



**ZOJE**

中捷

# 多针绷缝机系列 ZJ1414

HIGH-SPEED MULTI-NEEDLE INTERLOCK SEWING MACHINE SERIES

## 使用说明书 零件手册

OPERATION MANUAL  
PARTS BOOK

中国·中捷缝纫机股份有限公司  
ZOJE SEWING MACHINE CO., LTD.

规格件表 · CONVERSION CHART

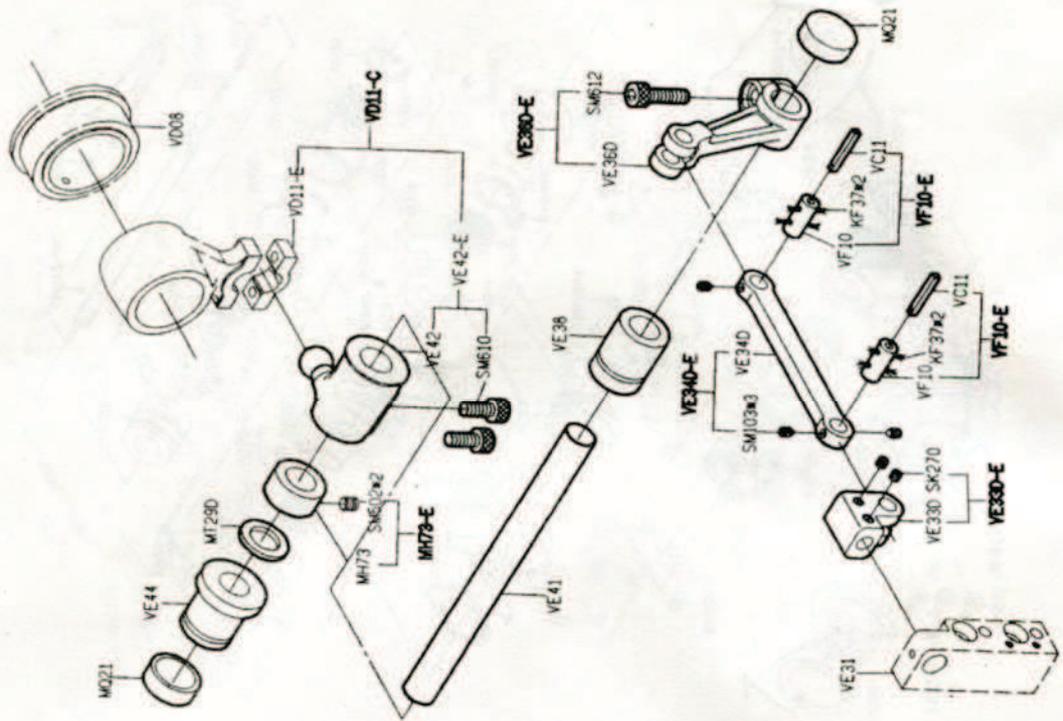
MODEL	SUB-CLASS	NEEDLE GAUGE	NEEDLE HOLDER	NEEDLE PLATE	FEED DOG	PRESSER FOOT	RETAINER HOLDER	LOOPER	NEEDLE GUARD	LOOPER HOLDER	LOOPER BRACKET	NEEDLE
模型	规格	针距	针座	针板	送料牙	压脚	拨线轴	勾针	护针片	勾针座	勾针座架	针
ZJ1414-04	064P	3/4"	M9004	E6004D	D9004	P9004	R9004	VE51	VE49	L9004	VE11	#11-#14
	085P	1"	M9104	E6104D	D9104	P9104	R9104	VE51	VE49	L9104	VE11	#11-#14
	095P	1-1/8"	M9204	E9204D	D9204	P9204	R9204	VE51	VE49	L9204	VE11	#11-#14
	106P	1-1/4"	M9304	E9304D	D9304	P9304	R9304	VE51	VE49	L9304	VE11	#11-#14
	127P	1-1/2"	M9404	E9404D	D9404	P9404	R9404	VE51	VE49	L9404	VE11	#11-#14
	191P	3/16-3/4-3/16"	M9504A	E9504E	D9504A	P9504A	R9504A	VE51	VE49	L9504A	VE11	#11-#14
ZJ1414-0448	222P	3/16-7/8-3/16"	M9204A	E9204E	D9204A	P9204A	R9204A	VE51	VE49	L9204A	VE11	#11-#14
	254P	3/16-1-3/16"	M9404A	E9404E	D9404A	P9404A	R9404A	VE51	VE49	L9404A	VE11	#11-#14
	191P	1/4-3/4-1/4"	M9304A	E9304E	D9304A	P9304A	R9304A	VE51	VE49	L9304A	VE11	#11-#14
	127P	1/4-1/2-1/4"	M9004A	E9004E	D9004A	P9004A	R9004A	VE51	VE49	L9004A	VE11	#11-#14
ZJ1414-0464	254P	1/4-1-1/4"	M9104A	E9104E	D9104A	P9104A	R9104A	VE51	VE49	L9104A	VE11	#11-#14
	048P	3/16"	M9012	E9012	D9012	P9412	R9012	VE51	VE49	L9012	VE11P	#11-#14P
	064P	1/4"	M9112	E9112	D9112	P9512 P9512A	R9112	VE51	VE49	L9112	VE11P	#11-#14P
	048P	3/16"	M9012	E9012	D9012	P9012	R9012	VE51	VE49	L9012	VE11P	#11-#14P
ZJ1414-12	050P	5mm	M9612	E9612	D9612	P9612	R9612	VE51	VE49	L9612	VE11P	#11-#14P
	064P	1/4"	M9112	E9112	D9112	P9112	R9112	VE51	VE49	L9112	VE11P	#11-#14P



