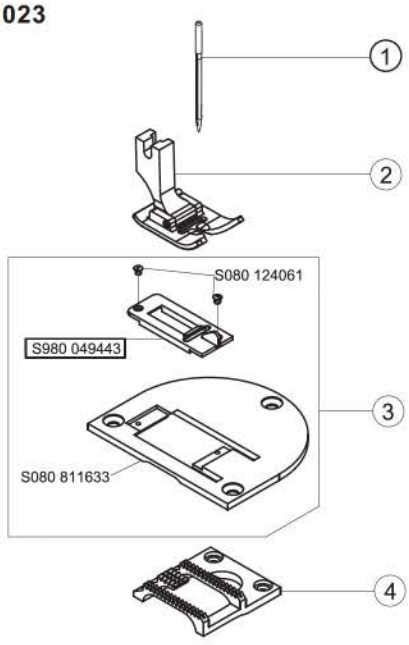

**523 E 070**
**525 E 032**
**525 E 075**
**525 E 076**




**525 E 033**
**528 E 027**



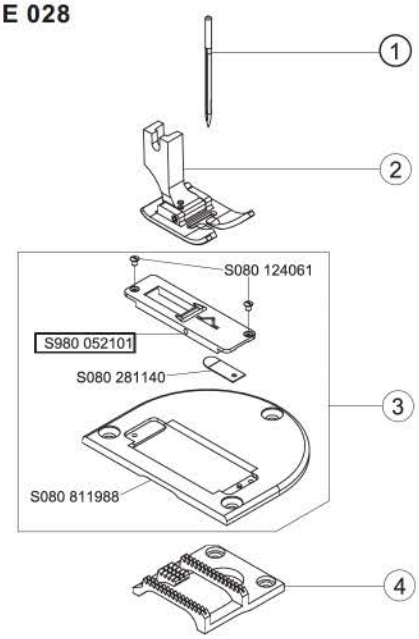

**527 E 023**




= Änderung / Modification