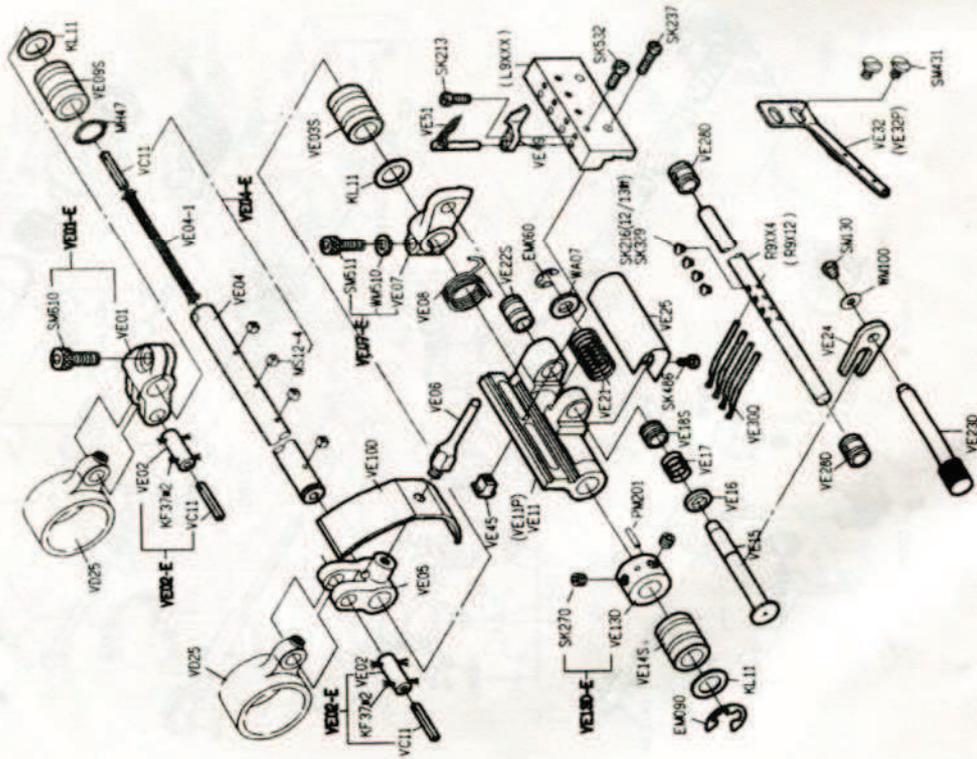


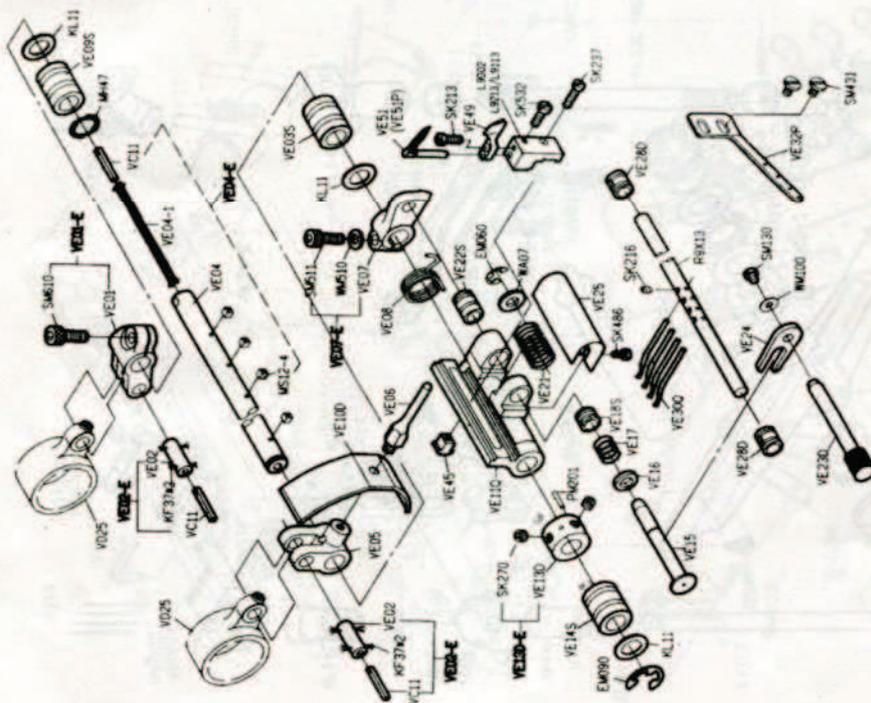


PARTS LIST FOR VE(2) GROUP

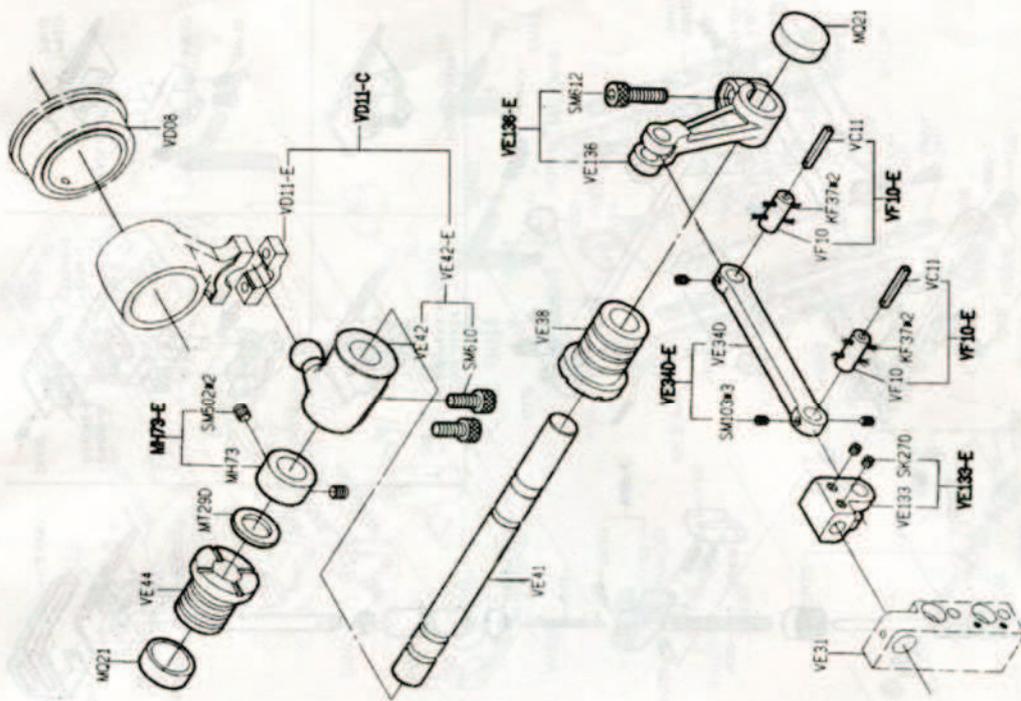


PARTS LIST FOR VE(1) GROUP





MODEL	HOLDER	LOOPER	GUARD	REMARK
13032	L9113	VE51P	X	13 needles
13064	L9213	VE51	VE49	13 needles
04A32	L9002*4	VE51	VE49	4 to 13 needles
12A32	L9002*6	VE51	VE49	12 to 13 needles
04A64	L9002*4	VE51	VE49	4 to 13 needles
12A64	L9002*6	VE51	VE49	12 to 13 needles



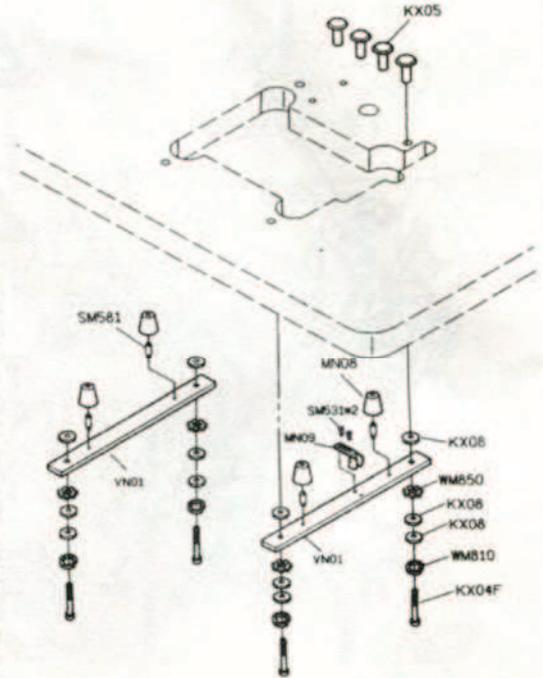
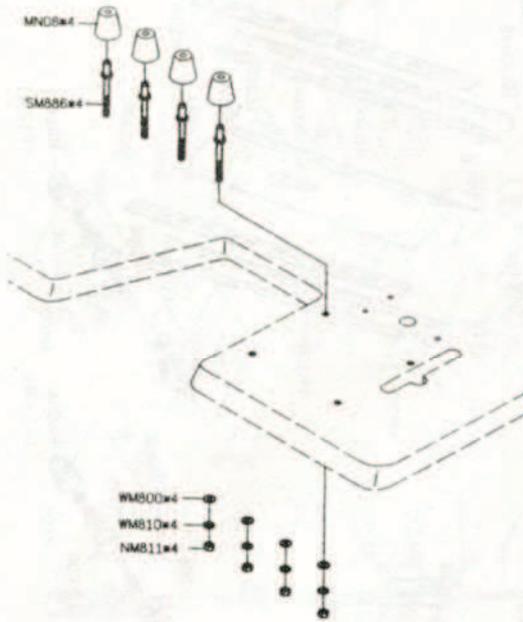
PARTS LIST FOR VE(3) GROUP - 13 Needles