From the library of: Superior Sewing Machine & Supply LLC

**527 E 028**




= Änderung / Modification

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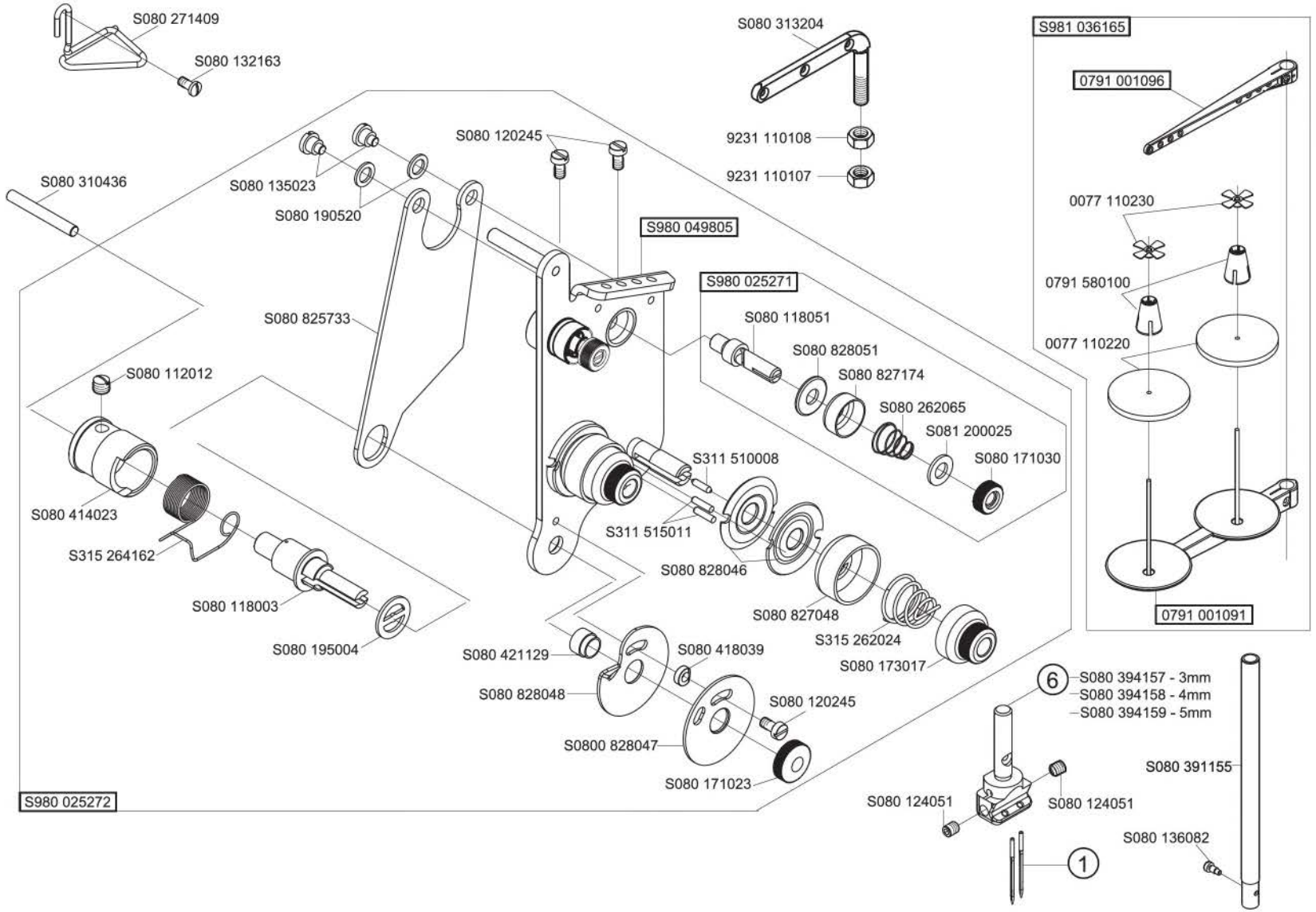
= Änderung / Modification




Näheinrichtungen
Sewing equipment

523i 524i
525i 527i

Ausgabe
Edition
12.15

Ersetzt Ausgabe/
Replaced Edition
11.14

Blatt
Page
3

Fortsetzung Blatt
Continued page
4

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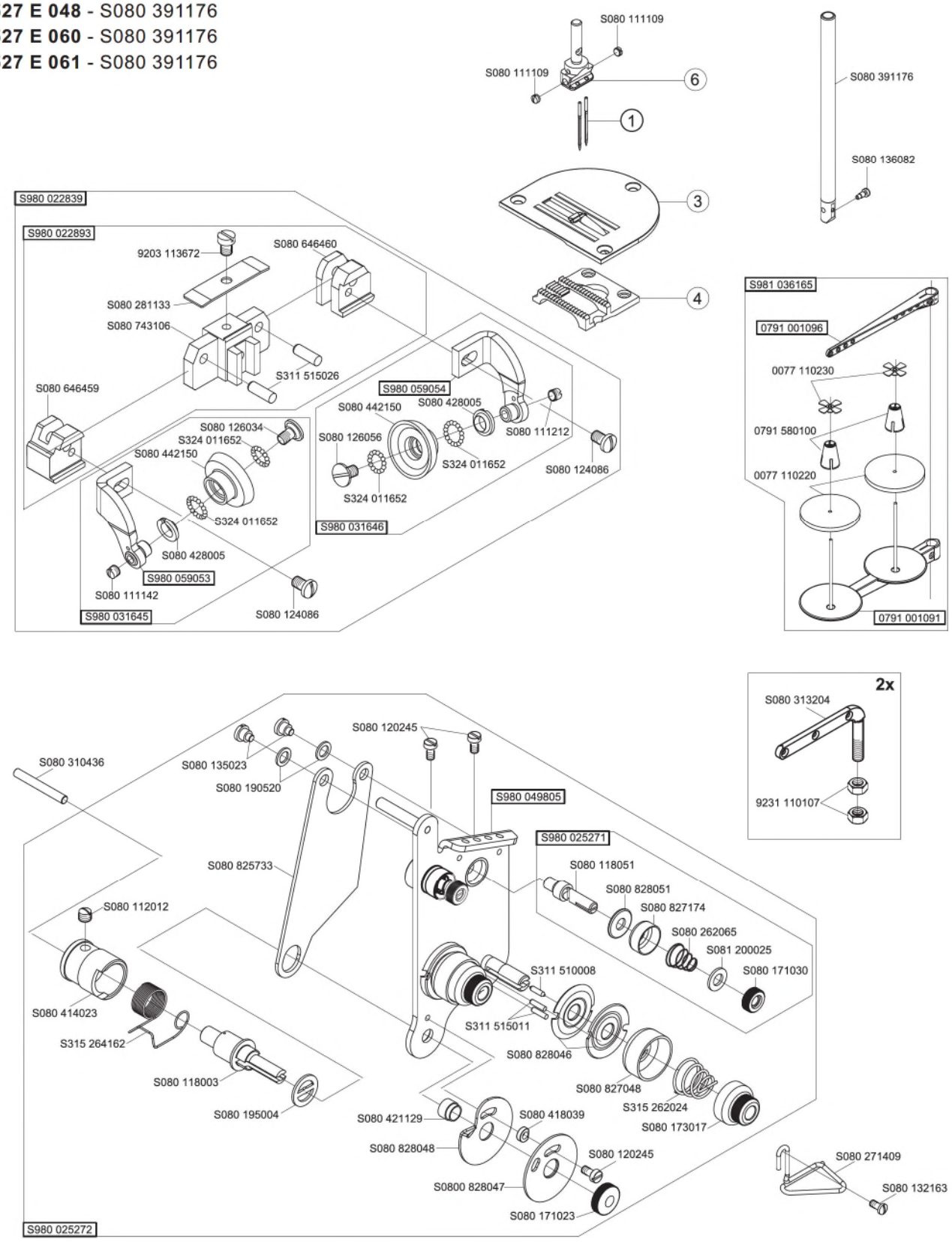
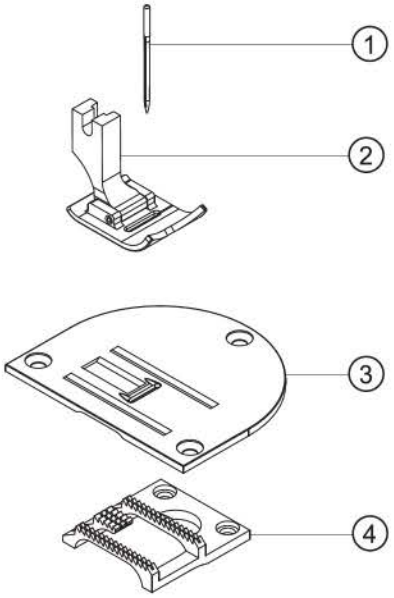
**527 E 048** - S080 391176
**527 E 060** - S080 391176
**527 E 061** - S080 391176