PARTS LIST FOR VE(4) GROUP - 13 Needles

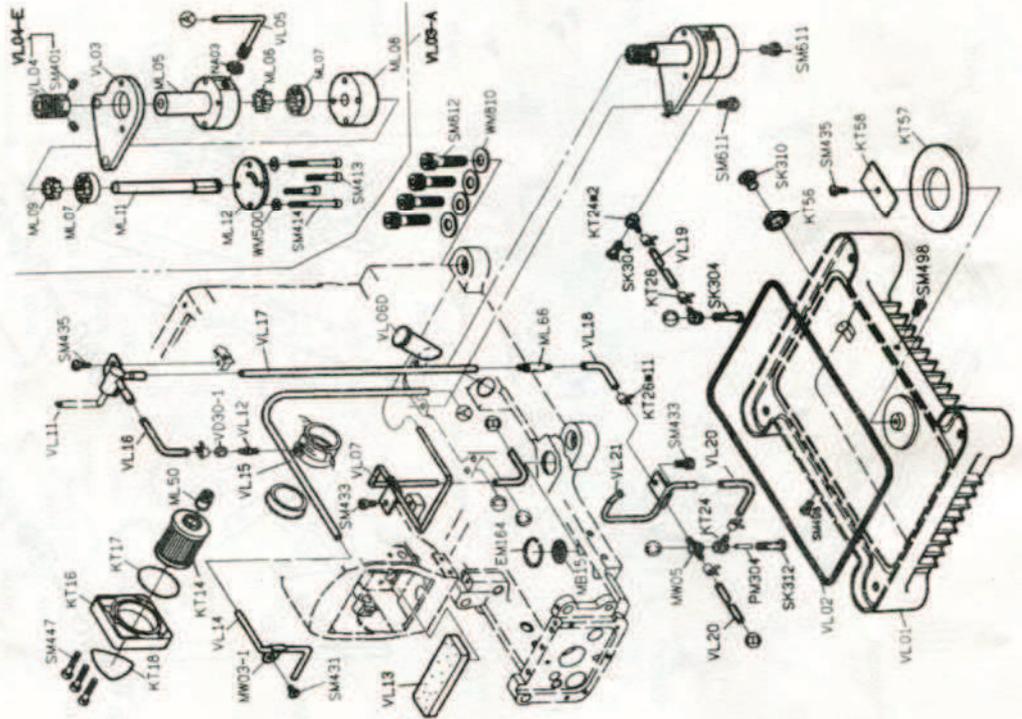