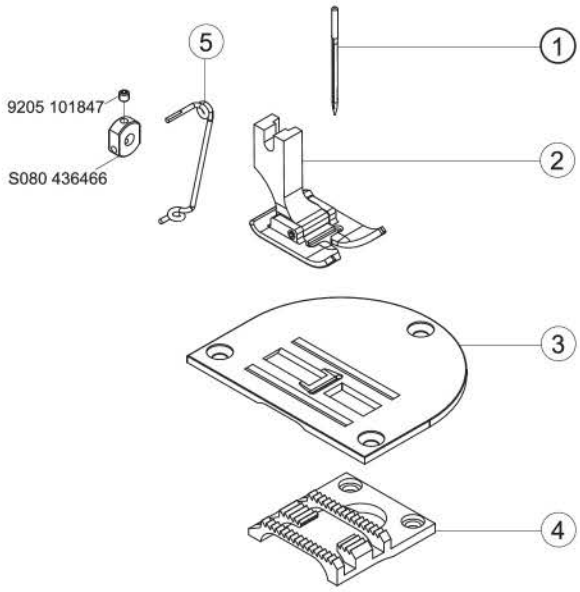

= Änderung / Modification

From the library of: Superior Sewing Machine & Supply LLC

**527 E 461**




**528 E 028**




= Änderung / Modification

From the library of: Superior Sewing Machine & Supply LLC

| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | For Subclass / Für Unterklasse<br><br>Use / Verwendungszweck | Material Nr./Material No. | Throat plate<br>Stichplatte | | | | Feed dog<br>Transporteur ④ | | | | | Foot<br>Fuß ② | | | | ⑤ | ⑥ | ① |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | Stitch hole size/Stichlochgröße mm | ③<br>Throat plate/Stichplatte | Slide, left/Schieber, links | Slide, right /Schieber, rechts | Tooth pitch/Zahnabstand mm | Serrated/Sägeverzahnt mm | Serrated, oblique/Säge-schrägverzahnt mm | Cross toothed/Kreuzverzahnt mm | Roof-shaped/Dachverzahnt mm | Compensating hinged/Gelenkausgleichfuß | Hinged with front thread slit/<br>Gelenkfuß mit Fadenschlitz von vorne | Hinged with side thread slit/<br>Gelenkfuß mit Fadenschlitz seitlich | Top roller/Rollfuß | Guide/Nadelführung | Needle holder/Nadelhalter | Needle system / -size /Nadelsystem/-dicke |
| 523 E 069 | 523i 411001; 523i 447001<br>Sewing equipment, 3-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 6 mm, for light and medium weight material.<br>Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 6 mm, für leichtes und mittelschweres Nähgut. | S791 124069 35 | 7,8 x 1,5 | S080 811636 | | | 1,0 | S080 651330 | | | | | | S980 031649 | | | | 134/100 |
| 523 E 070 | 523i 411001; 523i 447001<br>Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 6 mm, for light and medium weight material.<br>Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 6 mm, für leichtes und mittelschweres Nähgut. | S791 124070 35 | 7,8 x 1,5 | S080 811701 | | | 1,5 | S080 651473 | | | | | S980 031586 | | | | | 134/100 |
| 525 E 003 | 525i 811001; 525i 847001<br>Sewing equipment for two needle sewing, needle gauge 3 mm, 4 mm and 5 mm, needle size Nm 80-110, stitch length max. 5 mm, for light and medium weight material.<br>Näheinrichtung für Nähen mit zwei Nadeln, Nadelabstand 3 mm, 4 mm und 5 mm, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, für leichtes und mittelschweres Nähgut. | S791 630003 | | | | | | | | | | | | | | see Fig./siehe Abb. | 134/100 | |
| 525 E 032 | 524i 811001; 524i 847001<br>525i 811001; 525i 847001<br>Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for light and medium weight material.<br>Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für leichtes und mittelschweres Nähgut. | S791 124032 35 | 11,6 x 1,2 | S080 811641 | | | 1,0 | S080 651504 | | | | | | S980 031603 | | | | 134/80 |
| 525 E 033 | 524i 811001; 524i 847001<br>525i 811001; 525i 847001<br>Sewing equipment, 3-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for light and medium weight material.<br>Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für leichtes und mittelschweres Nähgut. | S791 124033 35 | 11,8 x 1,5 | S080 811637 | | | 1,8 | | S080 651336 | | | | | S980 031603 | | | | 134/110 |