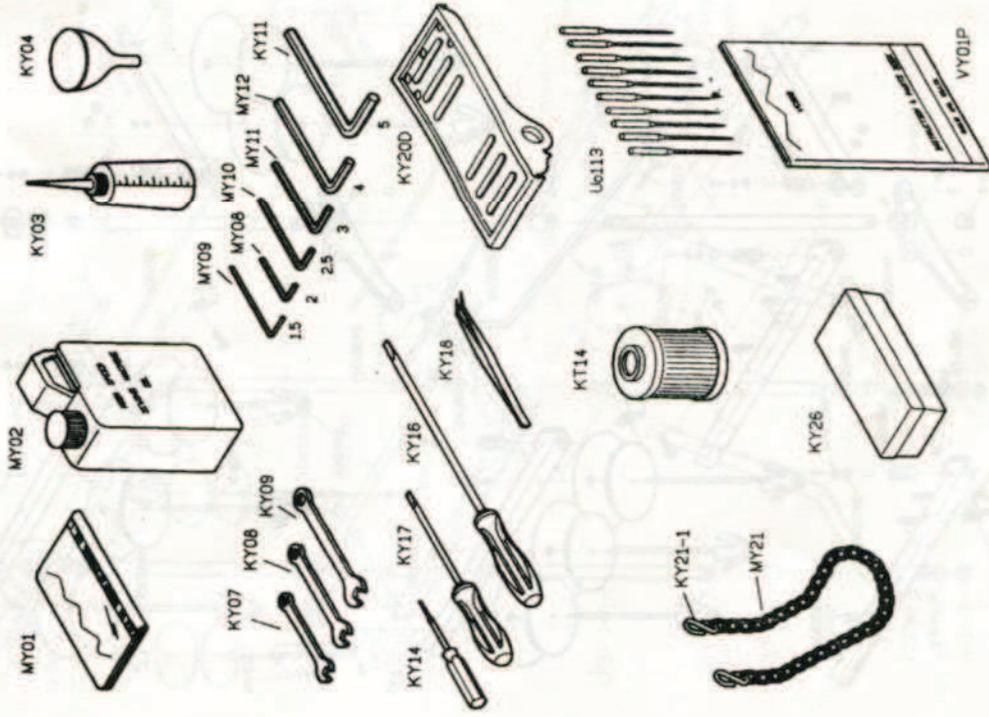
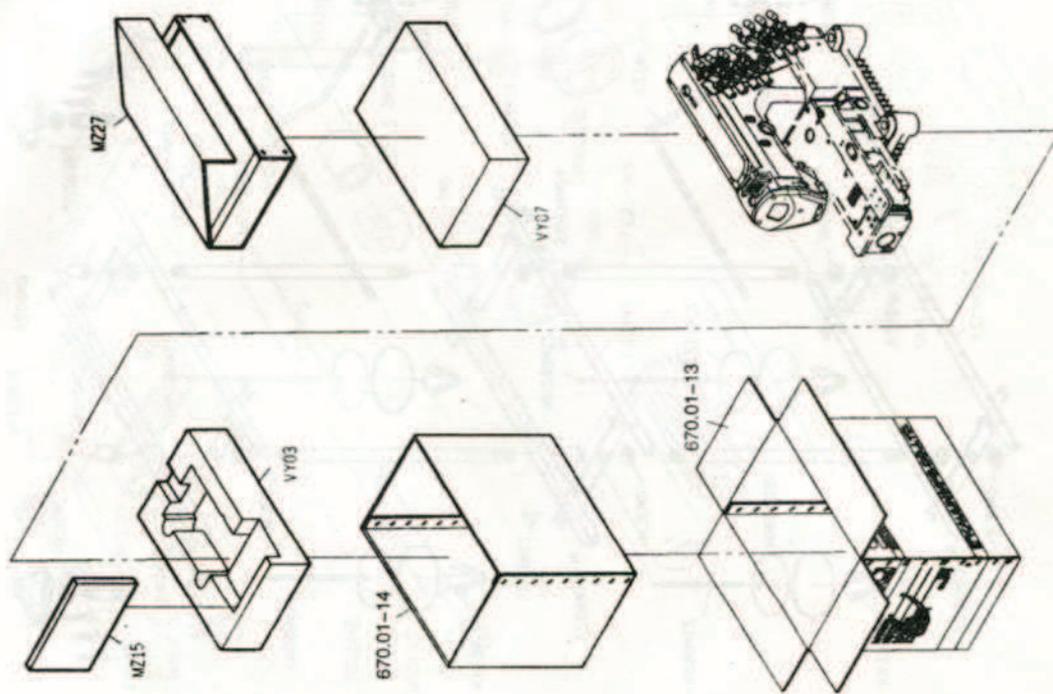


PARTS LIST FOR VN GROUP



PARTS LIST FOR VL GROUP

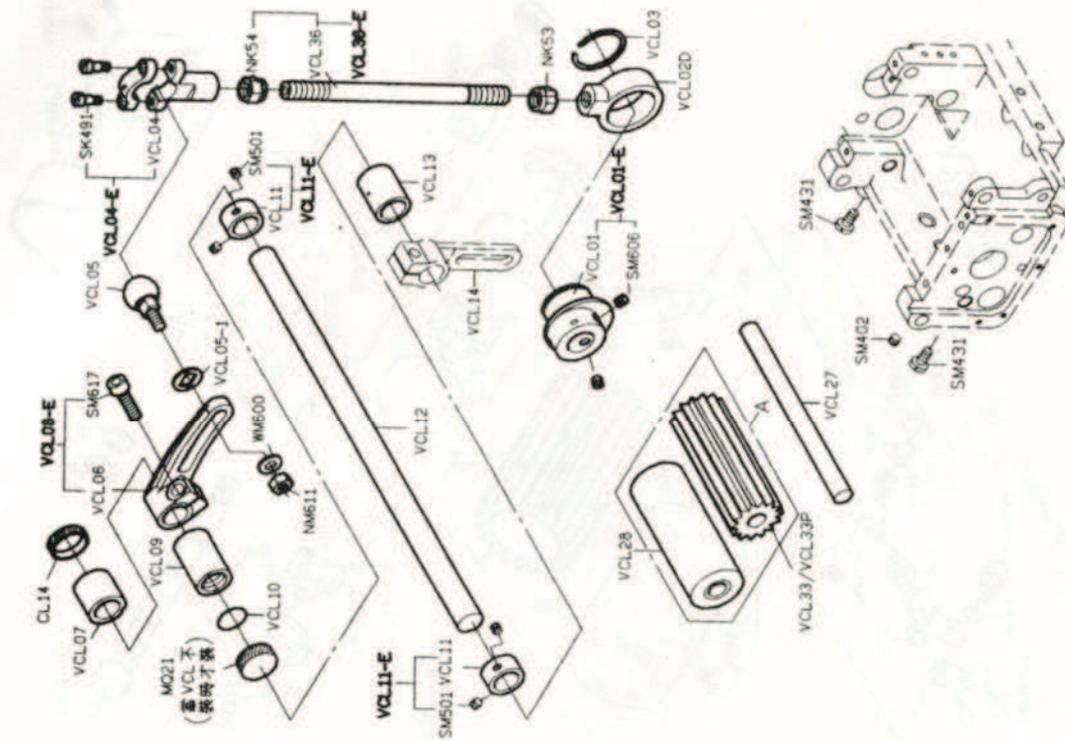




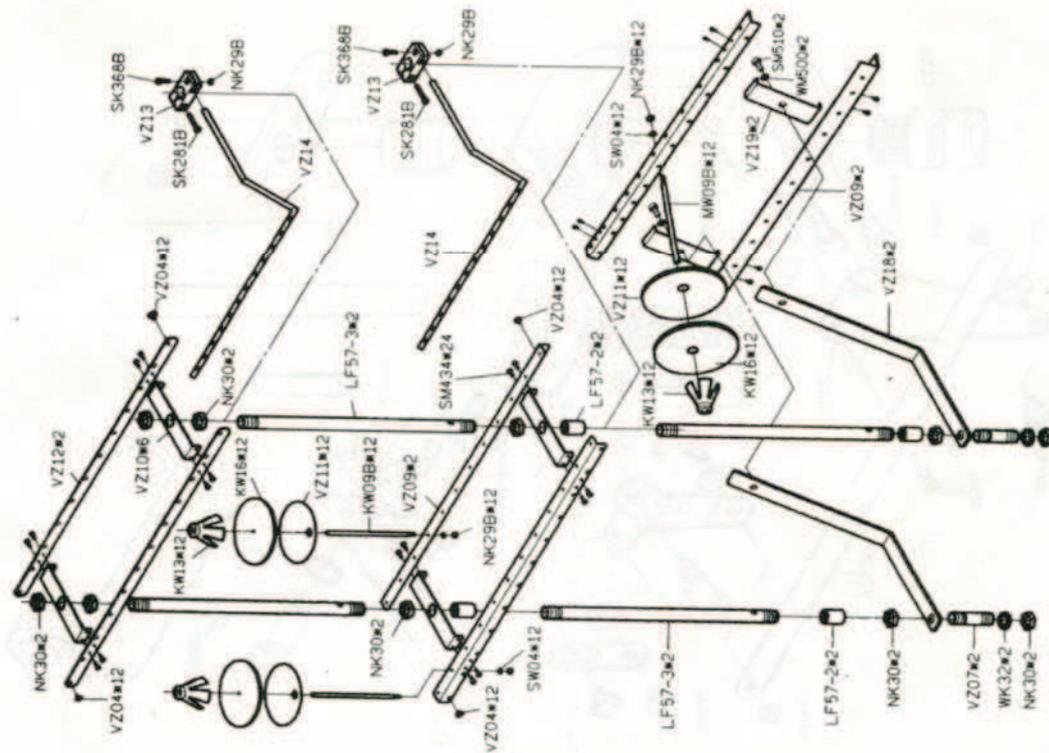
PARTS LIST FOR VY(2) GROUP - 12 Needles

PARTS LIST FOR VY(1) GROUP - 4 Needles





PARTS LIST FOR VCL(1) GROUP



PARTS LIST FOR VZ(3) GROUP - VPQ





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