= Änderung / Modification

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| E-Nr. / E-No. / Abb.-Nr. / Fig.No. | Für Unterklasse / For Subclass<br>Verwendungszweck / Use | Material Nr./Material No. | Throat plate / Stich platte: Stitch hole size/Stichlochgröße mm | Throat plate/Stichplatte ③ | Slide, left/Schieber, links | Slide, right /Schieber, rechts | Feed dog / Transporteur ④: Tooth pitch/Zahnabstand mm | Serrated/Sägeverzahnt mm | Serrated, oblique/Säge-schrägverzahnt mm | Cross toothed/Kreuzverzahnt mm | Roof-shaped/Dachverzahnt mm | Foot / Fuß ②: Compensating hinged/Gelenkausgleichfuß | Hinged with front thread slit/ Gelenkfuß mit Fadenschlitz von vorne | Hinged with side thread slit/ Gelenkfuß mit Fadenschlitz seitlich | Top roller/Rollfuß | ⑤ Guide/Nadelführung | ⑥ Needle holder/Nadelhalter | ① Needle system / -size /Nadelsystem/-dicke |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 525 E 075 | 524i 811001; 524i 847001<br>525i 811001; 525i 847001<br>Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for medium weight material.<br>Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut. | S791 224075 35 | 11,6 x 1,5 | S080 811699 | | | 1,5 | S080 651472 | | | | | | S980 031603 | | | | 134/110 |
| 525 E 076 | 524i 811001; 524i 847001; 525i 811001; 525i 847001; 527i 811001; 527i 847001<br>Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for medium weight material.<br>Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut. | S791 224076 35 | 11,6 x 1,5 | S080 811699 | | | 1,0 | S080 651504 | | | | | S980 031652 | | | | | 134/110 |

= Änderung / Modification

* Needles are not supplied./Nadeln werden nicht geliefert.

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| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use | Material Nr./Material No. | Throat plate / Stich platte: Stitch hole size/Stichlochgröße mm | Throat plate/Stichplatte ③ | Slide, left/Schieber, links | Slide, right /Schieber, rechts | Feed dog / Transporteur ④: Tooth pitch/Zahnabstand mm | Serrated/Sägeverzahnt mm | Serrated, oblique/Säge-schrägverzahnt mm | Cross toothed/Kreuzverzahnt mm | Roof-shaped/Dachverzahnt mm | Foot / Fuß ②: Compensating hinged/Gelenkausgleichfuß | Hinged with front thread slit/ Gelenkfuß mit Fadenschlitz von vorne | Hinged with side thread slit/ Gelenkfuß mit Fadenschlitz seitlich | Top roller/Rollfuß | ⑤ Guide/Nadelführung | ⑥ Needle holder/Nadelhalter | ① Needle system / -size /Nadelsystem/-dicke |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 527 E 023 | 525i 811001; 525i 847001<br>527i 811001; 527i 847001<br>Sewing equipment for sewing butt seams, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium heavy weight material.<br>Näheinrichtung zum Zusammennähen von Teilen mit Stoßnähten, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut. | S791 400023 | 11,8 x 1,7 | S980 022282 | | | 1,8 | | S080 651428 | | | | | S980 031604 | | | | 134/110 |
| 527 E 028 | 525i 811001; 525i 847001<br>527i 811001; 527i 847001<br>Sewing equipment for sewing butt seams, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium heavy weight material.<br>Näheinrichtung zum Zusammennähen von Teilen mit Stoßnähten, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut. | S791 400028 | 11,8 x 1,7 | S980 052103 | | | 1,8 | | S080 651428 | | | | | S980 031604 | | | | 134/110 |
| 527 E 048 | 525i 811001; 525i 847001<br>527i 811001; 527i 847001<br>Sewing equipment for two needle cordin seams with or without filler cord, 3-lined feed dog, needle size Nm 120-160, stitch length max. 5 mm, needle gauge 7 mm, for medium and heavy weight material.<br>Näheinrichtung zum Nähen von Zweinadel-Wulstnähten mit oder ohne Kordeleinlage, 3-Reihentransporteur, Nadelstärke Nm 120-160, Stichlänge max. 5 mm, Nadelabstand max. 7 mm, für mittelschweres Nähgut. | S791 430048 35 | 9 x 2,5 | S980 022840 | | | 1,8 | | S080 651499 | | | | | | S980 022839 | | S080 394203 | 134/130 |

= Änderung / Modification

* Needles are not supplied./Nadeln werden nicht geliefert.

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| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use | Material Nr./Material No. | Throat plate / Stich platte | | | | Feed dog / Transporteur ④ | | | | | Foot / Fuß ② | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | Stitch hole size/Stichlochgröße mm | ③ Throat plate/Stichplatte | Slide, left/Schieber, links | Slide, right /Schieber, rechts | Tooth pitch/Zahnabstand mm | Serrated/Sägeverzahnt mm | Serrated, oblique/Säge-schrägverzahnt mm | Cross toothed/Kreuzverzahnt mm | Roof-shaped/Dachverzahnt mm | Compensating hinged/Gelenkausgleichfuß | Hinged with front thread slit/ Gelenkfuß mit Fadenschlitz von vorne | Hinged with side thread slit/ Gelenkfuß mit Fadenschlitz seitlich | Top roller/Rollfuß | ⑤ Guide/Nadelführung | ⑥ Needle holder/Nadelhalter | ① Needle system / -size /Nadelsystem/-dicke |
| 527 E 060 | 525i 811001; 525i 847001<br>527i 811001; 527i 847001<br>Sewing equipment for two needle cordin seams with or without filler cord, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, needle gauge 4 mm, for medium heavy weight material.<br>Näheinrichtung zum Nähen von Zweinadel-Wulstnähten mit oder ohne Kordeleinlage, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Nadelabstand max. 4 mm, für mittelschweres Nähgut. | S791 430060 35 | 6 x 2,1 | S980 022867 | | | 1,8 | | S080 651509 | | | | | | S980 022839 | | S080 394158 | 134/110 |
| 527 E 061 | 525i 811001; 525i 847001<br>527i 811001; 527i 847001<br>Sewing equipment for two needle cordin seams with or without filler cord, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, needle gauge 5 mm, for medium heavy weight material.<br>Näheinrichtung zum Nähen von Zweinadel-Wulstnähten mit oder ohne Kordeleinlage, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Nadelabstand max. 5 mm, für mittelschweres Nähgut. | S791 430061 35 | 7 x 2,3 | S980 022868 | | | 1,8 | | S080 651510 | | | | | | S980 022839 | | S080 394159 | 134/110 |
| 527 E 461 | 527i 811001; 527i 847001<br>Sewing equipment, 3-lined feed dog, needle size Nm 100-130, stitch length max. 5 mm, throw width max. 10 mm, for light weight material.<br>Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 100-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für leichtes Nähgut. | S791 124061 35 | 11,8 x 1,8 | S080 811634 | | | 1,8 | | S080 651428 | | | | | S980 031603 | | | | 134/110 |
| 528 E 027 | 527i 811001; 527i 847001<br>Sewing equipment, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium weight material.<br>Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut. | S791 124027 35 | 11,8 x 1,8 | S080 811557 | | | 1,8 | | S080 651336 | | | | S980 031602 | | | | | 134-35/120 |
| 528 E 028 | 525i 811001; 525i 847001<br>527i 811001; 527i 847001<br>Sewing equipment, 3-lined feed dog, needle size Nm 120-160, stitch length max. 5 mm, throw width max. 10 mm, for heavy weight material.<br>Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 120-160, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für schweres Nähgut. | S791 124028 35 | 12,2 x 2,2 | S080 811772 | | | 1,8 | | S080 651336 | | | | S980 031648 | | | S080 271530 | | 134-35/160 |

= Änderung / Modification

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